

**D868 E-Con**  
**M-TYPE DELTA**

Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment

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# Teileliste und Näheinrichtungen

## Parts List and Sewing Equipment

### D868 E-Con

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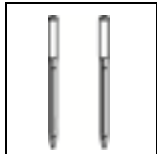
# Teileliste und Näheinrichtungen

## Parts List and Sewing Equipment

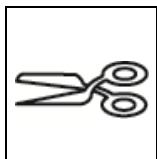
### D868 E-Con



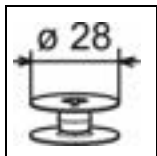
Einnadel – Maschine  
single needle machine



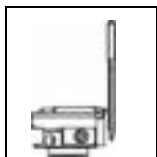
Zweinnadel – Maschine  
two needle machine



mit Fadenabschneider  
with thread trimmer



grosser Greifer  
large hook



Greifer links der Nadel  
hook left of the needle



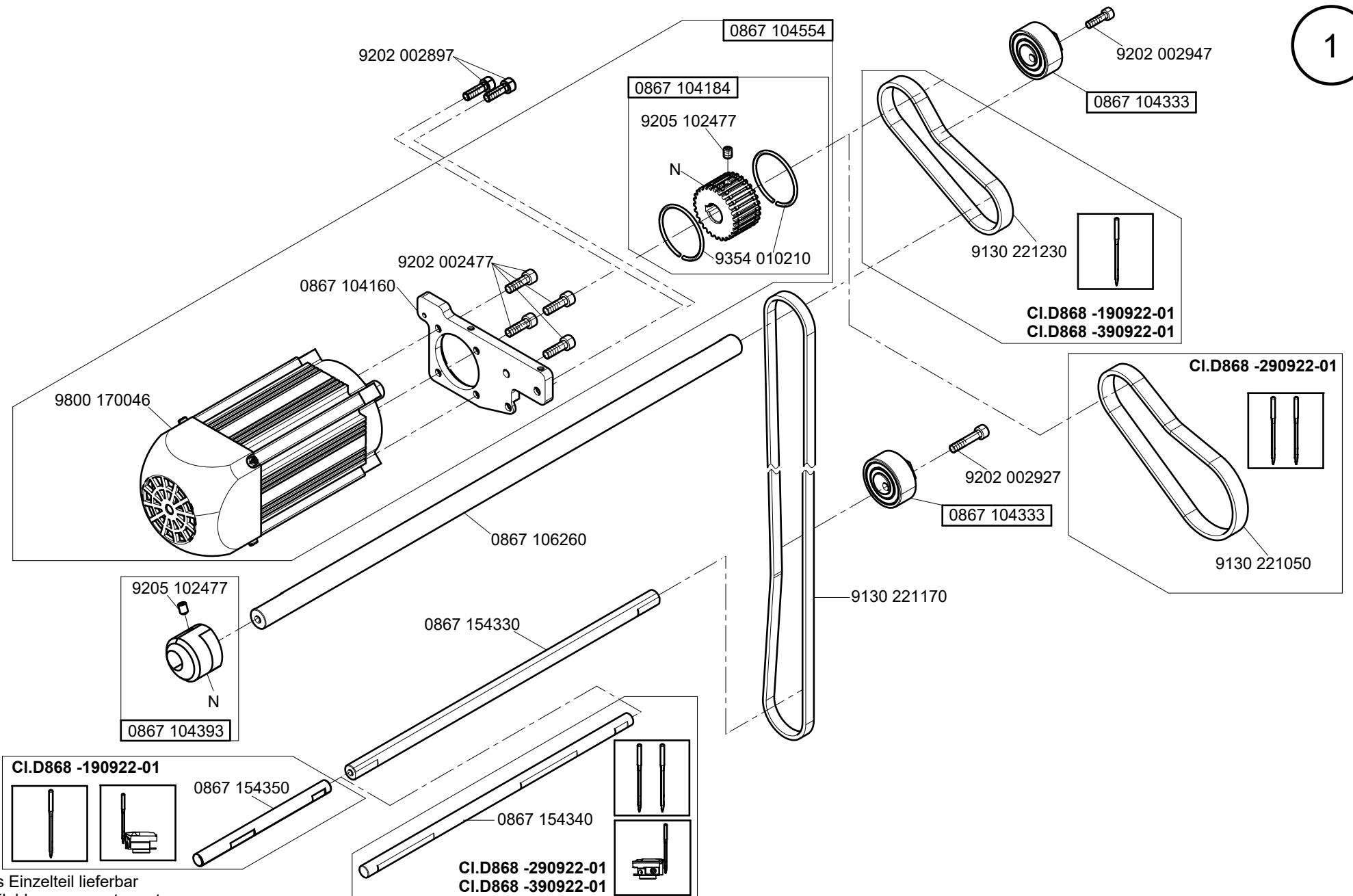
Greifer rechts der Nadel  
hook right of the needle

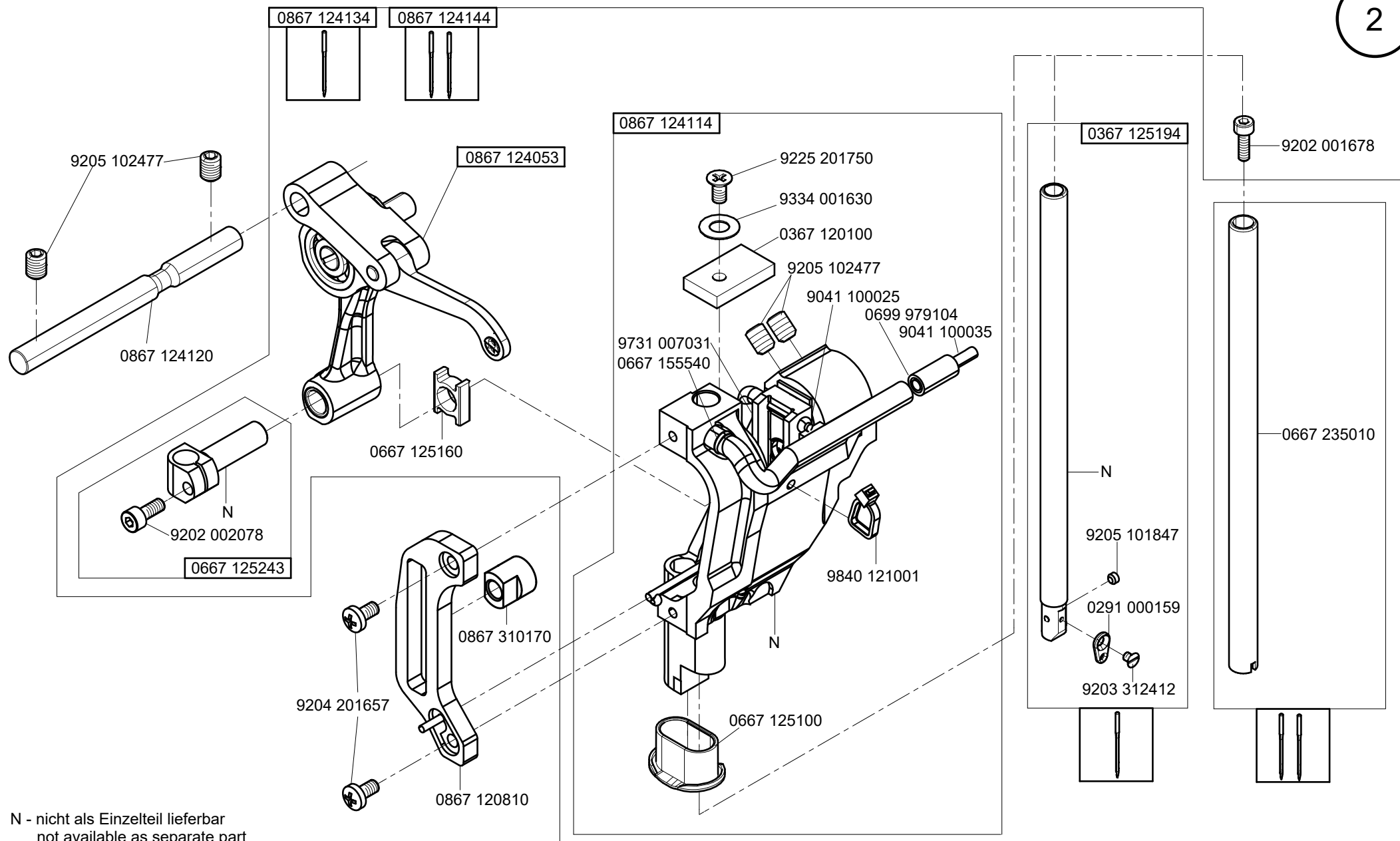


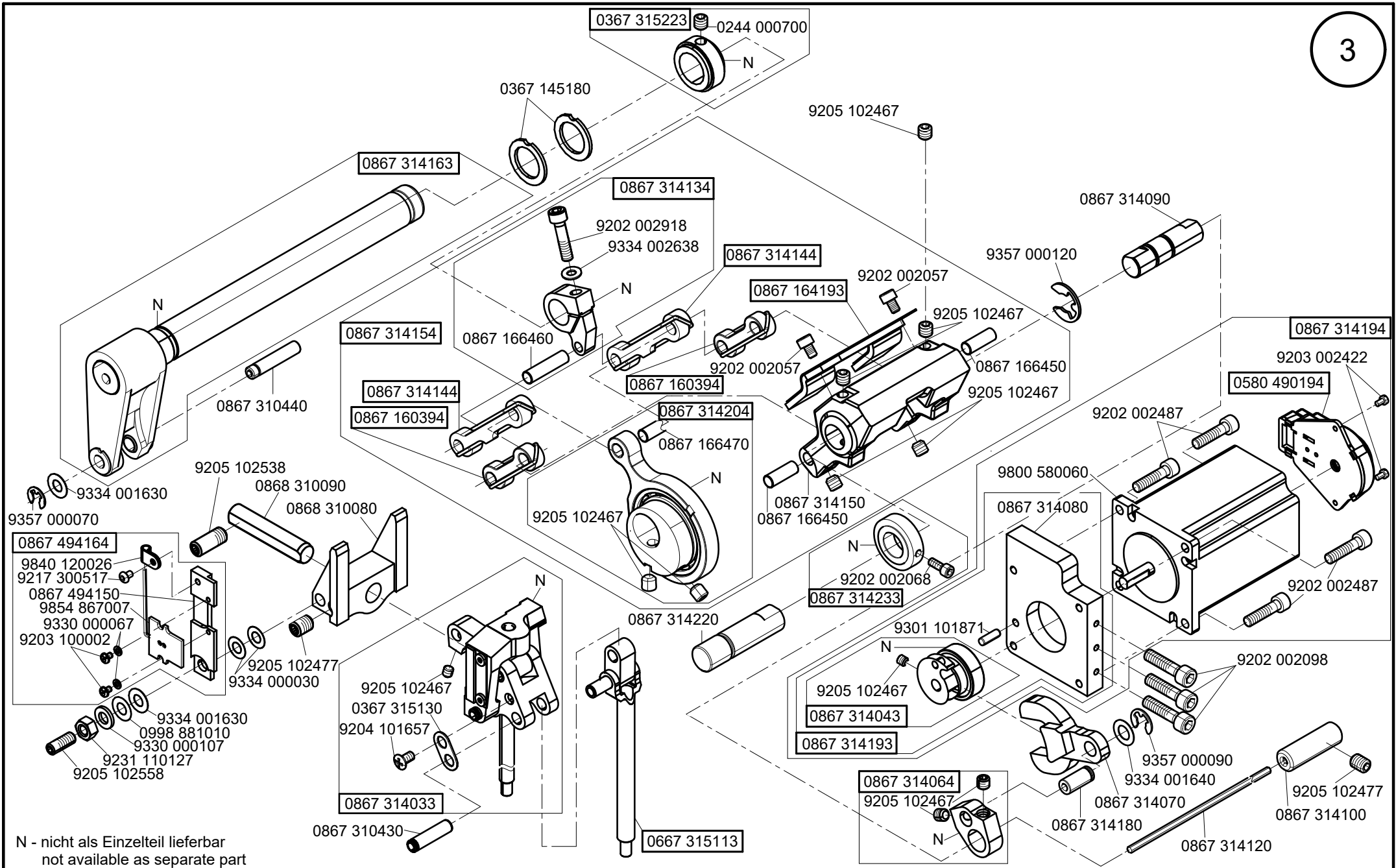
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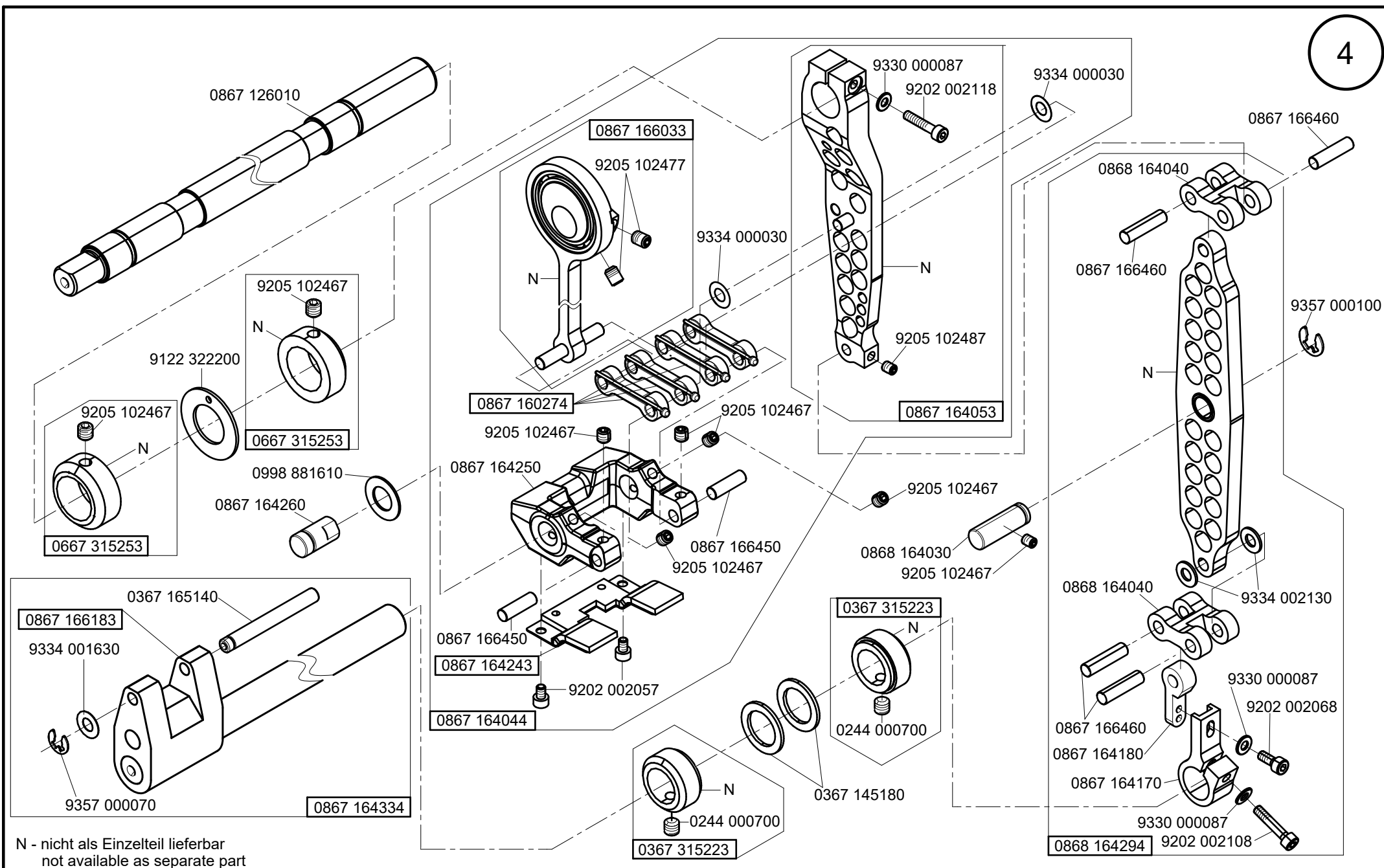
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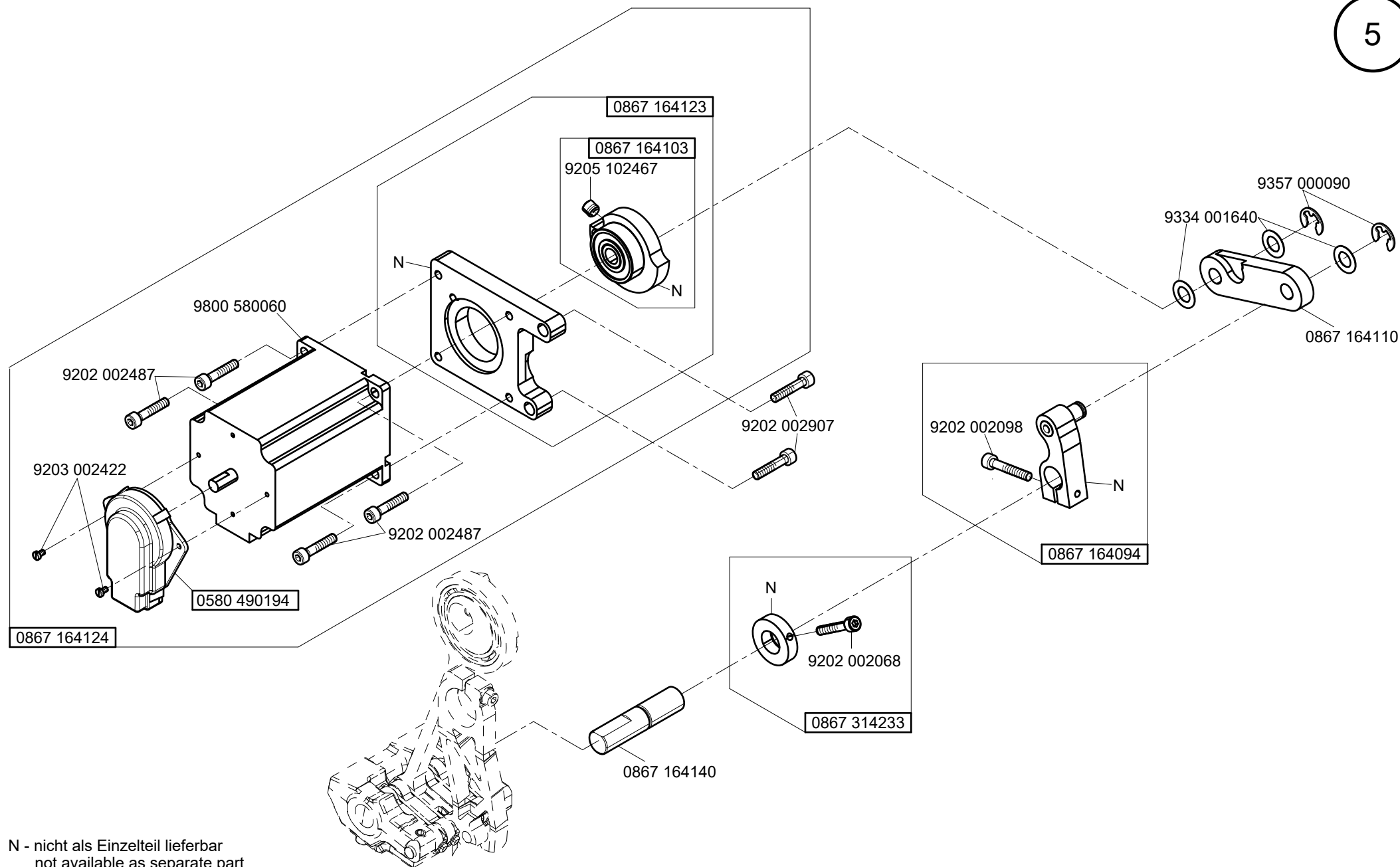












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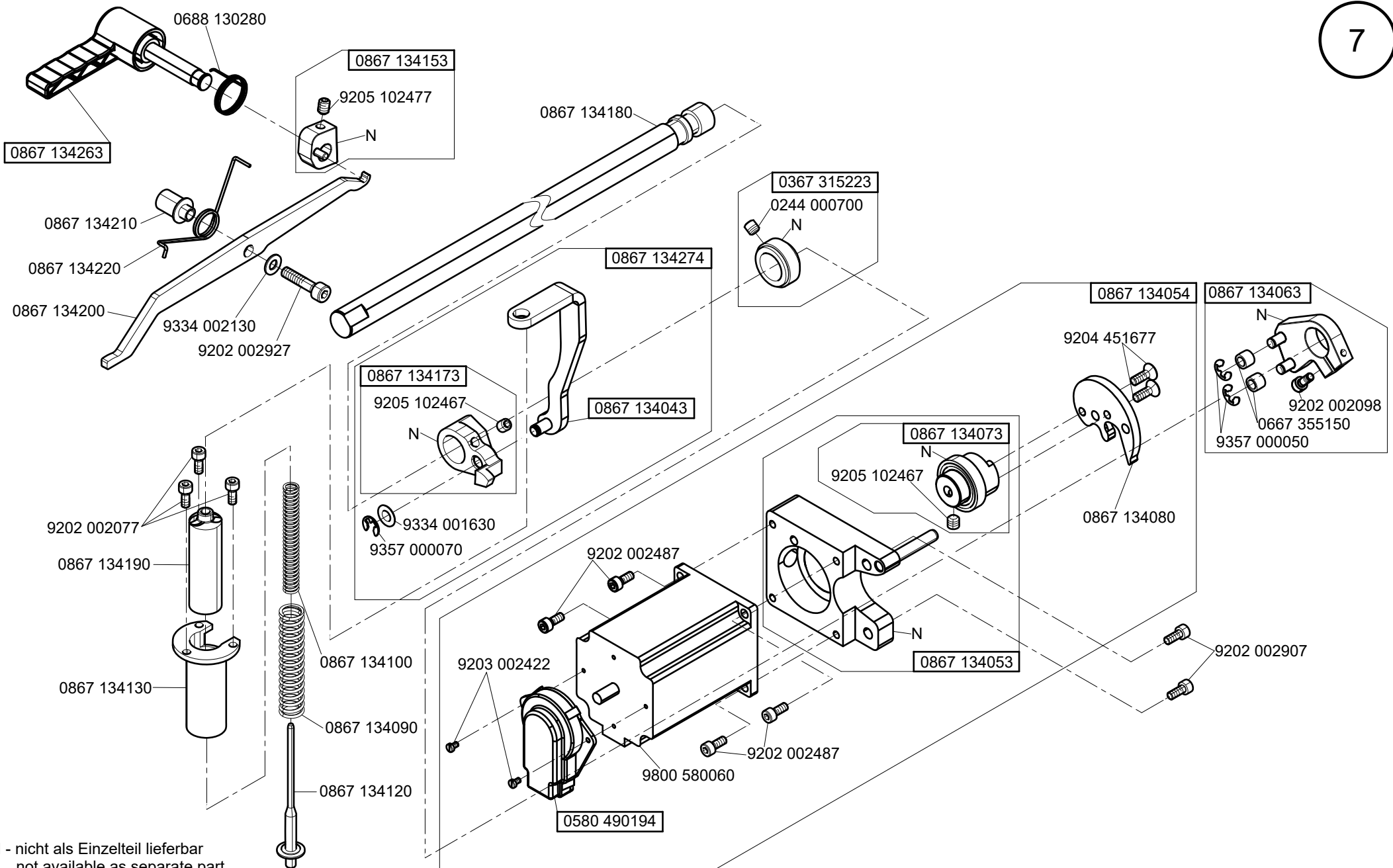
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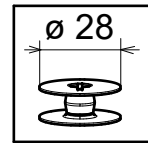
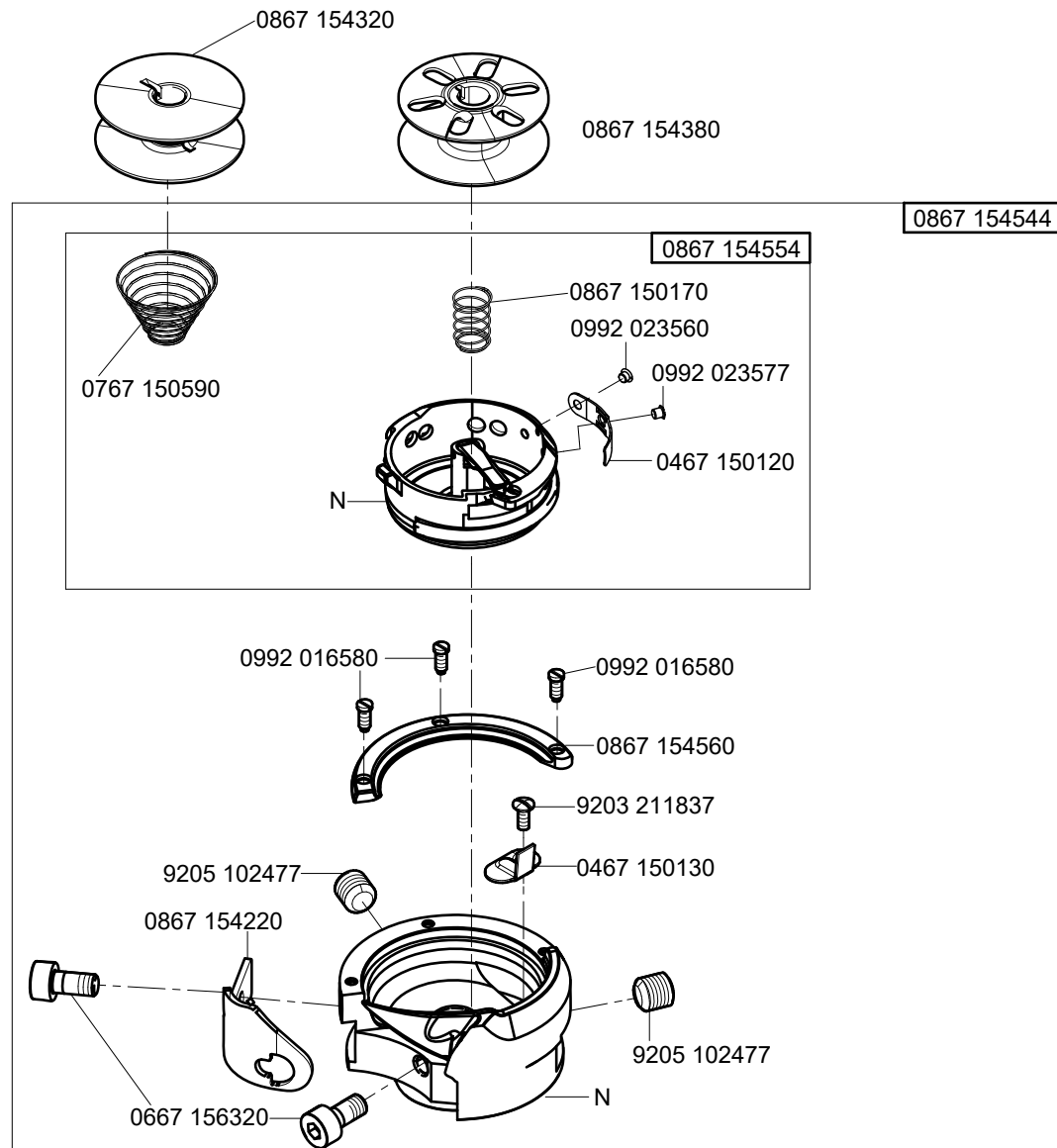
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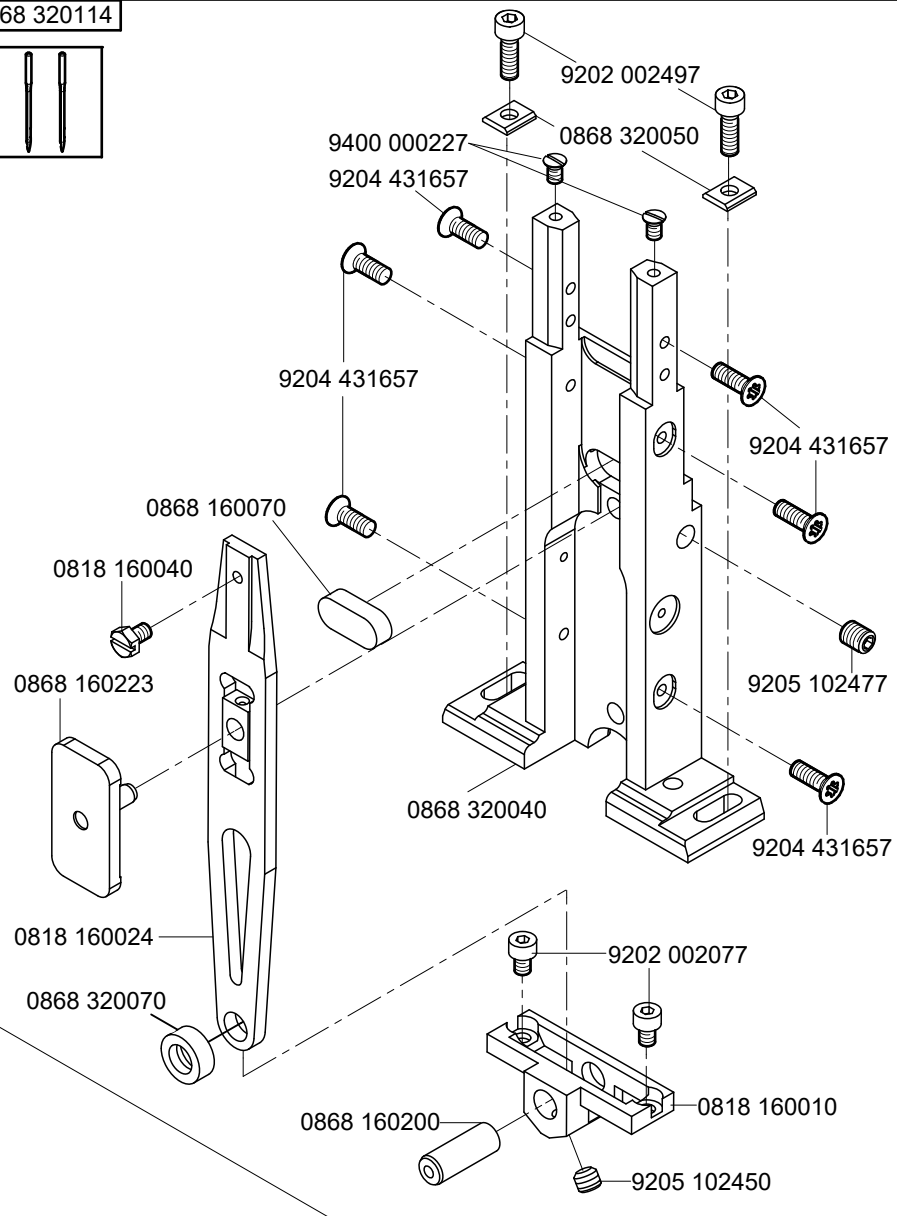
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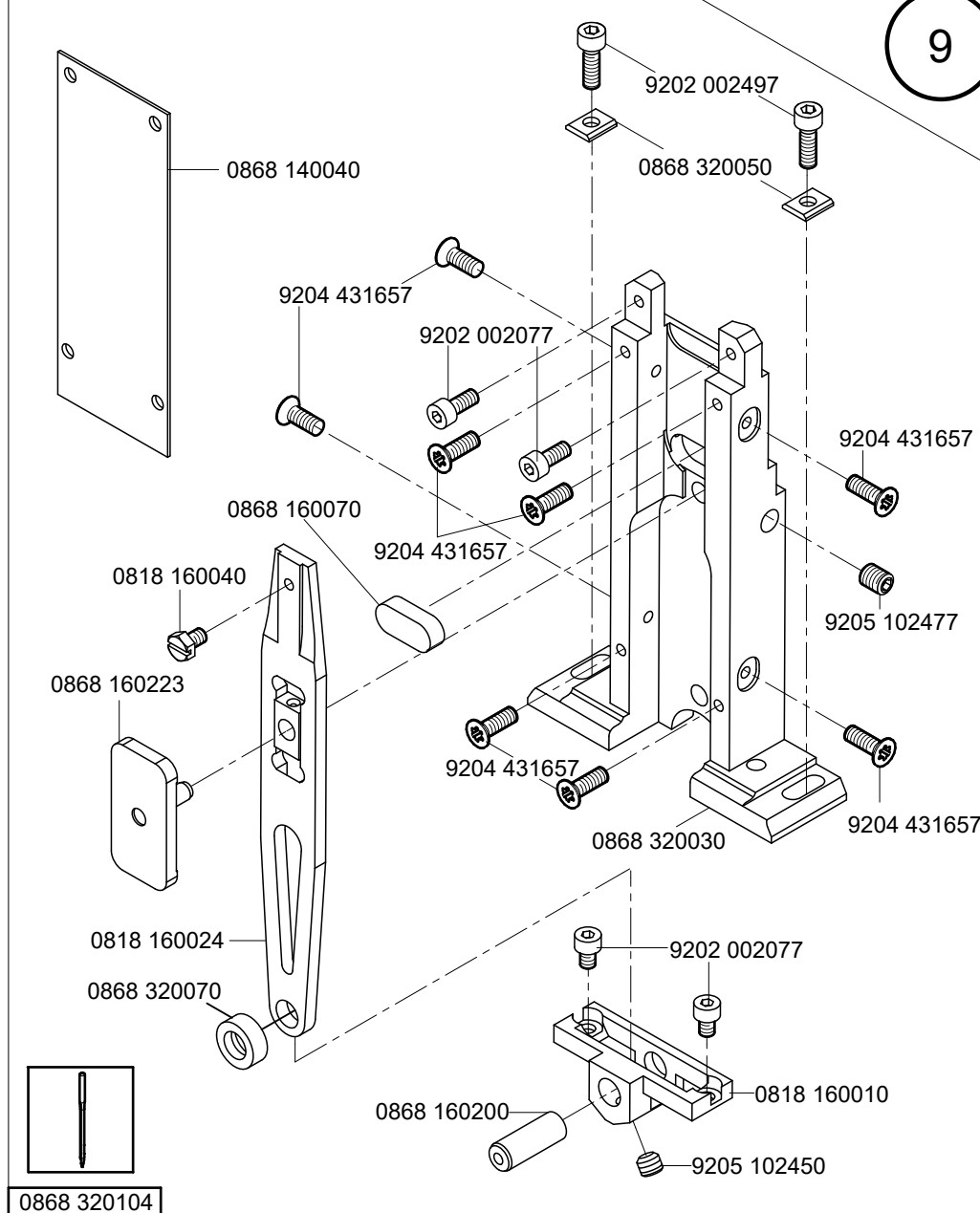


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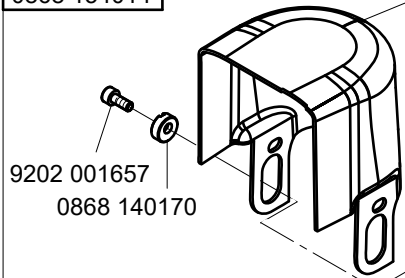
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Cl. D868 E-Con

Ausgabe/Edition 12.2023

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ab/from 01/2020 0868 144600



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bis/until 12/2019 0868 154020  
ab/from 01/2020 0868 154090

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0868 150240  
0868 150160

9400 000088

bis/until 12/2019 0868 154050  
ab/from 01/2020 0868 154110

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9202 002908

9330 000047  
9041 100015

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0868 150320

0868 150330

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0868 150220

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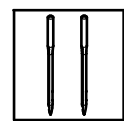
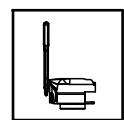
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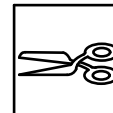
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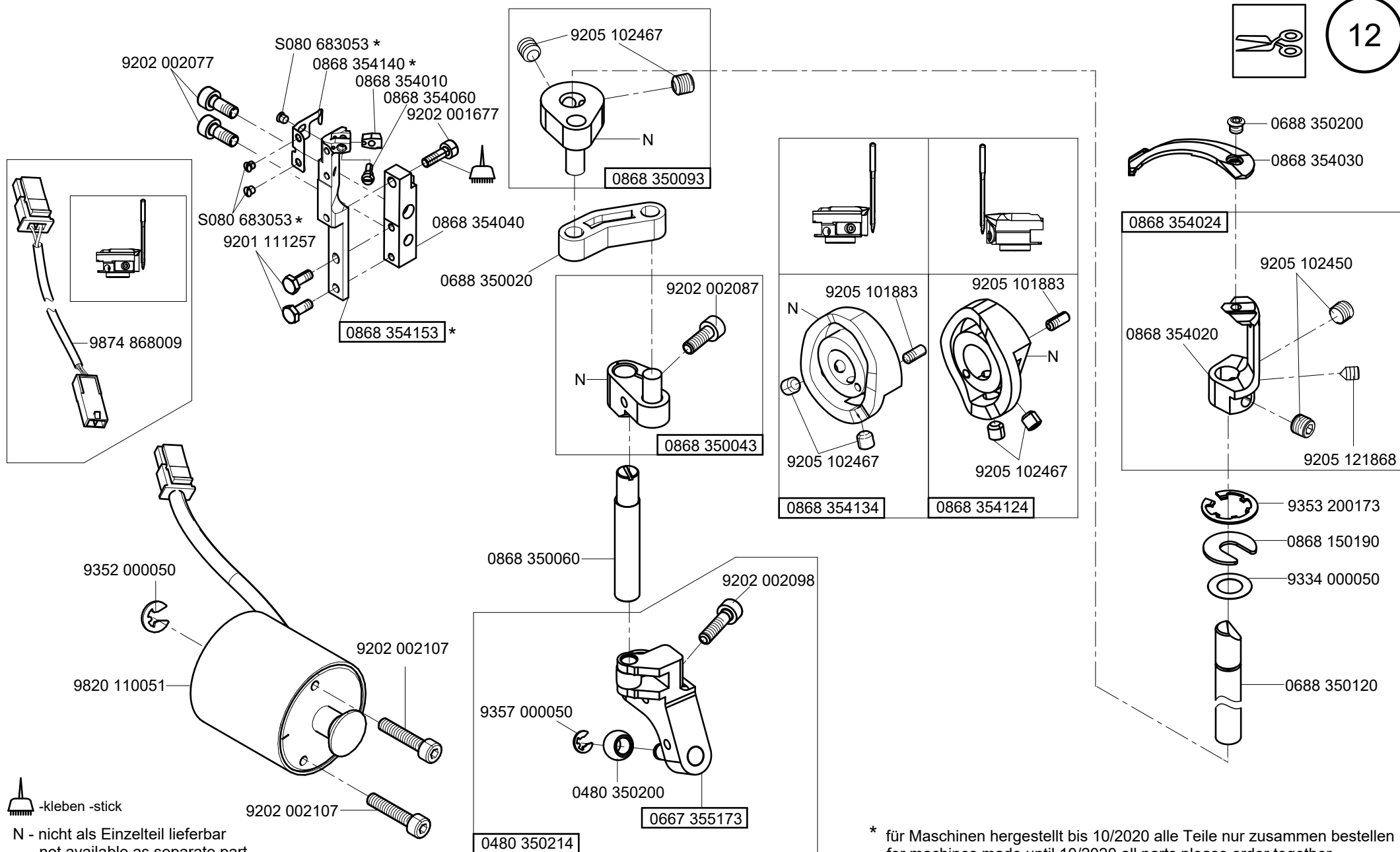


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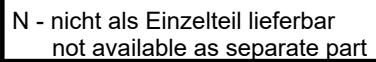


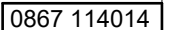
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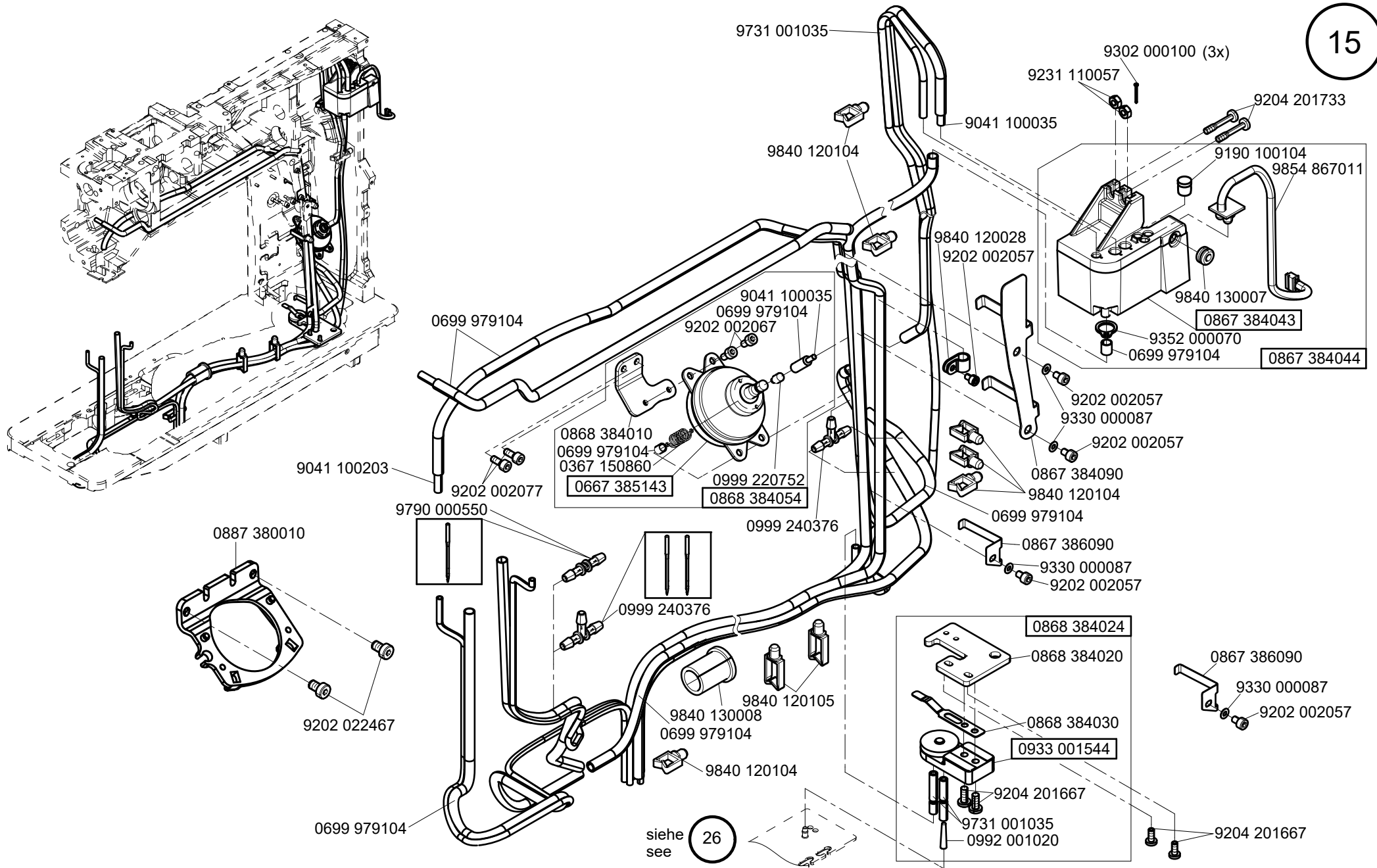


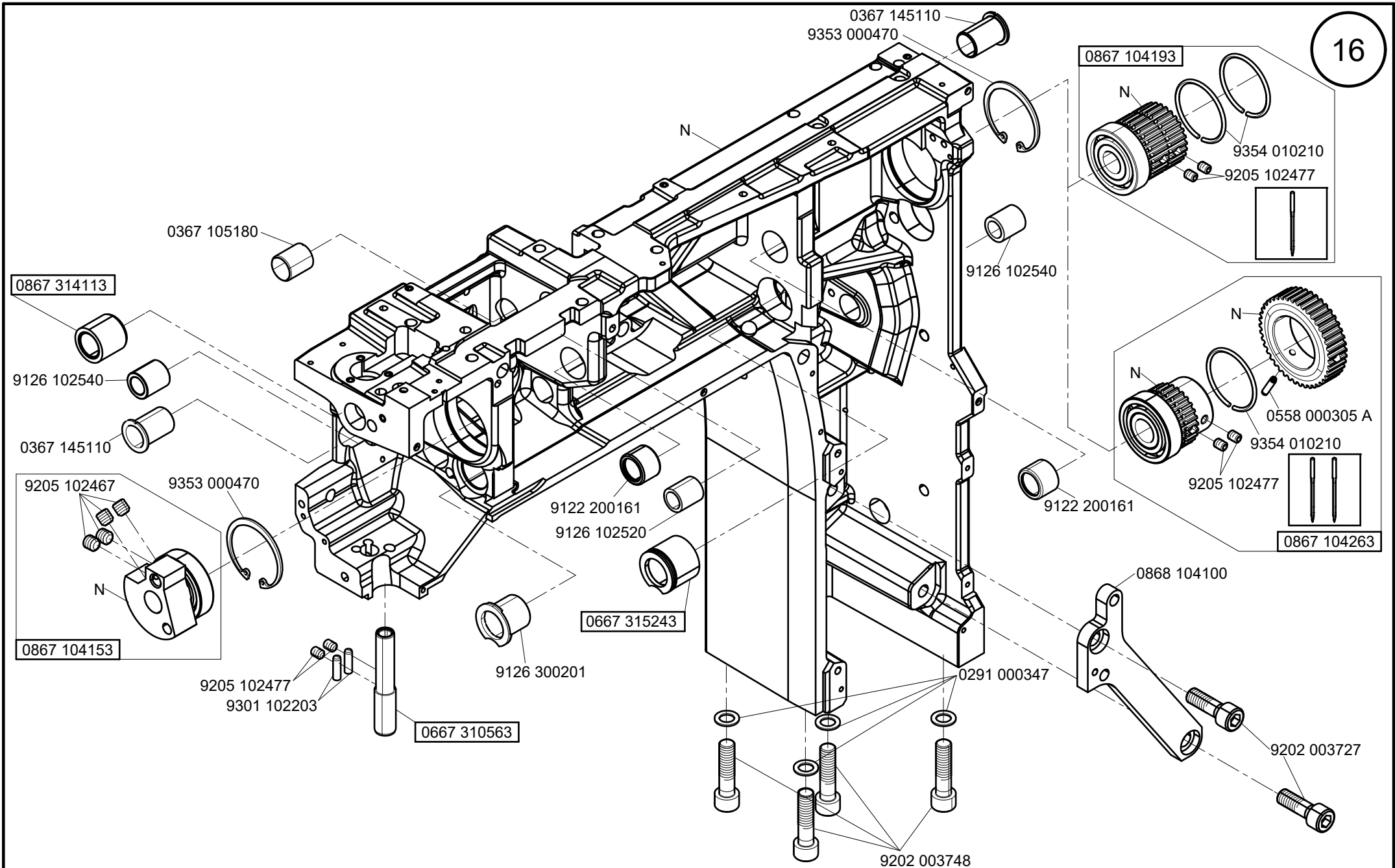
Cl. D868 E-Con

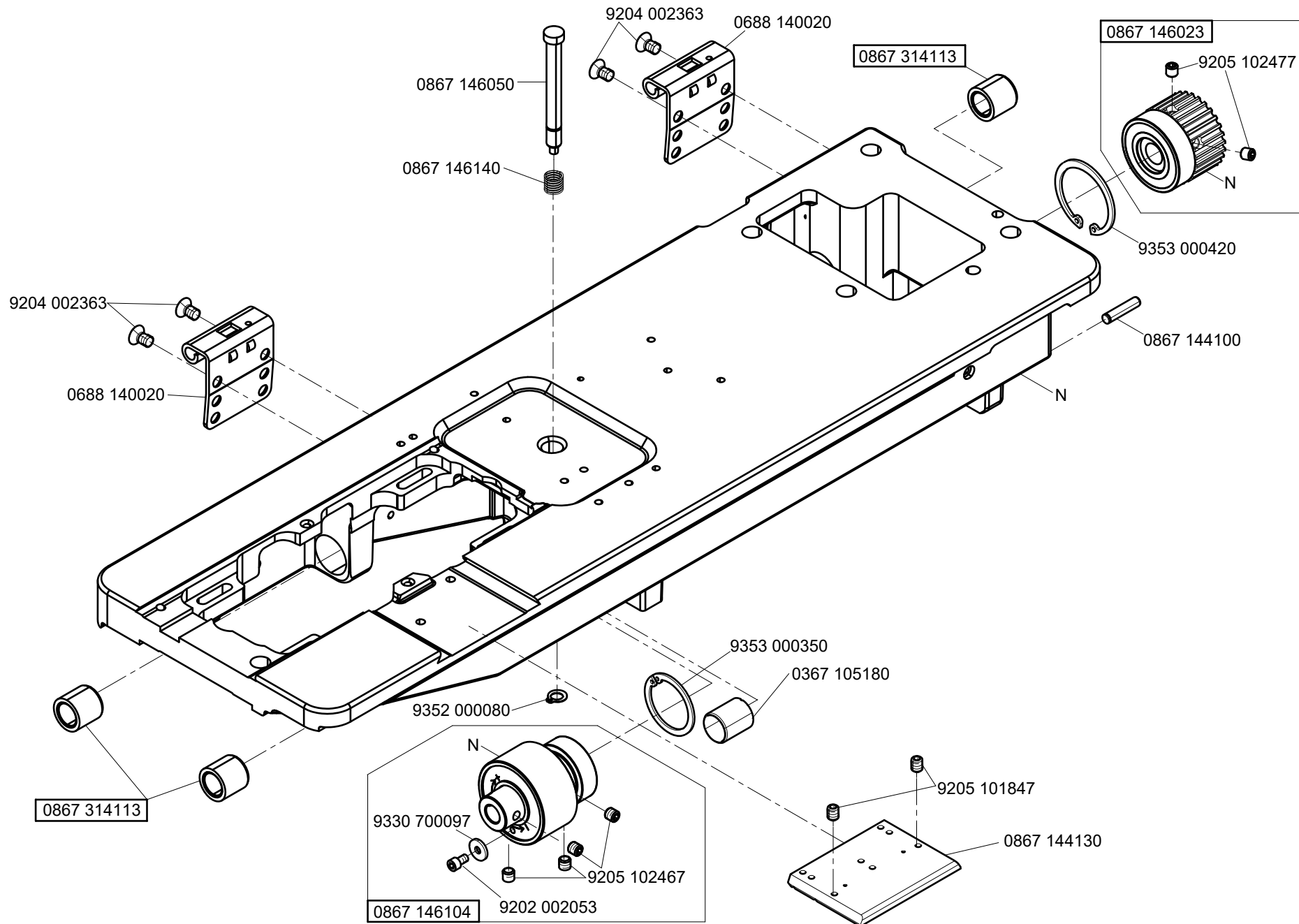
Ausgabe/Edition 12.2023

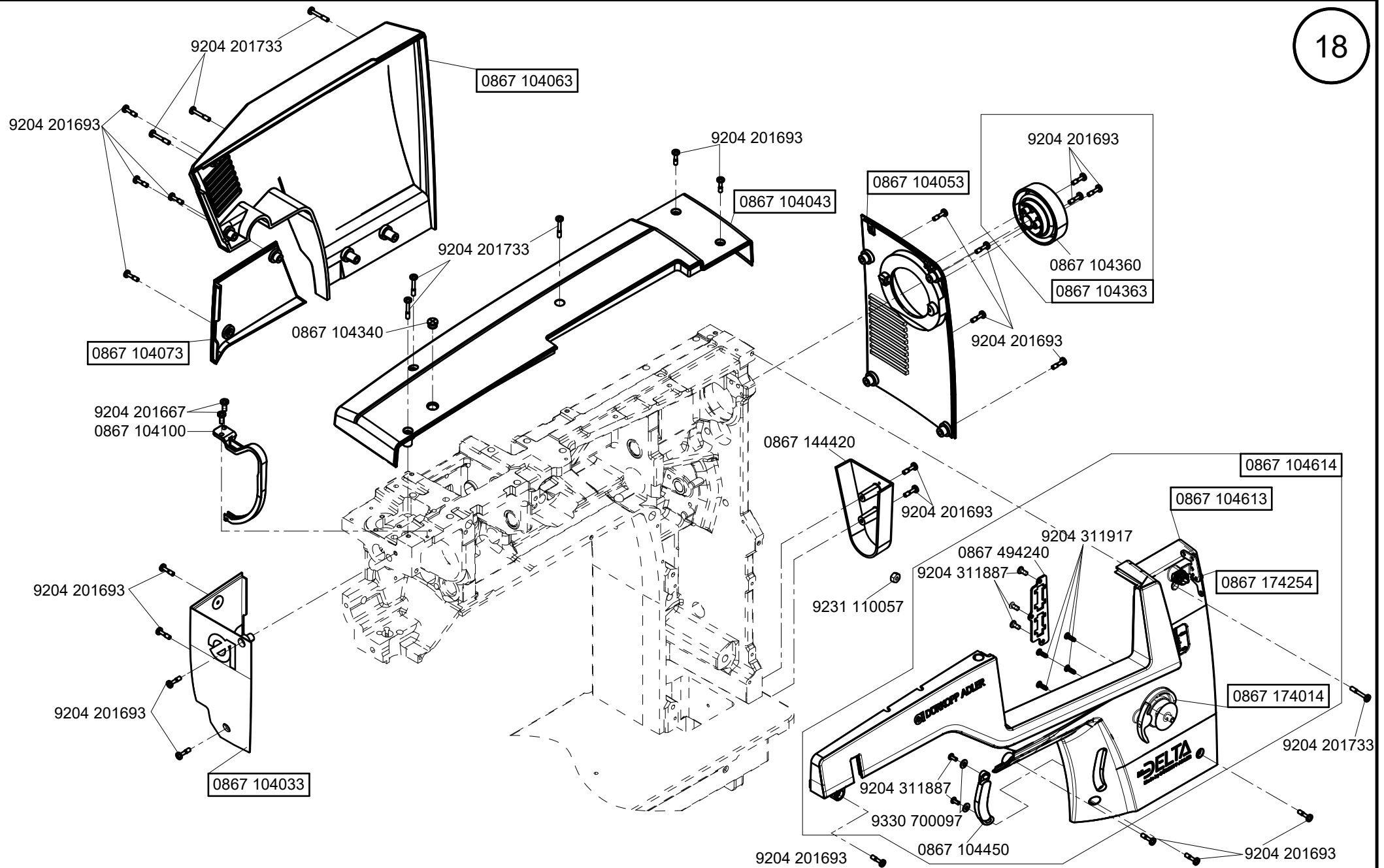


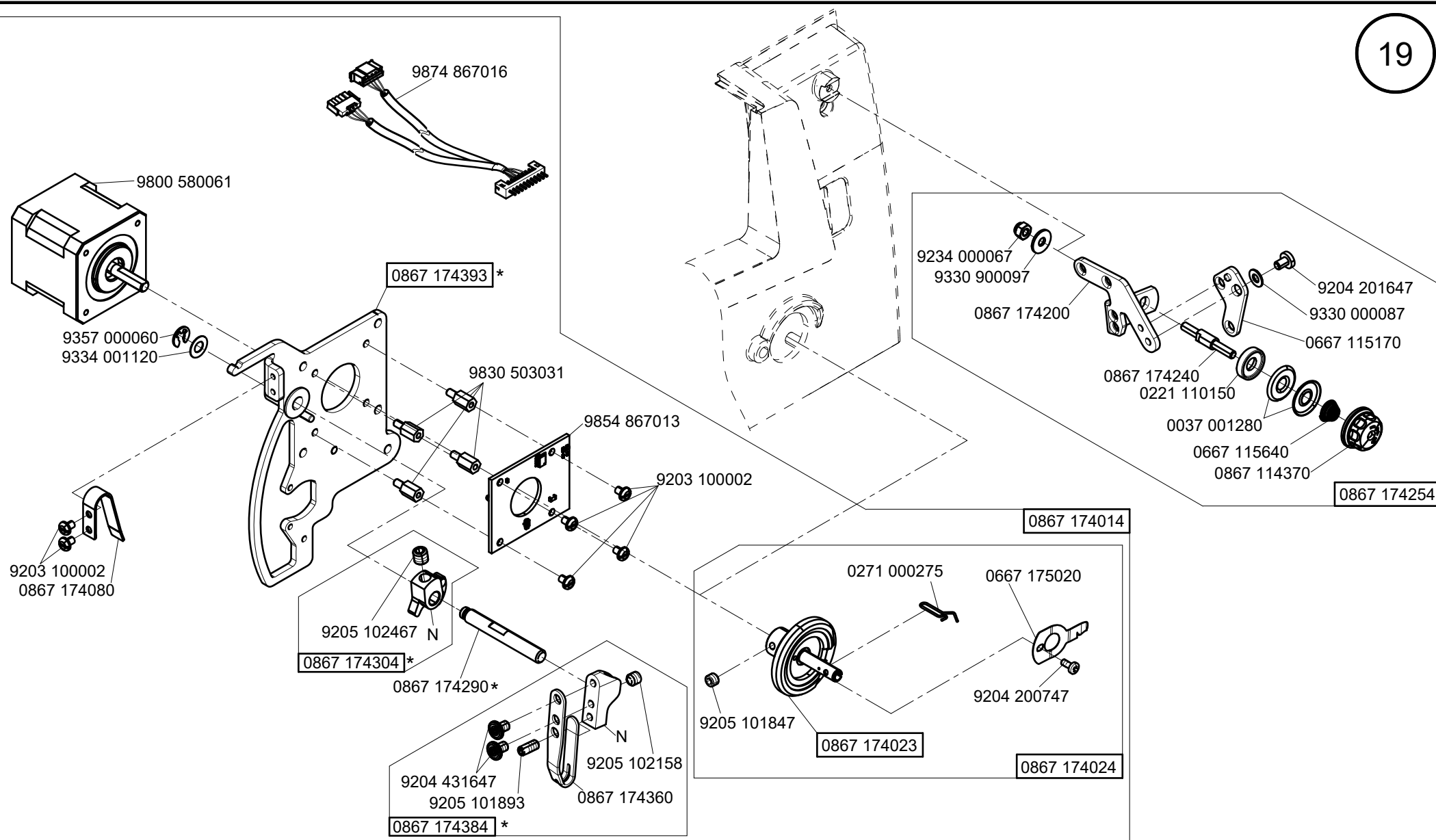






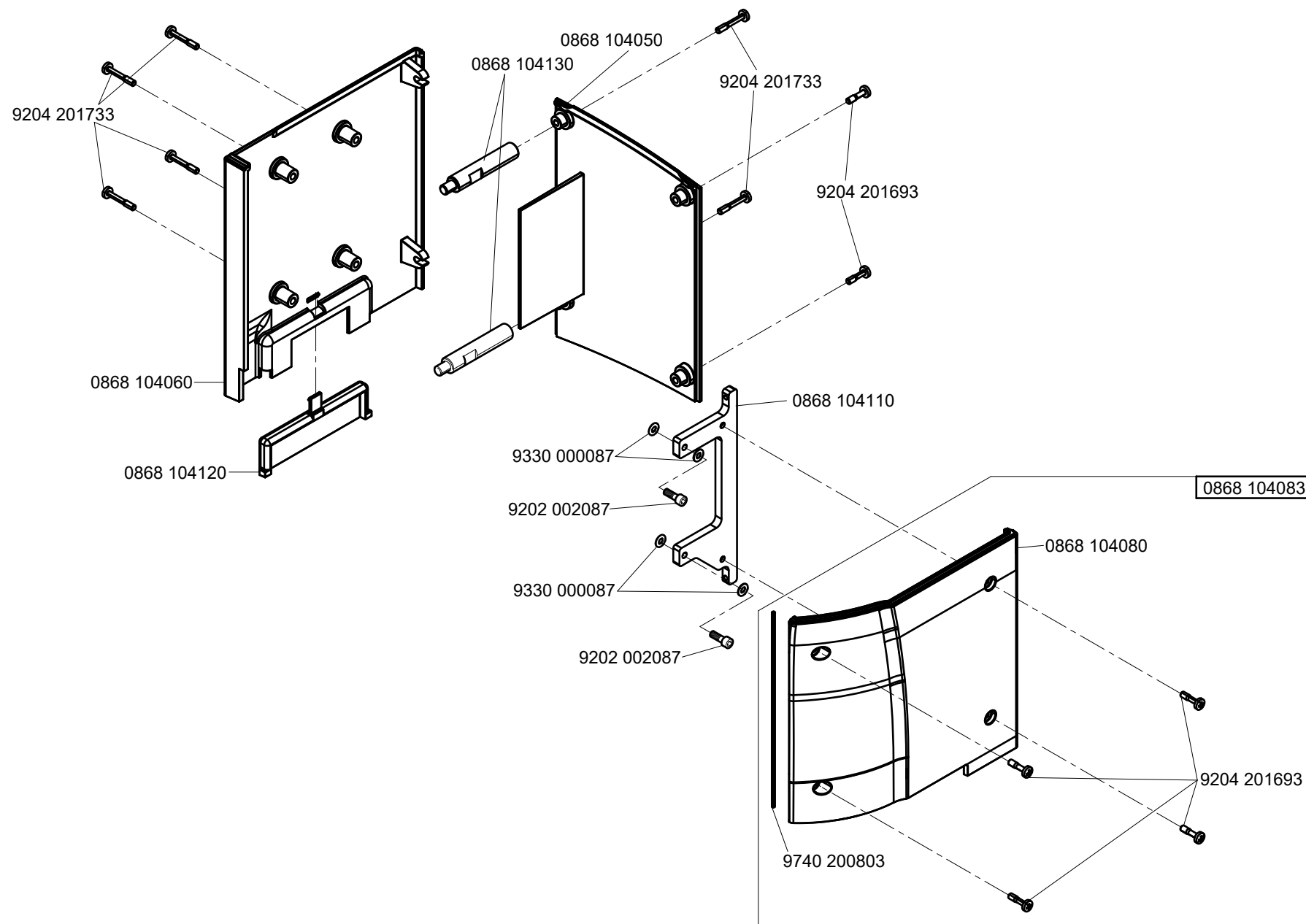


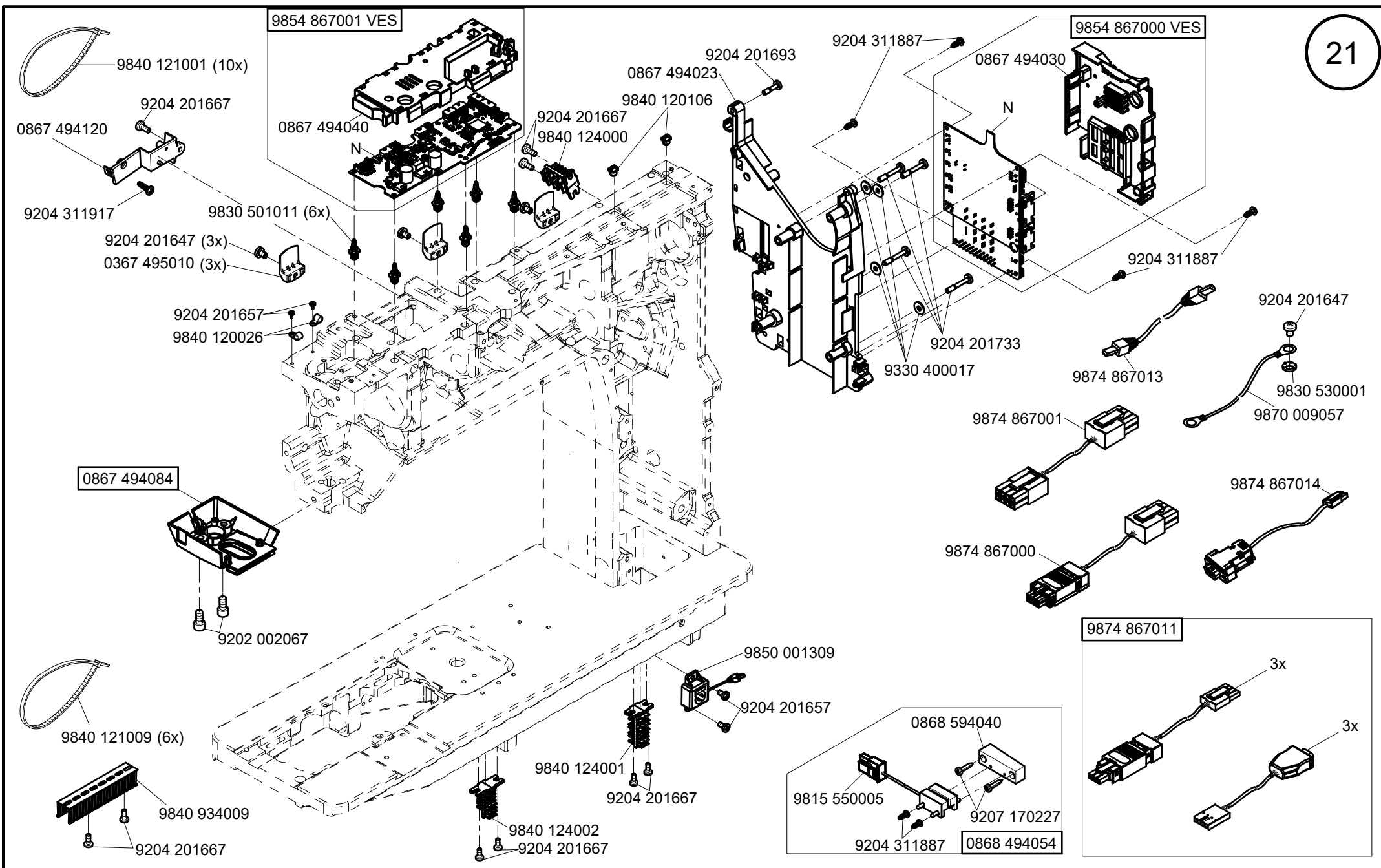


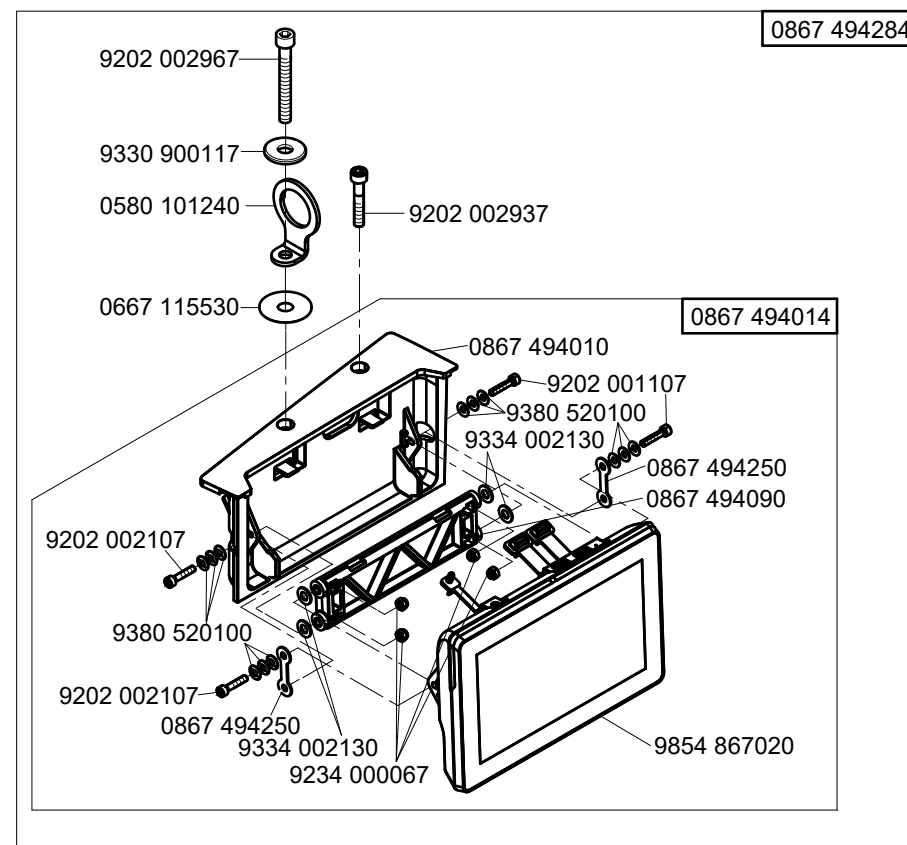
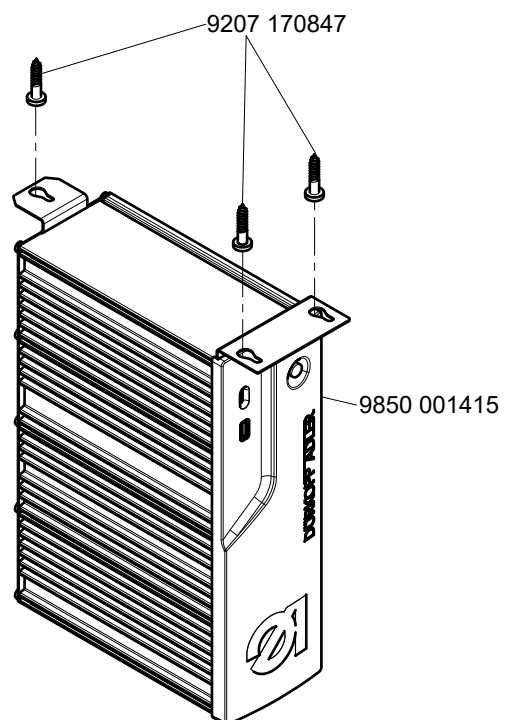


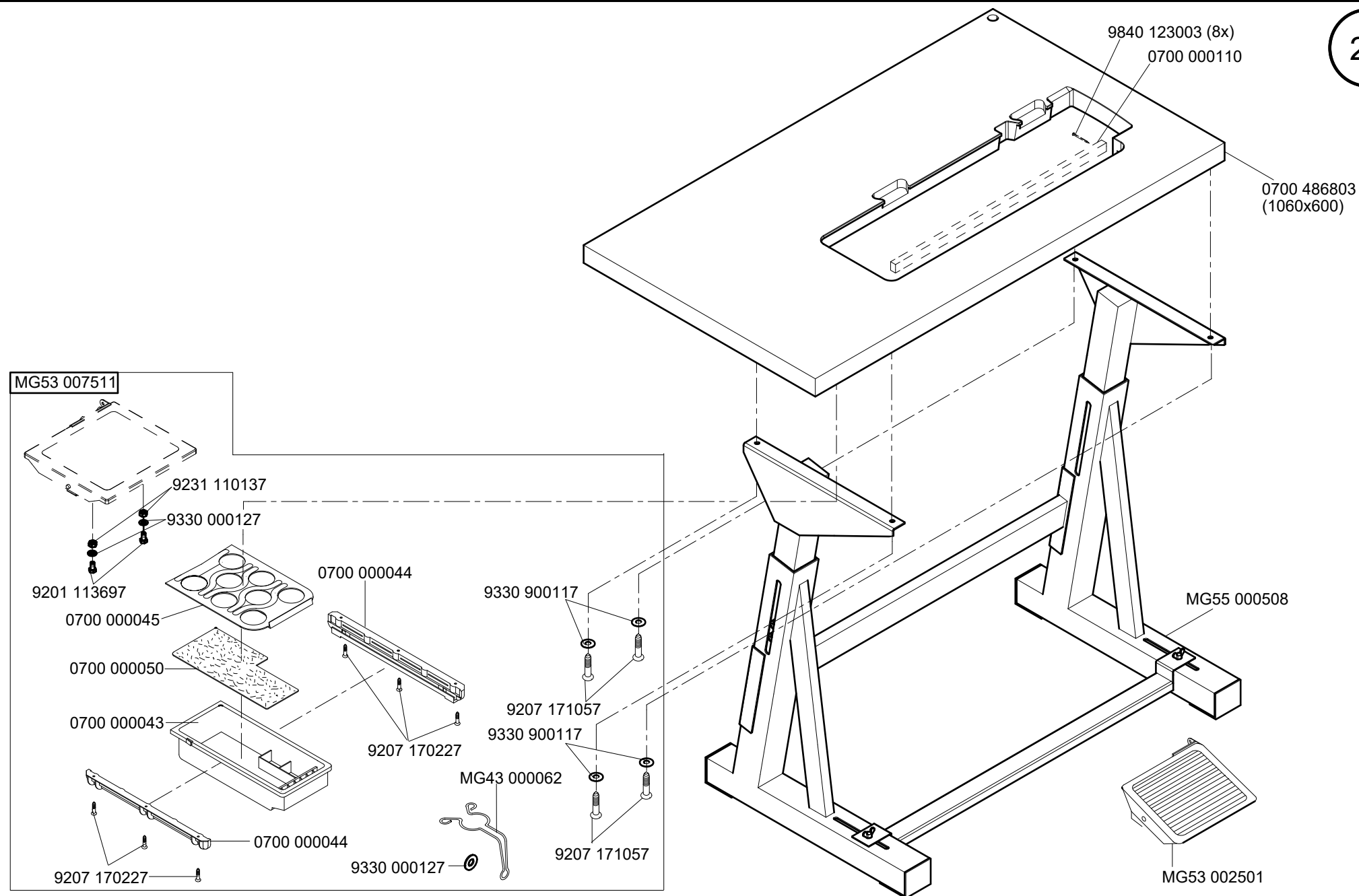
N - nicht als Einzelteil lieferbar  
not available as separate part

\* für Maschinen hergestellt bis 9/2020 alle Teile nur zusammen bestellen  
for machines made until 9/2020 all parts please order together



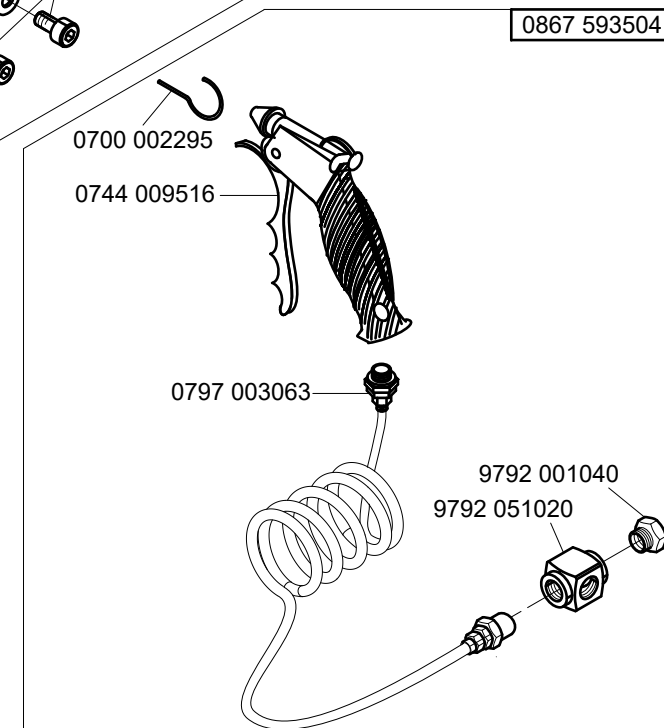
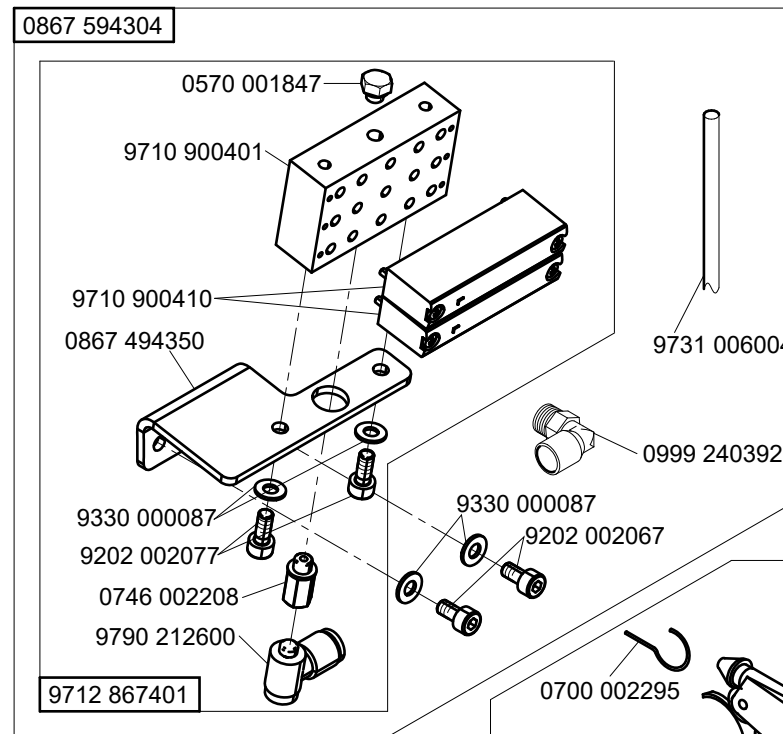
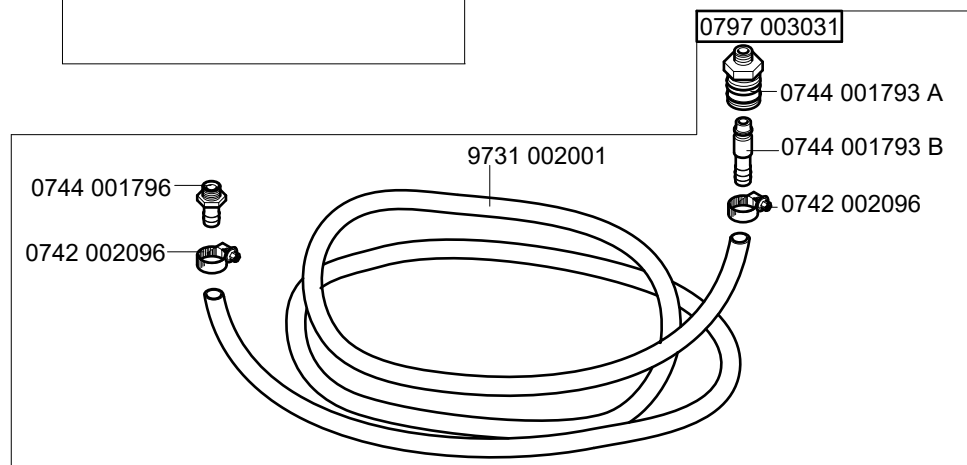
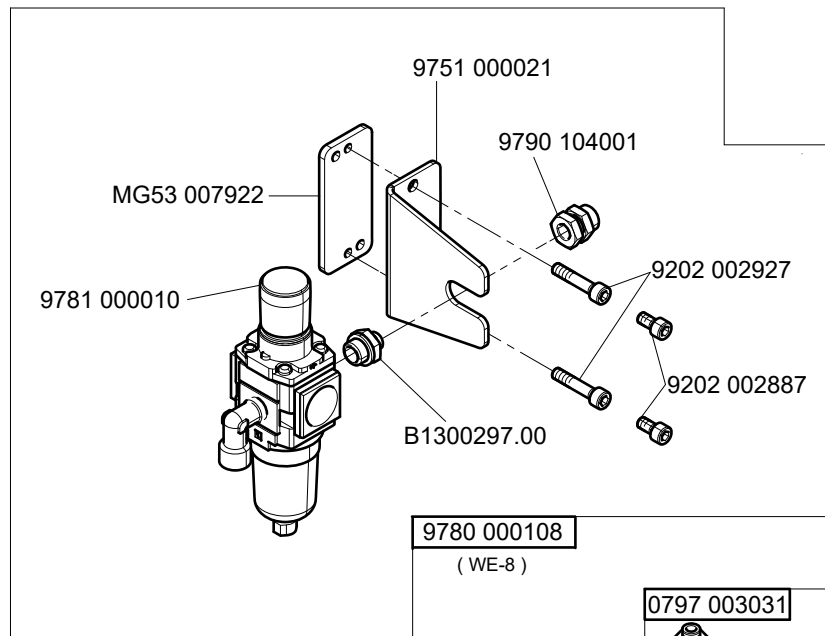


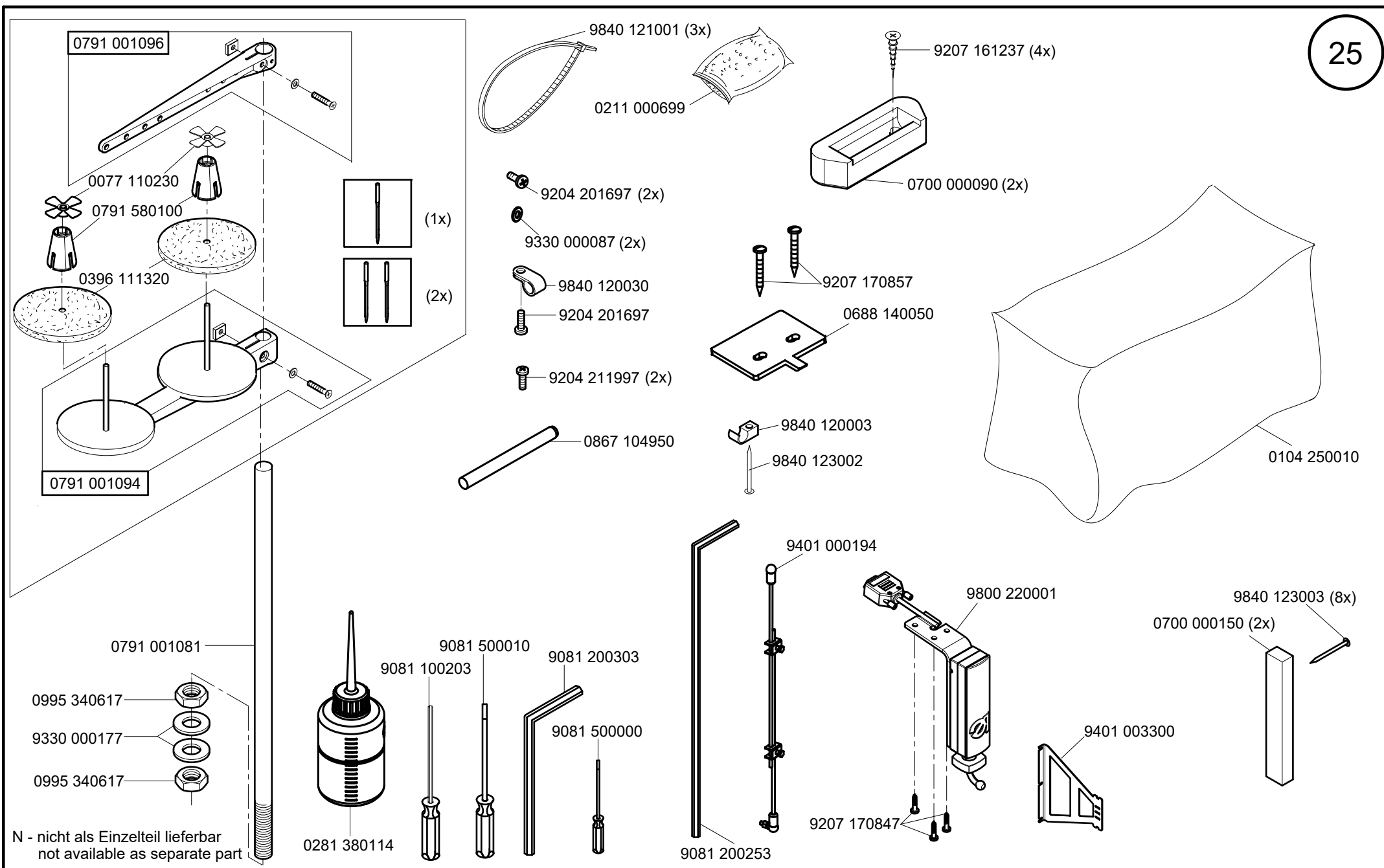


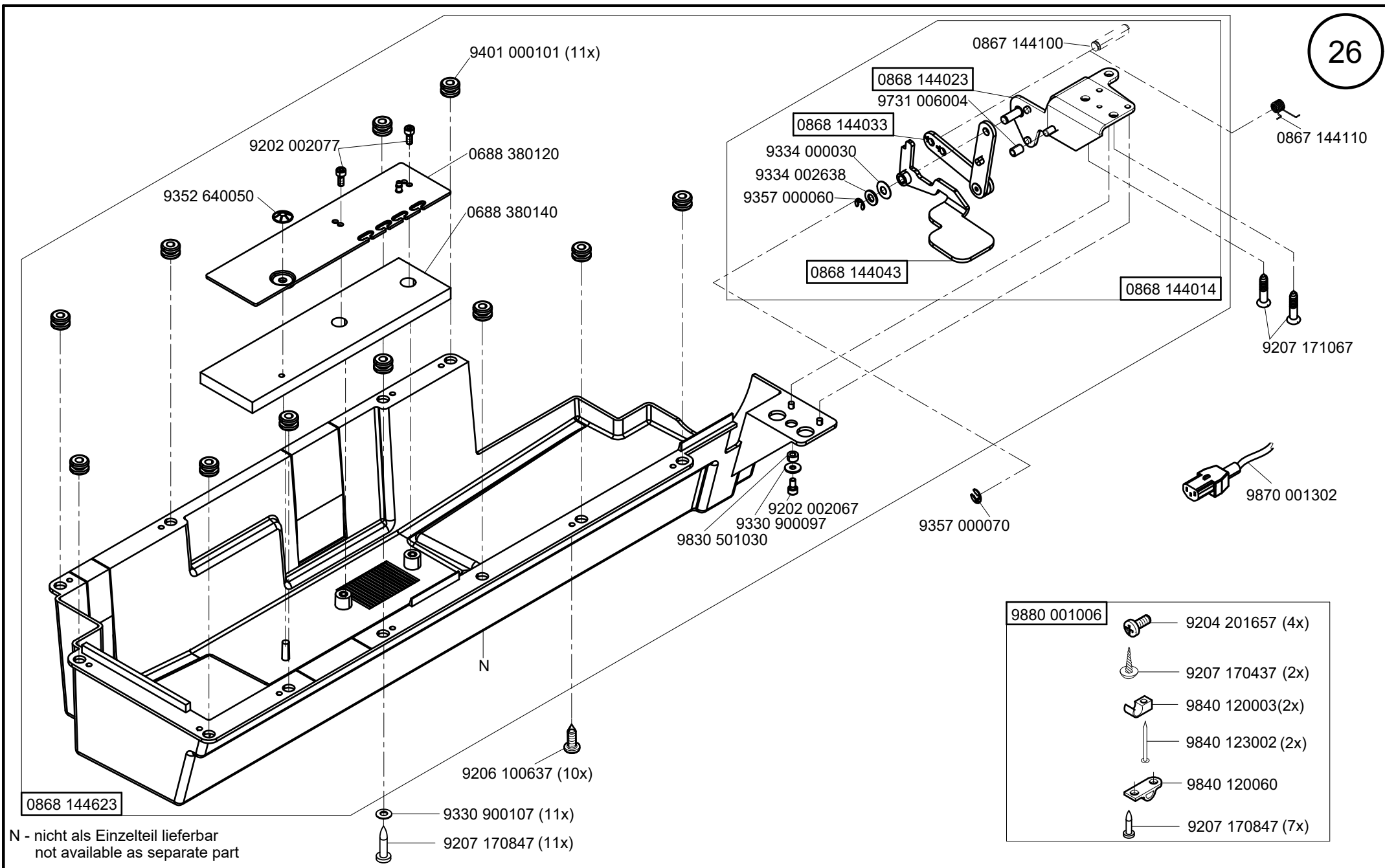


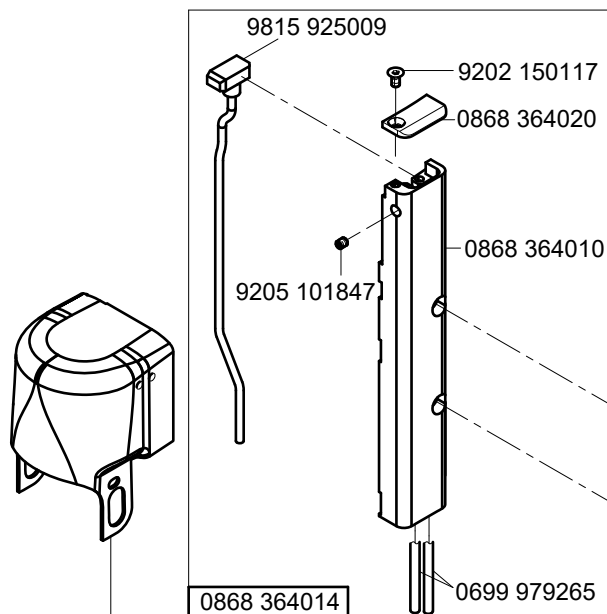
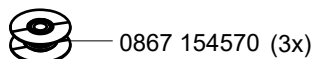
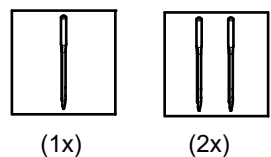
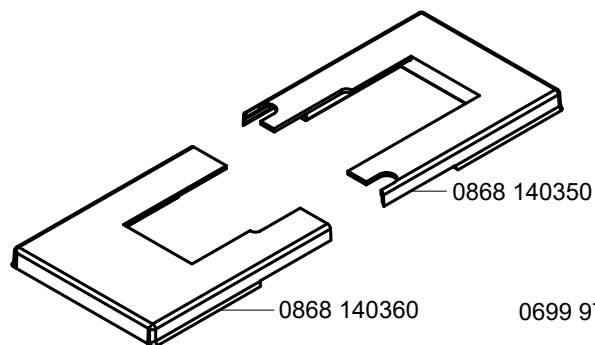
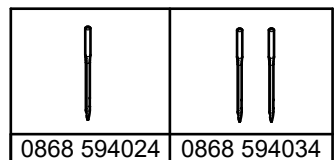
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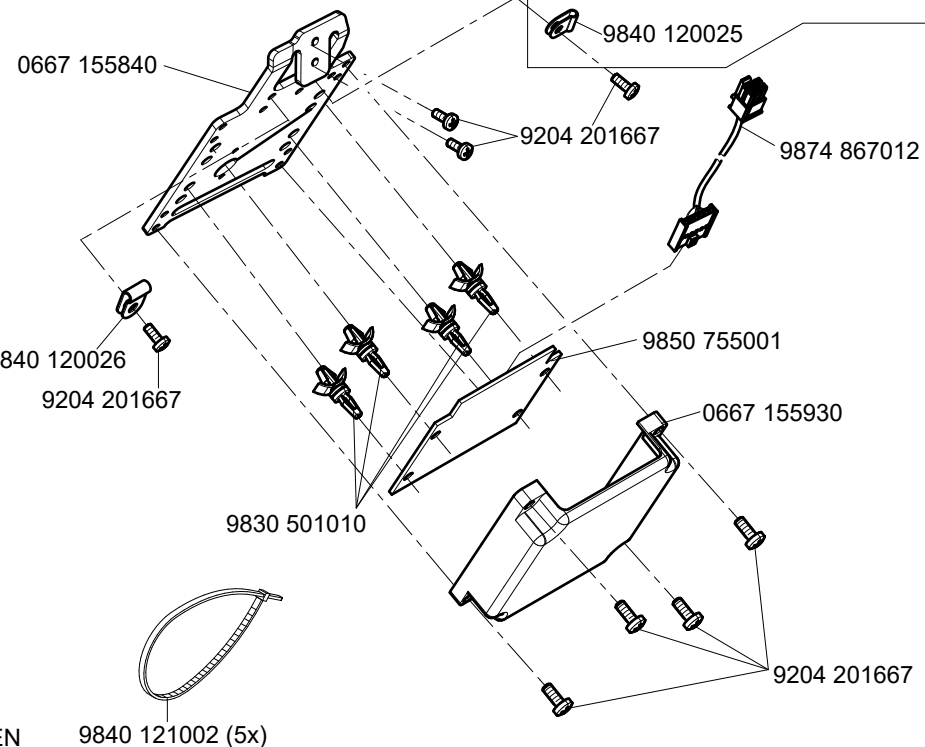
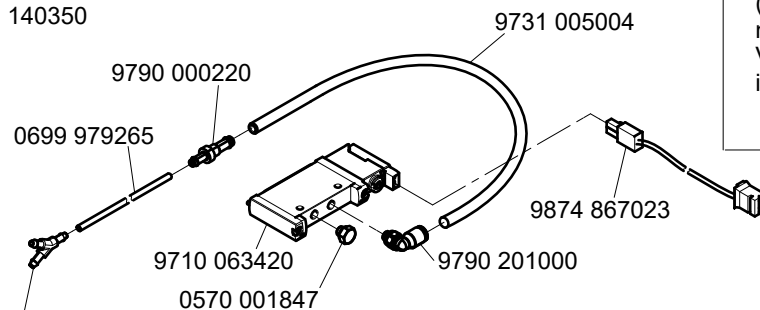
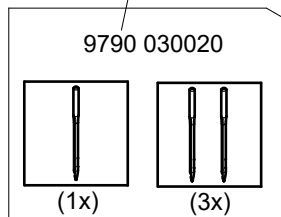








bis/until 12/2019 0868 144713  
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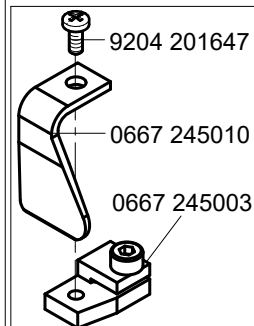
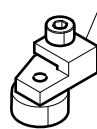


0791 868703 EN

**+ 0867 594304**  
(siehe Tabelle / see table 24),  
das ist immer notwendig / this is always  
necessary  
**+ 9780 000108, 0797 003031**  
(siehe Tabelle / see table 24),  
nur notwendig, wenn es keine pneumatische  
Verbindung gibt / only necessary  
if there is no pneumatic connection

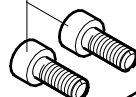
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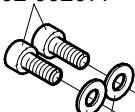


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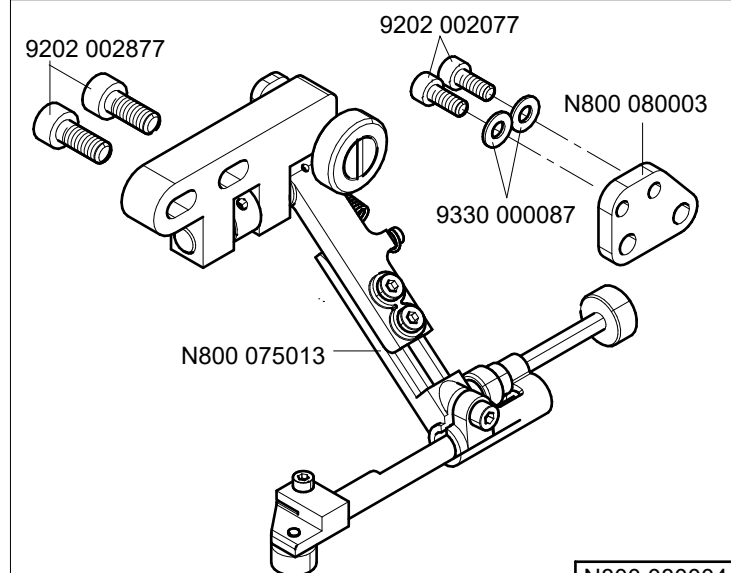
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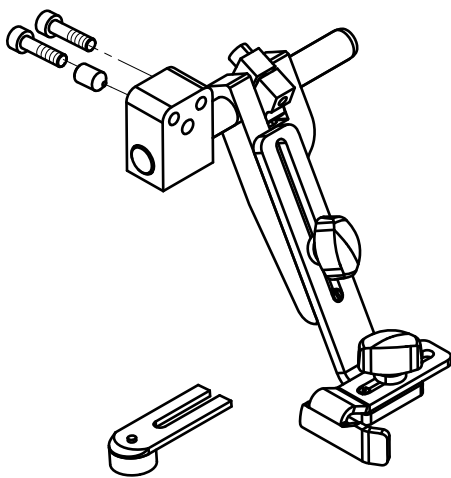
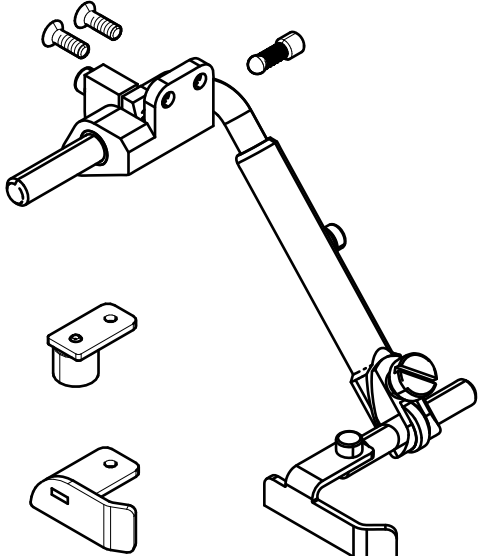
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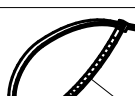
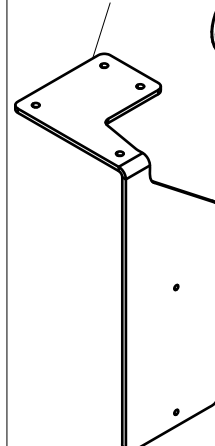
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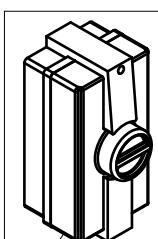
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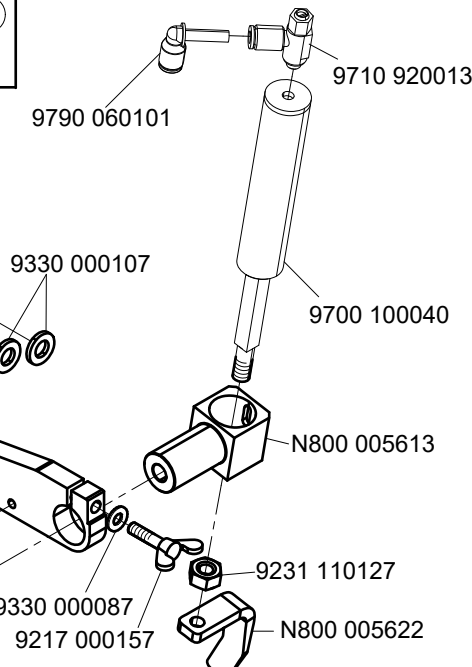
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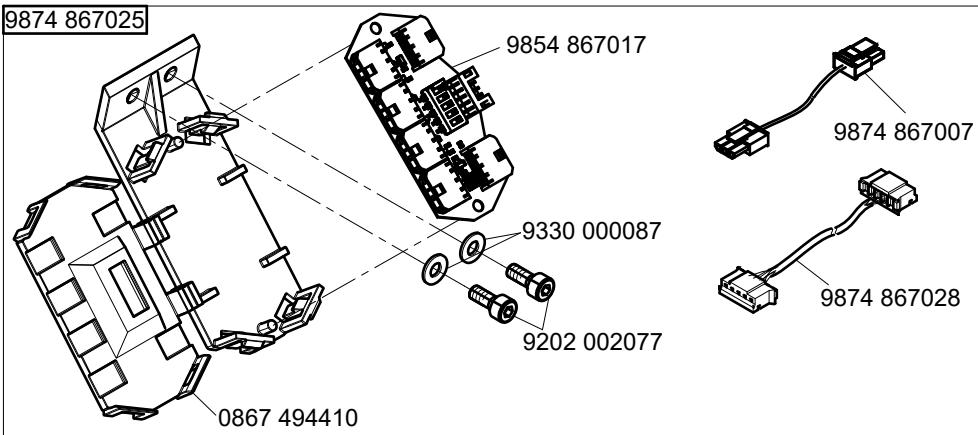
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siehe Pneumatische Anschluss  
see Pneumatic connection (10)  
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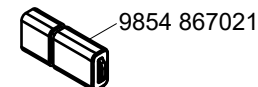
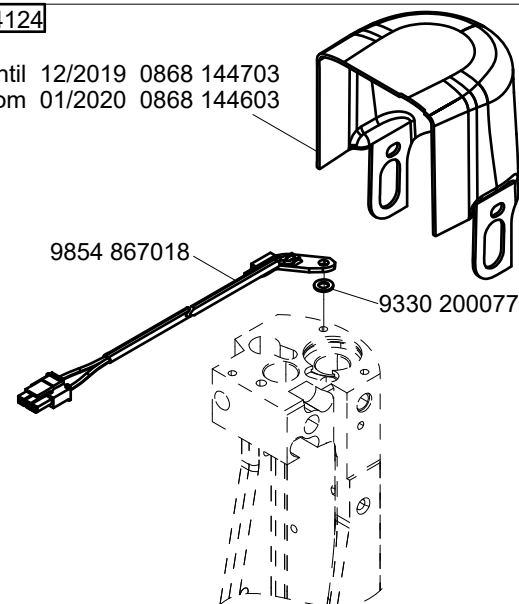
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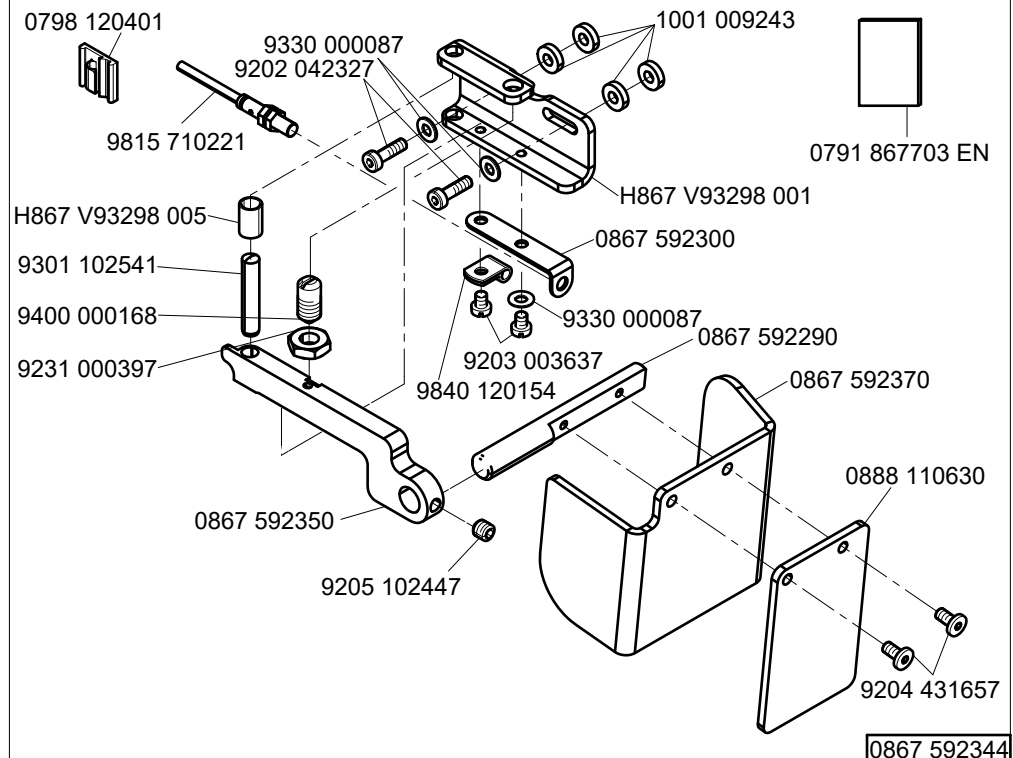


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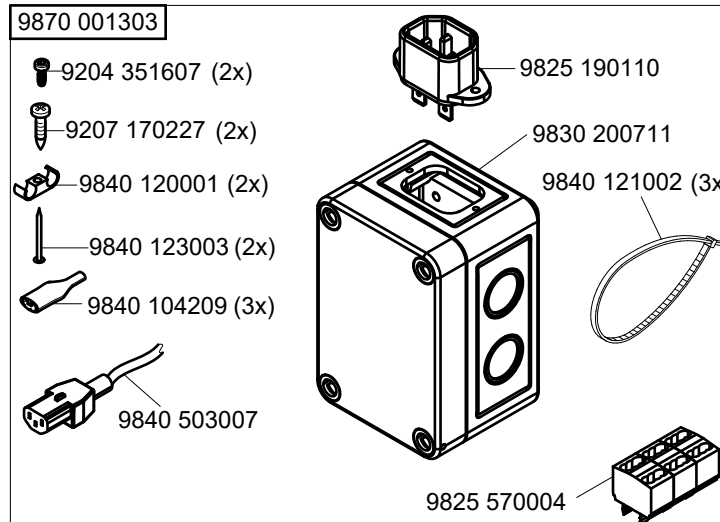
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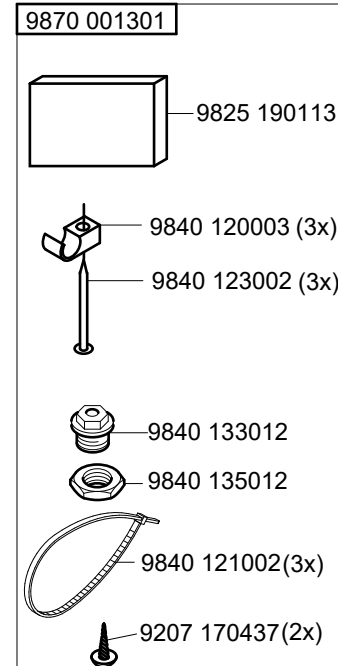
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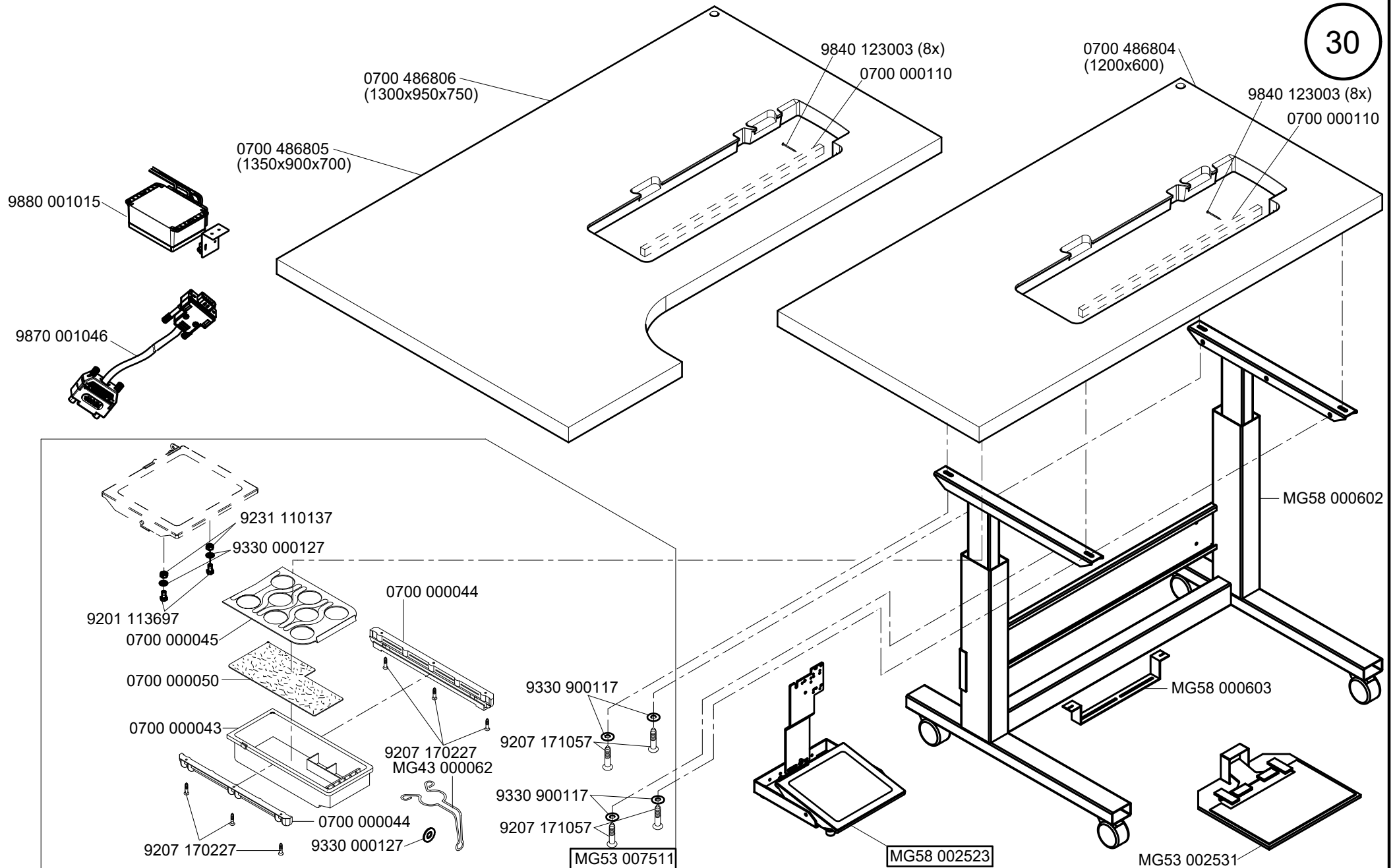


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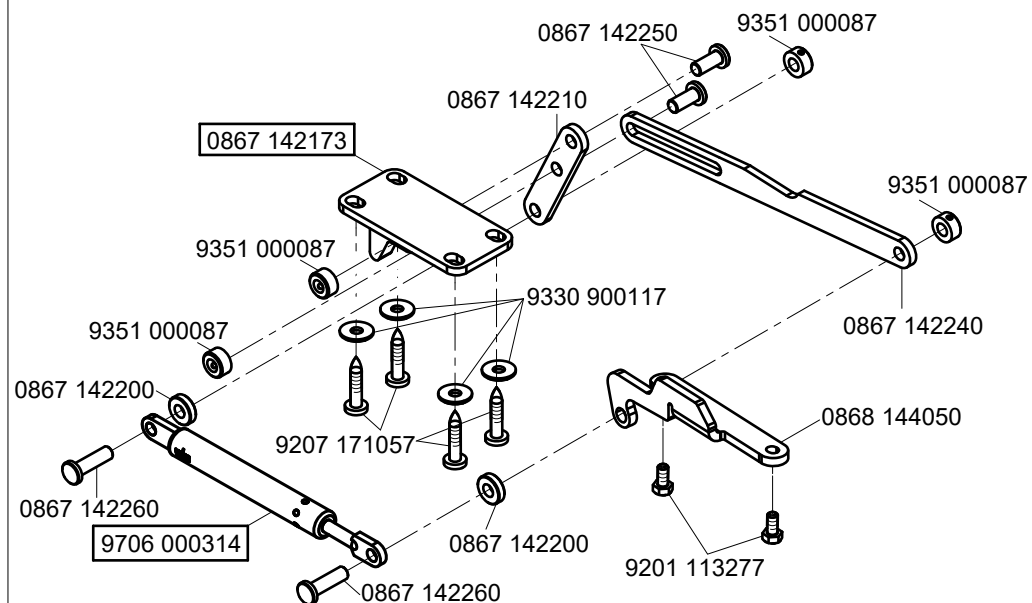


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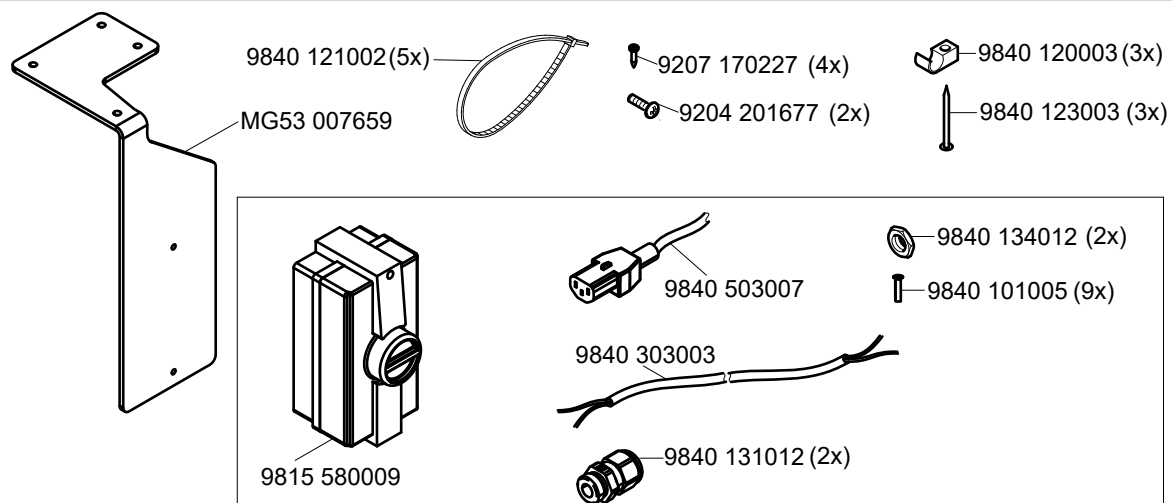
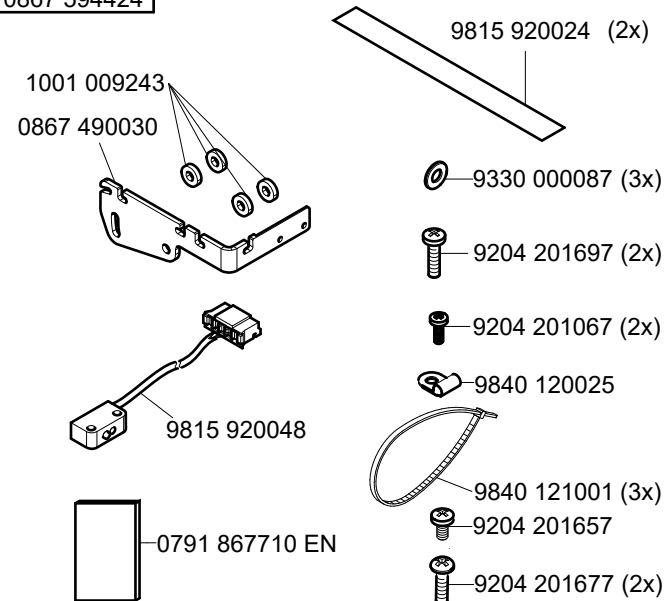




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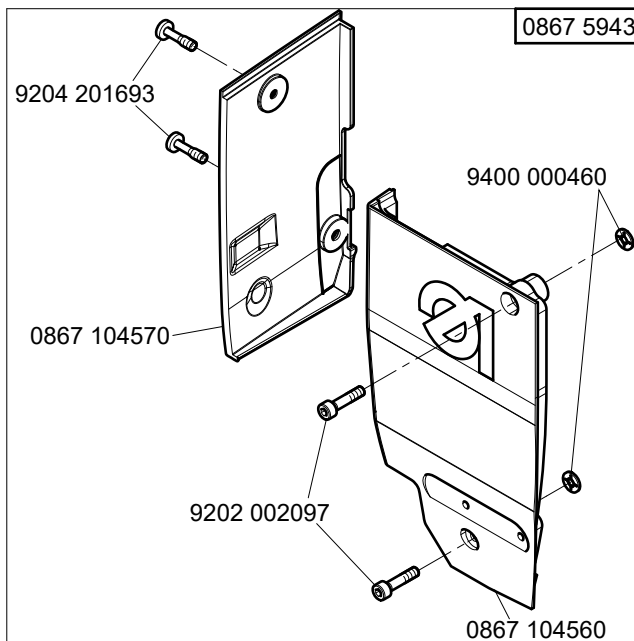
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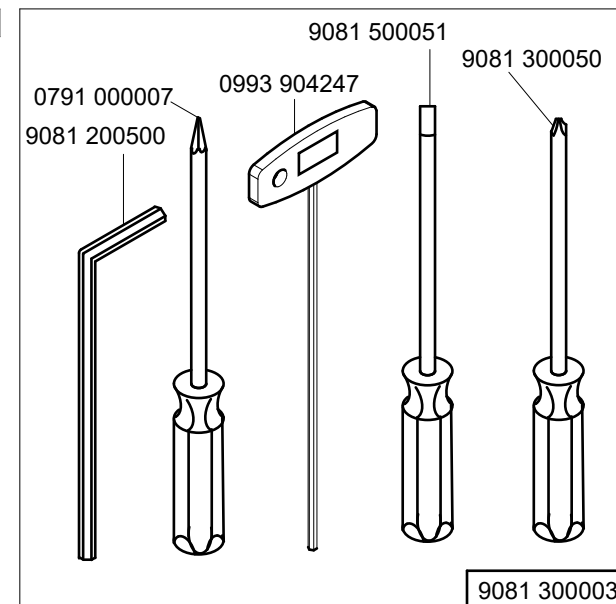
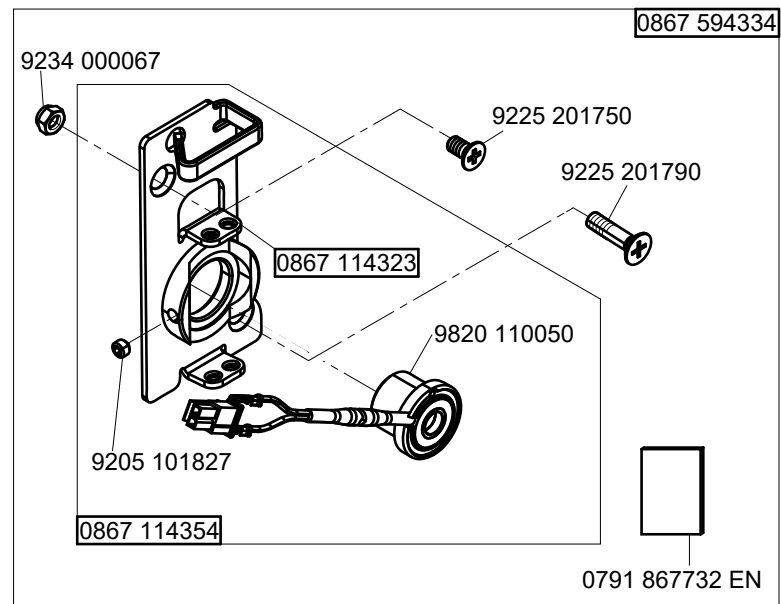
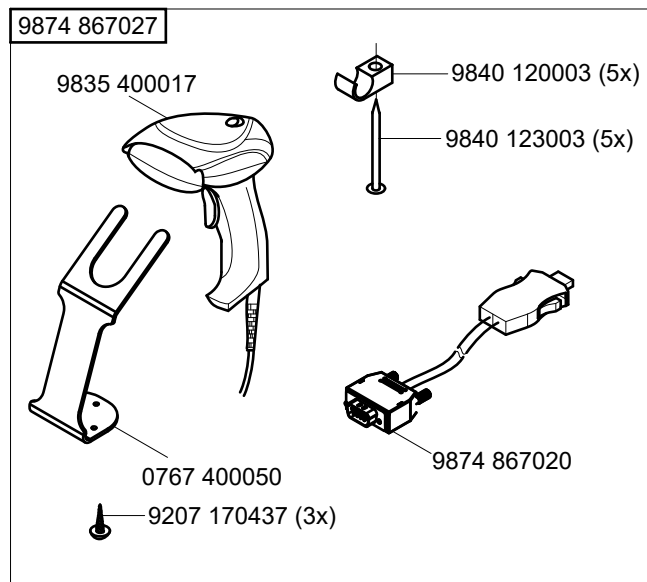
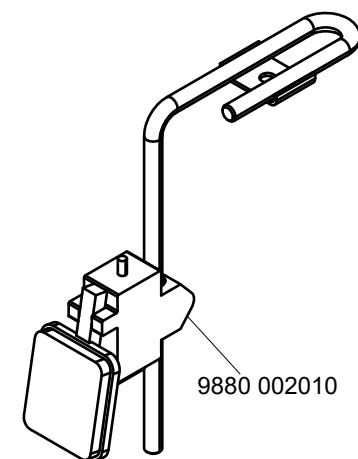
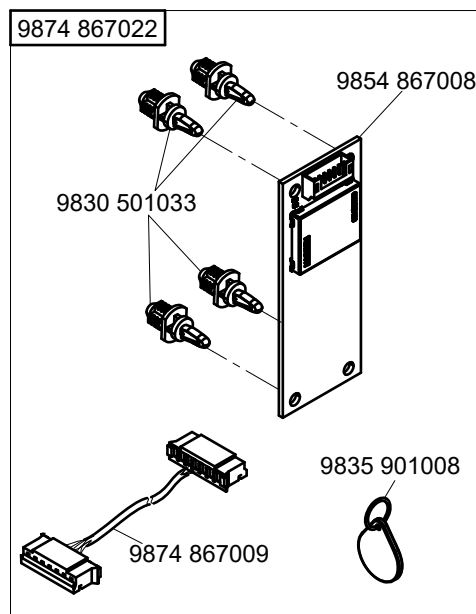
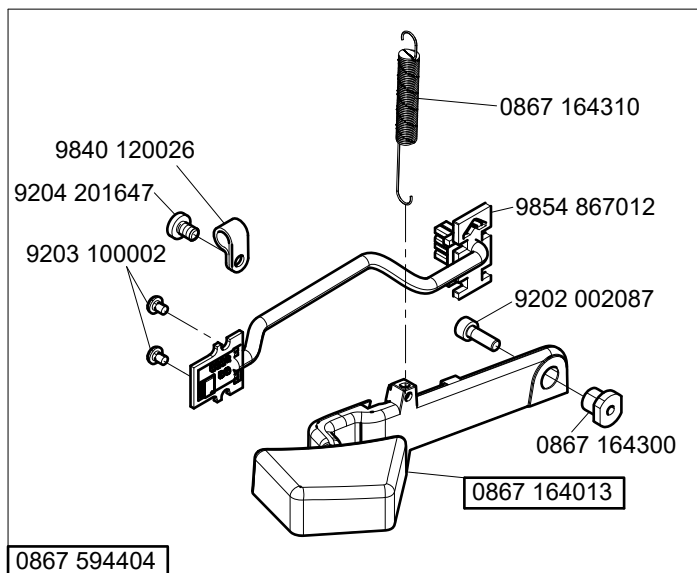
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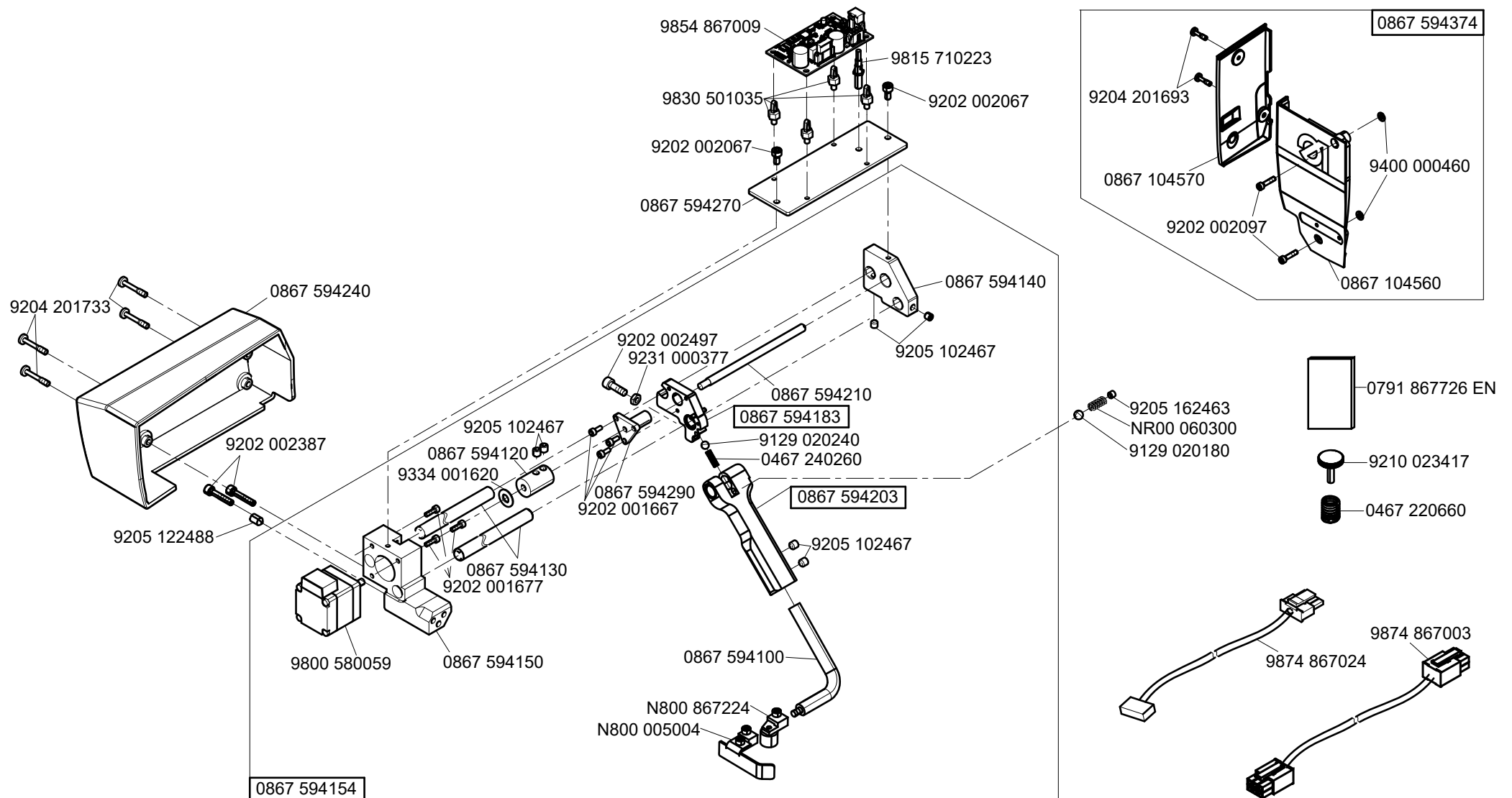
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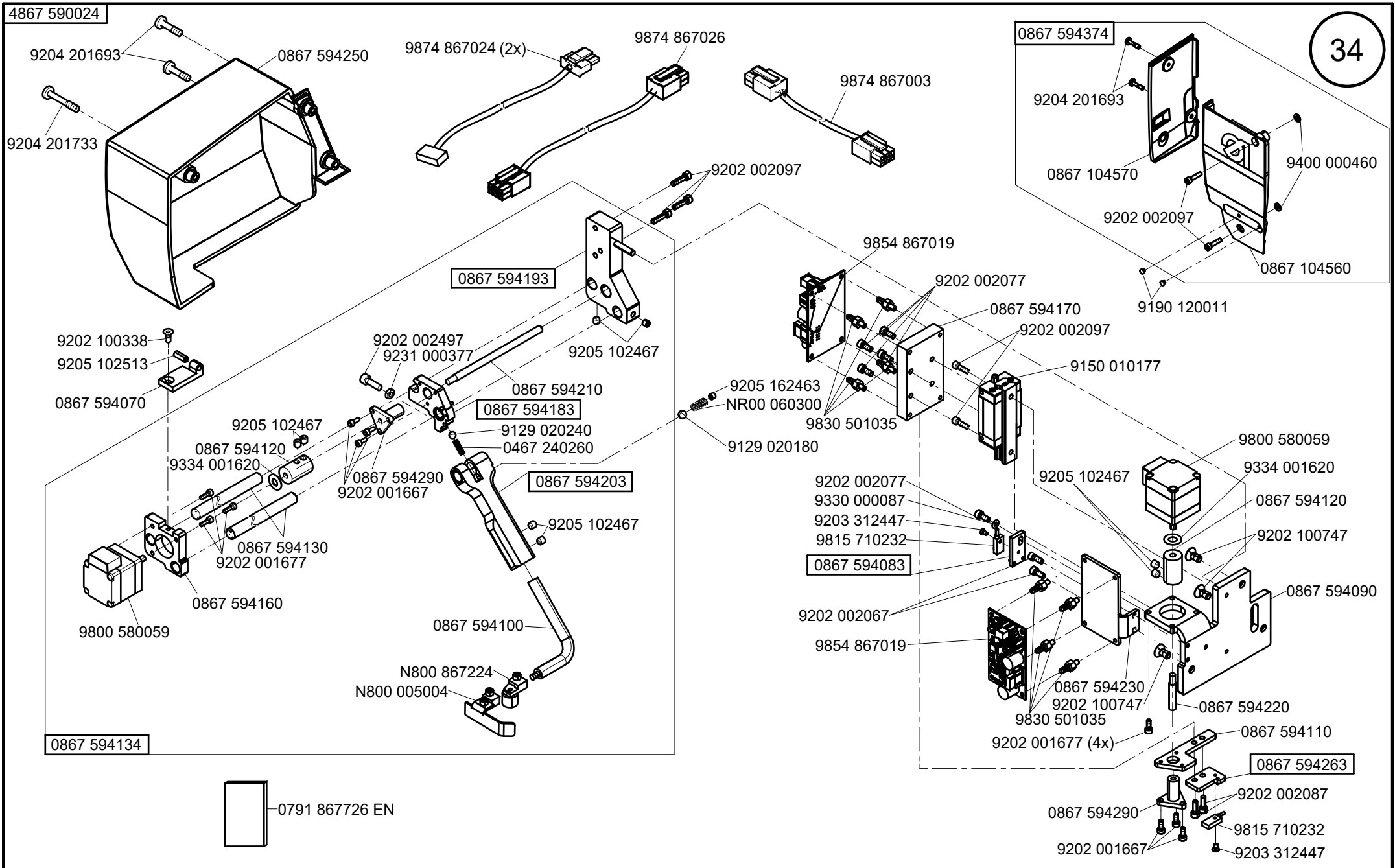
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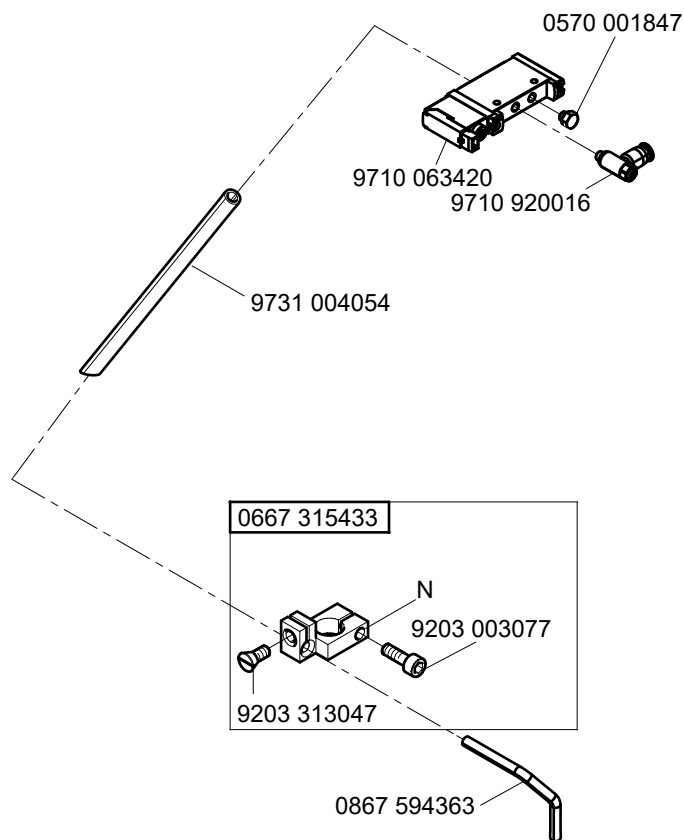
N - nicht als Einzelteil lieferbar  
not available as separate part



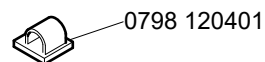
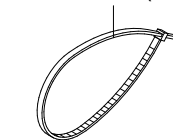




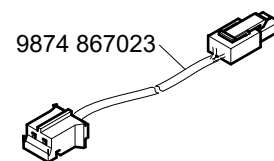
0867 594464



9840 121002 (5x)



0798 120401



9874 867023



0791 867731 EN

+ **0867 594304**

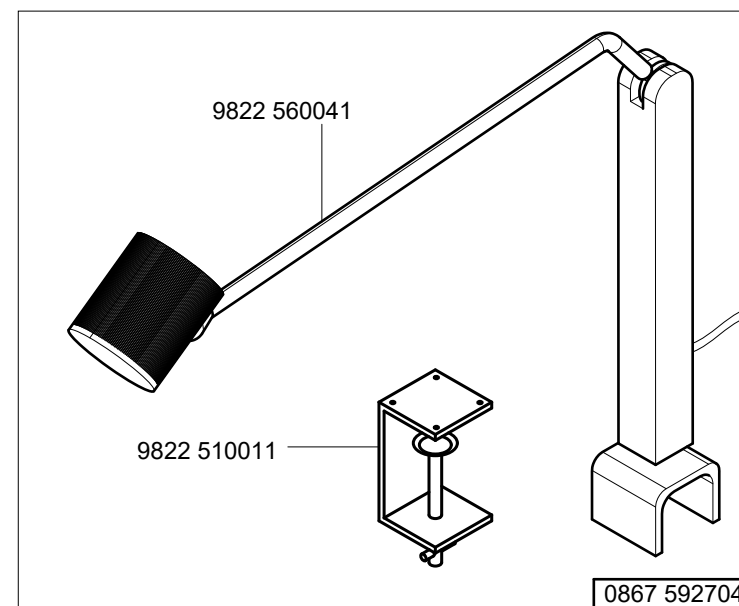
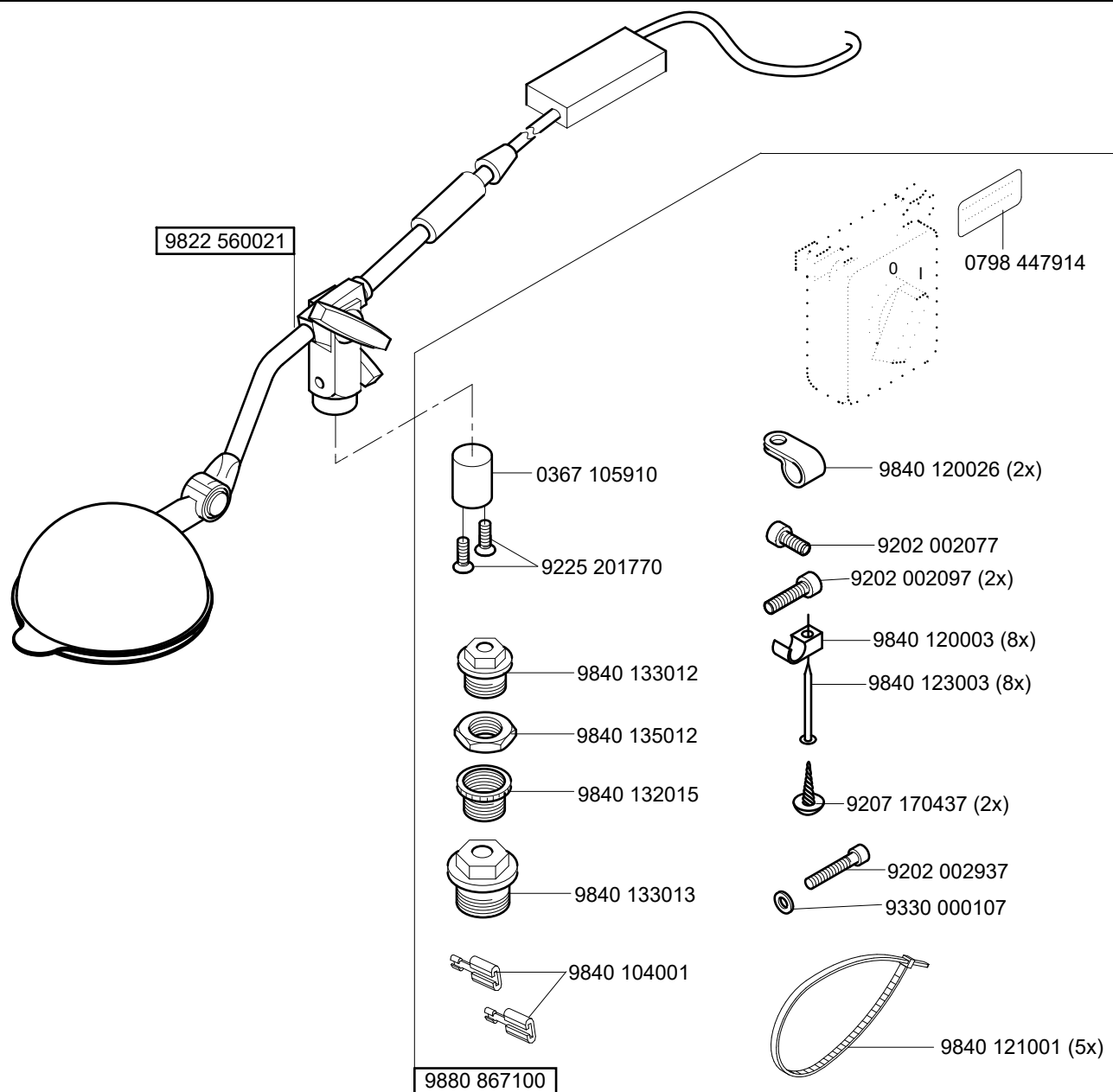
(siehe Tabelle / see table 24),  
das ist immer notwendig / this is always  
necessary

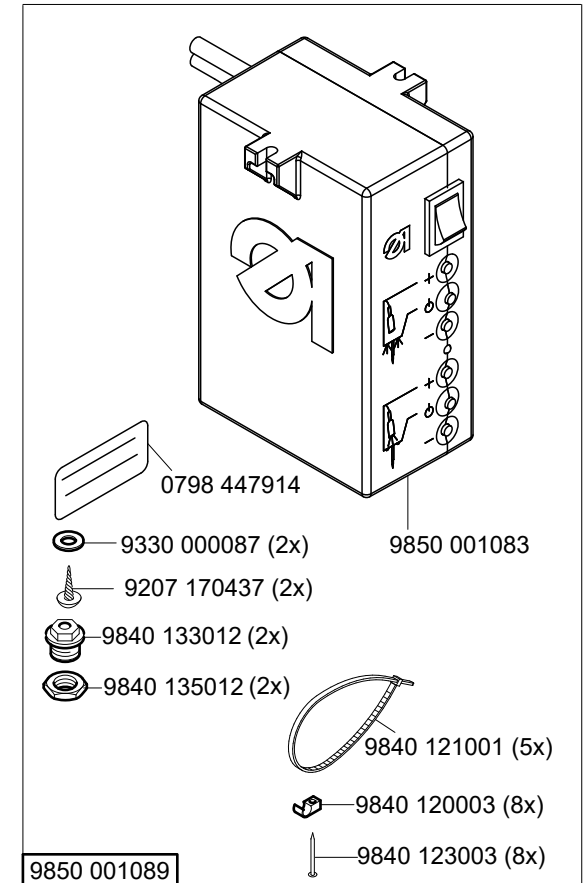
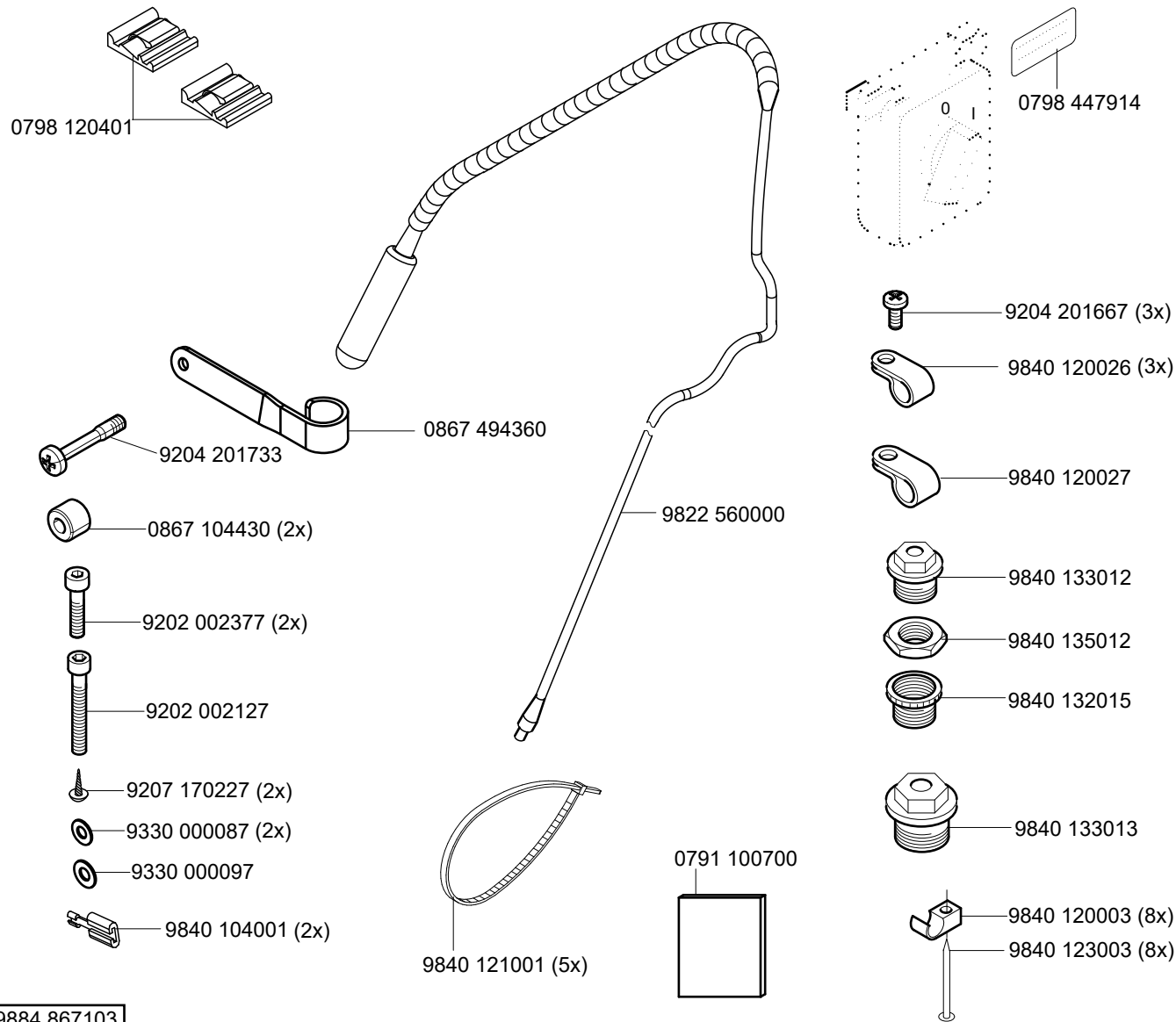
+ **9780 000108, 0797 003031**

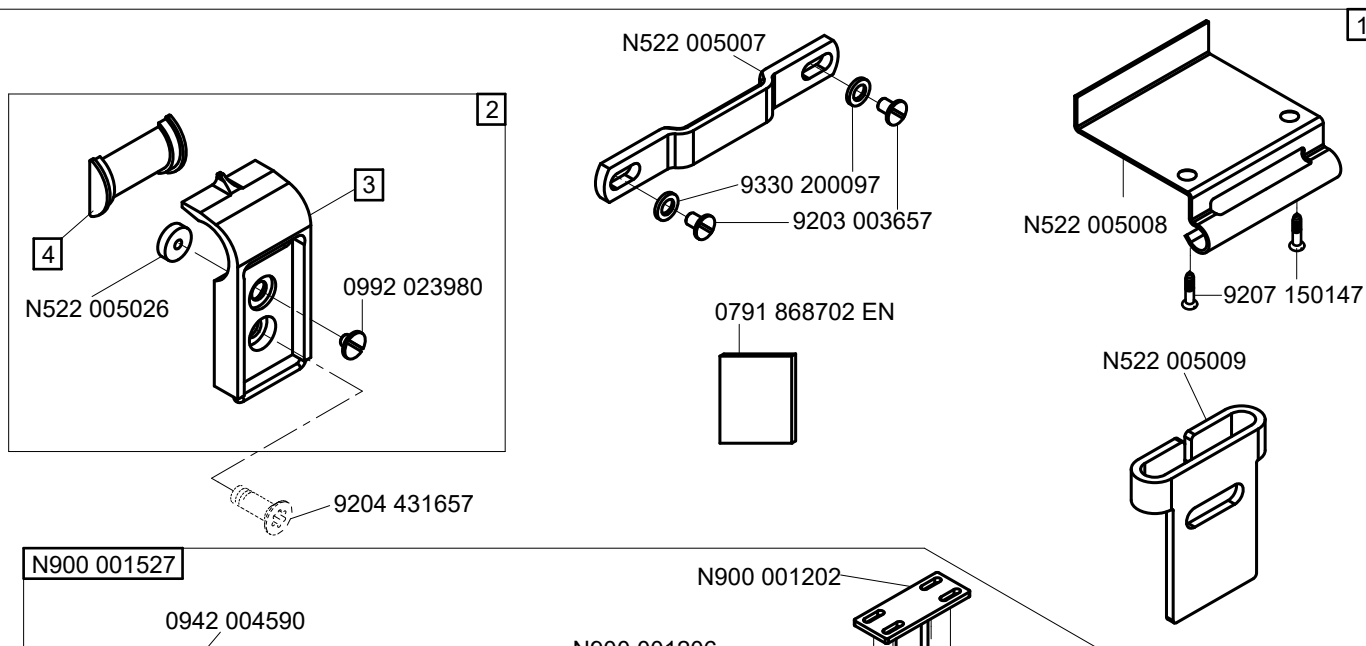
(siehe Tabelle / see table 24),  
nur notwendig, wenn es keine pneumatische  
Verbindung gibt / only necessary  
if there is no pneumatic connection

35

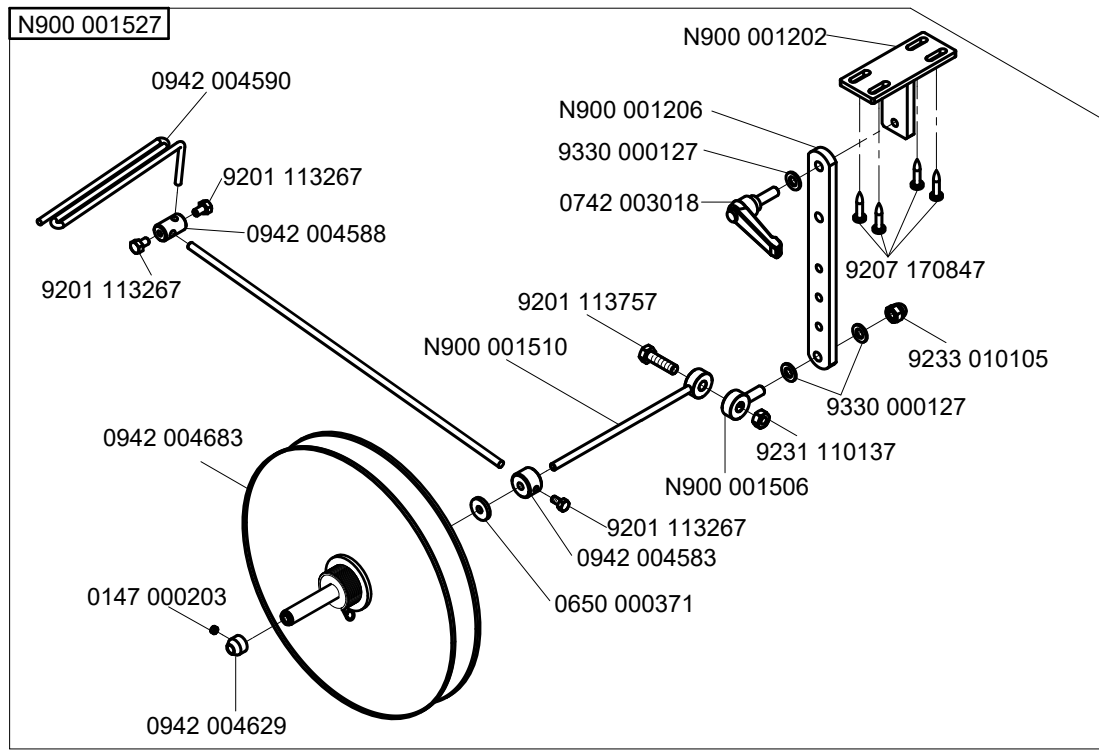
N - nicht als Einzelteil lieferbar  
not available as separate part



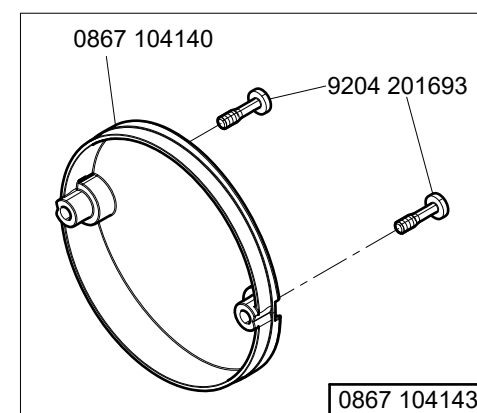
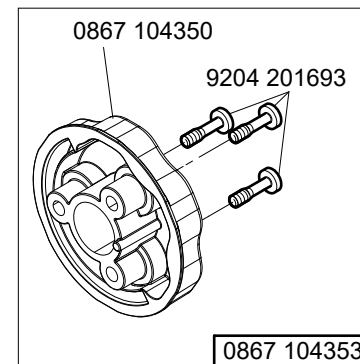
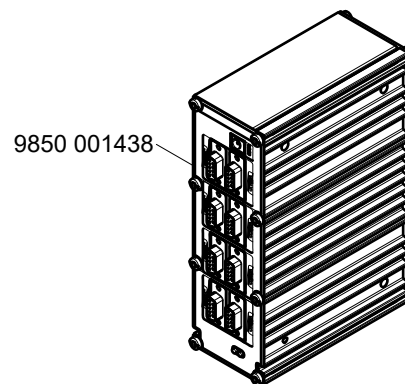
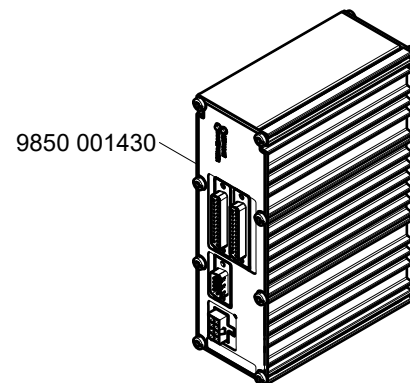
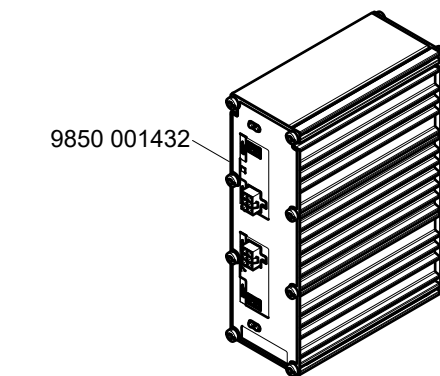
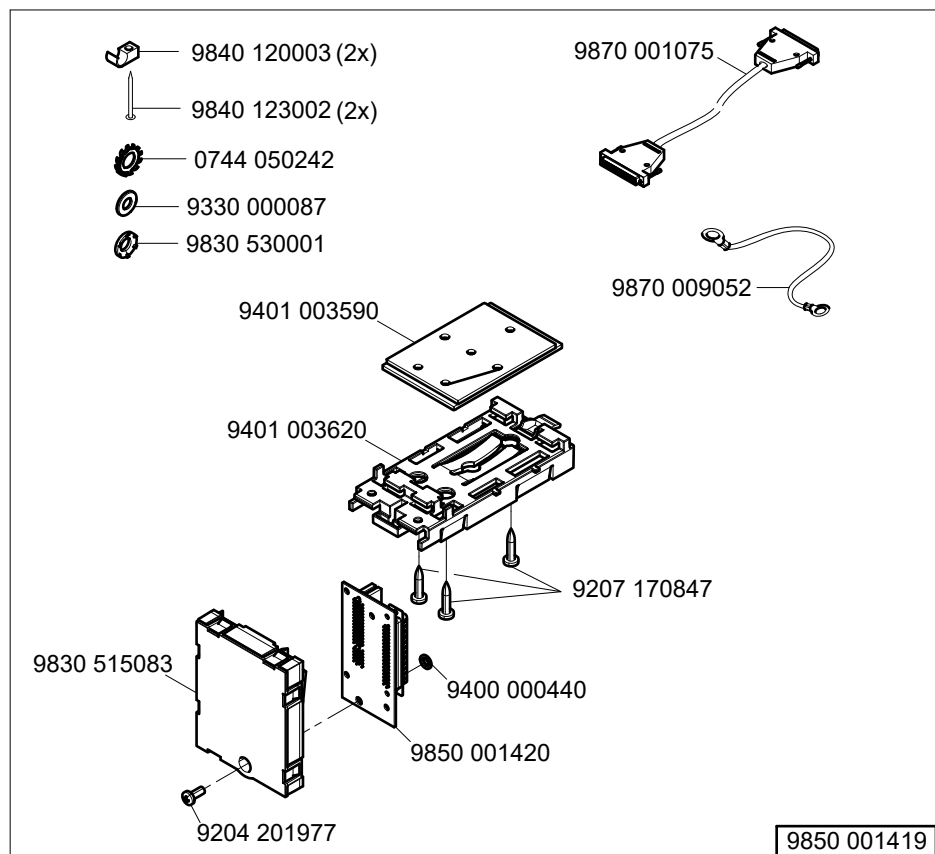




N900 001527



| Pos. | Teile-Nr. / Part no. | NA / needle distance | Bandbreite / belt width |
|------|----------------------|----------------------|-------------------------|
| 1    | N522 025021          | 8                    | 14                      |
| 1    | N522 025031          | 10                   | 16                      |
| 1    | N522 025041          | 12                   | 18                      |
| 1    | N522 025051          | 14                   | 20                      |
| 2    | N522 005022          | 8                    | 14                      |
| 2    | N522 005032          | 10                   | 16                      |
| 2    | N522 005042          | 12                   | 18                      |
| 2    | N522 005052          | 14                   | 20                      |
| 3    | N522 005024          | 8                    | 14                      |
| 3    | N522 005034          | 10                   | 16                      |
| 3    | N522 005044          | 12                   | 18                      |
| 3    | N522 005054          | 14                   | 20                      |
| 4    | N522 005025          | 8                    | 14                      |
| 4    | N522 005035          | 10                   | 16                      |
| 4    | N522 005045          | 12                   | 18                      |
| 4    | N522 005055          | 14                   | 20                      |



| Part No./Teile-Nr. | Table/Tafel       | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel |
|--------------------|-------------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 0037 001280        | 13,14,19          | 0570 001847        | 24,27,35    | 0688 380120        | 26          | 0798 120401        | 29,35,37    |
| 0077 110230        | 25                | 0580 101240        | 22          | 0688 380140        | 26          | 0798 447914        | 36,37       |
| 0099 004893        | 13                | 0580 490194        | 3,5,7       | 0699 979104        | 2,10,11,15  | 0818 160010        | 9           |
| 0104 250010        | 25                | 0650 000371        | 38          | 0699 979265        | 27          | 0818 160024        | 9           |
| 0147 000203        | 38                | 0667 115170        | 19          | 0700 000043        | 23,30       | 0818 160040        | 9           |
| 0167 241433        | 28                | 0667 115320        | 2           | 0700 000044        | 23,30       | 0867 104033        | 18          |
| 0211 000007        | 10,11             | 0667 115530        | 22          | 0700 000045        | 23,30       | 0867 104043        | 18          |
| 0211 000699        | 25                | 0667 115640        | 19          | 0700 000050        | 23,30       | 0867 104053        | 18          |
| 0216 000566        | 13,14             | 0667 125100        | 2           | 0700 000090        | 25          | 0867 104063        | 18          |
| 0221 110150        | 19                | 0667 125160        | 2           | 0700 000150        | 25          | 0867 104073        | 18          |
| 0244 000700        | 3,4,6,7,10,<br>11 | 0667 125243        | 2           | 0700 002295        | 24          | 0867 104084        | 19          |
|                    |                   | 0667 155440        | 10          | 0700 486803        | 23          | 0867 104100        | 18          |
| 0271 000275        | 19                | 0667 155450        | 11          | 0700 486804        | 30          | 0867 104140        | 39          |
| 0271 001397        | 13,14             | 0667 155540        | 2           | 0700 486805        | 30          | 0867 104143        | 39          |
| 0281 380114        | 25                | 0667 155840        | 27          | 0700 486806        | 30          | 0867 104153        | 16          |
| 0291 000159        | 2                 | 0667 155930        | 27          | 0742 002096        | 24          | 0867 104160        | 1           |
| 0291 000347        | 16                | 0667 156320        | 8           | 0742 003018        | 38          | 0867 104184        | 1           |
| 0367 105180        | 16,17             | 0667 165423        | 6           | 0744 001793 A      | 24          | 0867 104193        | 16          |
| 0367 105910        | 36                | 0667 165500        | 6           | 0744 001793 B      | 24          | 0867 104263        | 16          |
| 0367 110340        | 13,14             | 0667 175020        | 19          | 0744 001796        | 24          | 0867 104333        | 1           |
| 0367 110350        | 13                | 0667 235010        | 2           | 0744 009516        | 24          | 0867 104340        | 18          |
| 0367 110360        | 13                | 0667 245003        | 28          | 0744 050242        | 39          | 0867 104350        | 39          |
| 0367 120100        | 2                 | 0667 245004        | 28          | 0746 002208        | 24          | 0867 104353        | 39          |
| 0367 125194        | 2                 | 0667 245010        | 28          | 0767 150590        | 8           | 0867 104360        | 18          |
| 0367 145110        | 16                | 0667 310563        | 16          | 0767 400050        | 32          | 0867 104363        | 18          |
| 0367 145180        | 3,4,6             | 0667 315113        | 3           | 0791 000007        | 32          | 0867 104393        | 1           |
| 0367 150860        | 15                | 0667 315243        | 16          | 0791 001081        | 25          | 0867 104430        | 37          |
| 0367 165140        | 4                 | 0667 315253        | 4           | 0791 001094        | 25          | 0867 104450        | 18          |
| 0367 315130        | 3                 | 0667 315433        | 35          | 0791 001096        | 25          | 0867 104554        | 1           |
| 0367 315223        | 3,4,6,7           | 0667 355150        | 7           | 0791 580100        | 25          | 0867 104560        | 31,33,34    |
| 0367 495010        | 21                | 0667 355173        | 12          | 0791 100700        | 37          | 0867 104570        | 31,33,34    |
| 0396 111320        | 25                | 0667 385070        | 11          | 0791 867703 EN     | 29          | 0867 104613        | 18          |
| 0467 110220        | 13,14             | 0667 385143        | 15          | 0791 867710 EN     | 31          | 0867 104614        | 18          |
| 0467 150120        | 8                 | 0688 130280        | 7           | 0791 867726 EN     | 33,34       | 0867 104950        | 25          |
| 0467 150130        | 8                 | 0688 140020        | 17          | 0791 867731 EN     | 35          | 0867 106260        | 1           |
| 0467 220660        | 33                | 0688 140050        | 25          | 0791 867732 EN     | 32          | 0867 114013        | 14          |
| 0467 240260        | 33,34             | 0688 150290        | 10,11       | 0791 868702 EN     | 38          | 0867 114014        | 14          |
| 0480 350200        | 12                | 0688 350020        | 12          | 0791 868703 EN     | 27          | 1867 114023        | 13          |
| 0480 350214        | 12                | 0688 350120        | 12          | 0797 003031        | 24          | 0867 114050        | 13,14       |
| 0558 000305 A      | 16                | 0688 350200        | 12          | 0797 003063        | 24          | 0867 114060        | 13,14       |

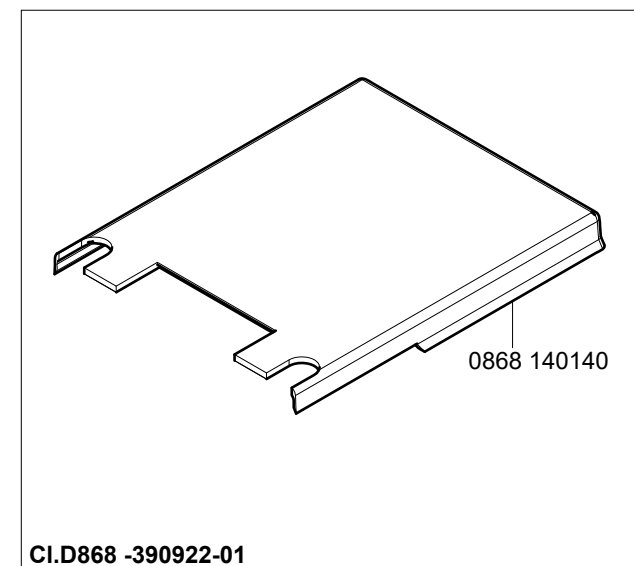
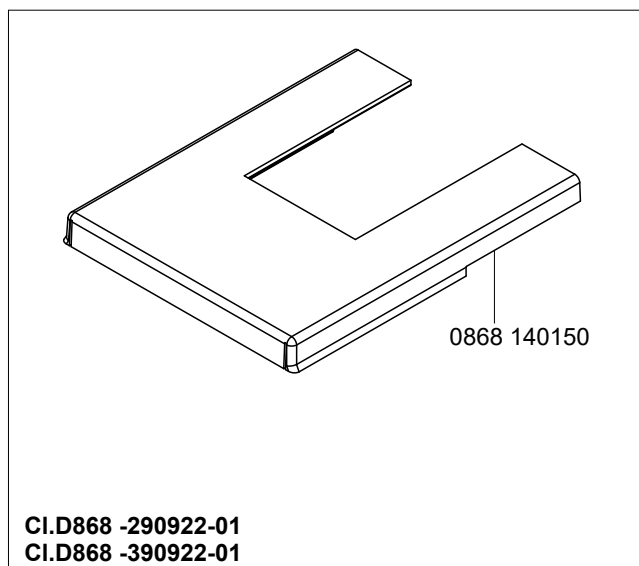
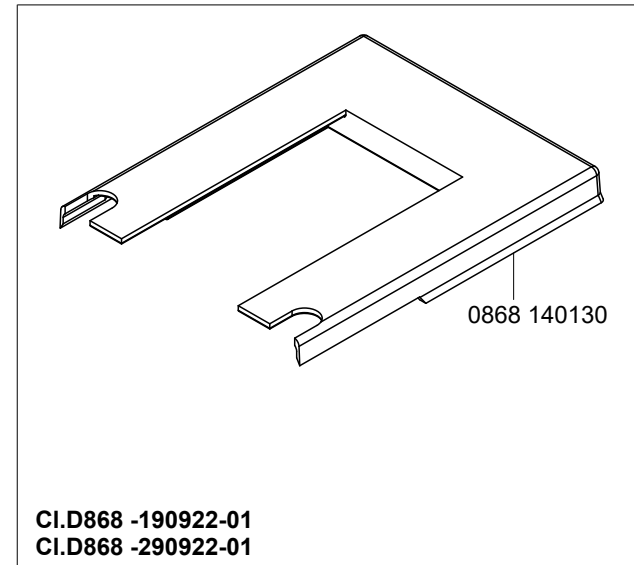
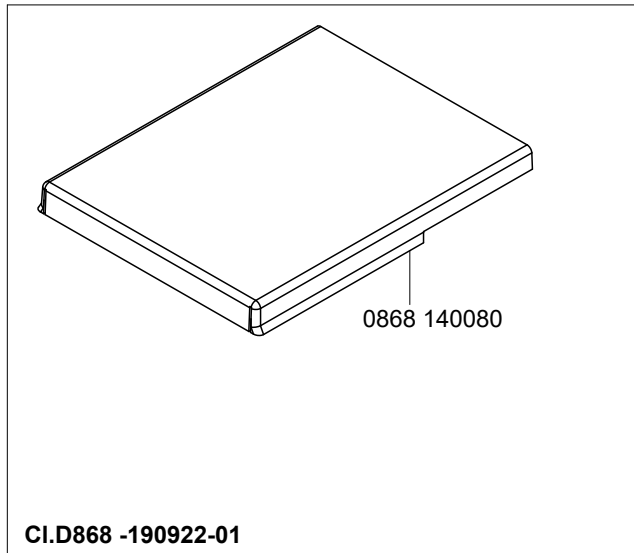
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|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 0867 114070        | 13,14       | 0867 134120        | 7           | 0867 164013        | 32          | 0867 310440        | 3           |
| 0867 114130        | 13,14       | 0867 134130        | 7           | 0867 164033        | 6           | 0867 314033        | 3           |
| 0867 114140        | 13          | 0867 134153        | 7           | 0867 164044        | 4           | 0867 314043        | 3           |
| 0867 114150        | 13,14       | 0867 134173        | 7           | 0867 164053        | 4           | 0867 314064        | 3           |
| 0867 114160        | 13          | 0867 134180        | 7           | 0867 164094        | 5           | 0867 314070        | 3           |
| 0867 114624        | 13          | 0867 134190        | 7           | 0867 164103        | 5           | 0867 314080        | 3           |
| 0867 114170        | 13,14       | 0867 134200        | 7           | 0867 164110        | 5           | 0867 314090        | 3           |
| 0867 114190        | 13          | 0867 134210        | 7           | 0867 164123        | 5           | 0867 314100        | 3           |
| 0867 114200        | 14          | 0867 134220        | 7           | 0867 164124        | 5           | 0867 314113        | 16,17       |
| 0867 114210        | 14          | 0867 134263        | 7           | 0867 164140        | 5           | 0867 314120        | 3           |
| 0867 114220        | 14          | 0867 134274        | 7           | 0867 164170        | 4           | 0867 314134        | 3           |
| 0867 114230        | 14          | 0867 142173        | 31          | 0867 164180        | 4           | 0867 314144        | 3           |
| 0867 114240        | 14          | 0867 142200        | 31          | 0867 164193        | 3           | 0867 314150        | 3           |
| 0867 114250        | 14          | 0867 142210        | 31          | 0867 164243        | 4           | 0867 314154        | 3           |
| 0867 114260        | 14          | 0867 142240        | 31          | 0867 164250        | 4           | 0867 314163        | 3           |
| 0867 114270        | 14          | 0867 142250        | 31          | 0867 164260        | 4           | 0867 314180        | 3           |
| 0867 114280        | 13,14       | 0867 142260        | 31          | 0867 164300        | 32          | 0867 314193        | 3           |
| 0867 114300        | 14          | 0867 144100        | 17,26       | 0867 164310        | 32          | 0867 314194        | 3           |
| 0867 114310        | 14          | 0867 144110        | 26          | 0867 164334        | 4           | 0867 314204        | 3           |
| 0867 114323        | 32          | 0867 144130        | 17          | 0867 164354        | 6           | 0867 314220        | 3           |
| 0867 114330        | 13,14       | 0867 144420        | 18          | 0867 166033        | 4           | 0867 314233        | 3,5         |
| 0867 114340        | 13,14       | 0867 146023        | 17          | 0867 166080        | 6           | 0867 384043        | 15          |
| 0867 114354        | 32          | 0867 146050        | 17          | 0867 166183        | 4           | 0867 384044        | 15          |
| 0867 114370        | 19          | 0867 146104        | 17          | 0867 166450        | 3,4         | 0867 386090        | 15          |
| 0867 114400        | 13,14       | 0867 146140        | 17          | 0867 166460        | 3,4         | 0867 490030        | 31          |
| 0867 120810        | 2           | 0867 150170        | 8           | 0867 166470        | 3           | 0867 494010        | 22          |
| 0867 124053        | 2           | 0867 154174        | 10,11       | 0867 174014        | 18,19       | 0867 494014        | 22          |
| 0867 124114        | 2           | 0867 154220        | 8           | 0867 174023        | 19          | 0867 494023        | 21          |
| 0867 124120        | 2           | 0867 154320        | 8           | 0867 174024        | 19          | 0867 494030        | 21          |
| 0867 124134        | 2           | 0867 154330        | 1           | 0867 174080        | 19          | 0867 494040        | 21          |
| 0867 124144        | 2           | 0867 154340        | 1           | 0867 174200        | 19          | 0867 494050        | 13,14       |
| 0867 126010        | 4           | 0867 154350        | 1           | 0867 174240        | 19          | 0867 494060        | 13,14       |
| 0867 134043        | 7           | 0867 154380        | 8           | 0867 174254        | 18,19       | 0867 494084        | 21          |
| 0867 134053        | 7           | 0867 154544        | 8           | 0867 174290        | 19          | 0867 494090        | 22          |
| 0867 134054        | 7           | 0867 154554        | 8           | 0867 174304        | 19          | 0867 494100        | 13,14       |
| 0867 134063        | 7           | 0867 154560        | 8           | 0867 174360        | 19          | 0867 494110        | 13,14       |
| 0867 134073        | 7           | 0867 154570        | 27          | 0867 174384        | 19          | 0867 494120        | 21          |
| 0867 134080        | 7           | 0867 160203        | 6           | 0867 174393        | 19          | 0867 494150        | 3           |
| 0867 134090        | 7           | 0867 160274        | 4           | 0867 310170        | 2           | 0867 494164        | 3           |
| 0867 134100        | 7           | 0867 160394        | 3           | 0867 310430        | 3           | 0867 494180        | 13,14       |

| Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel |
|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 0867 494240        | 18          | 0867 594270        | 33          | 0868 150170        | 10,11       | 0868 354140        | 12          |
| 0867 494250        | 22          | 0867 594290        | 33,34       | 0868 150190        | 12          | 0868 354153        | 12          |
| 0867 494260        | 13,14       | 0867 594304        | 24          | 0868 150220        | 10,11       | 0868 364010        | 27          |
| 0867 494284        | 22          | 0867 594334        | 32          | 0868 150240        | 10,11       | 0868 364014        | 27          |
| 0867 494314        | 13,14       | 0867 594363        | 35          | 0868 150310        | 10,11       | 0868 364020        | 27          |
| 0867 494324        | 13,14       | 0867 594374        | 31,33,34    | 0868 150320        | 10,11       | 0868 384010        | 15          |
| 0867 494340        | 29          | 0867 594384        | 28          | 0868 150330        | 10,11       | 0868 384020        | 15          |
| 0867 494350        | 24          | 0867 594404        | 32          | 0868 150340        | 10,11       | 0868 384030        | 15          |
| 0867 494360        | 37          | 0867 594424        | 31          | 0868 154014        | 10          | 0868 384024        | 15          |
| 0867 592290        | 29          | 0867 594444        | 28,31       | 0868 154030        | 10,11       | 0868 384054        | 15          |
| 0867 592300        | 29          | 0867 594464        | 35          | 0868 154044        | 11          | 0868 494054        | 21          |
| 0867 592344        | 29          | 0868 104050        | 20          | 0868 154064        | 10          | 0868 594014        | 31          |
| 0867 592350        | 29          | 0868 104060        | 20          | 0868 154074        | 11          | 0868 594024        | 27          |
| 0867 592370        | 29          | 0868 104080        | 20          | 0868 154124        | 29          | 0868 594034        | 27          |
| 0867 592704        | 36          | 0868 104083        | 20          | 0868 160070        | 9           | 0868 594040        | 21          |
| 0867 593504        | 24          | 0868 104100        | 16          | 0868 160200        | 9           | 0887 380010        | 15          |
| 0867 594070        | 34          | 0868 104110        | 20          | 0868 160223        | 9           | 0888 110630        | 29          |
| 0867 594083        | 34          | 0868 104120        | 20          | 0868 164014        | 6           | 0888 150163        | 10,11       |
| 0867 594090        | 34          | 0868 104130        | 20          | 0868 164030        | 4           | 0933 001544        | 15          |
| 0867 594100        | 33,34       | 0868 110020        | 14          | 0868 164040        | 4           | 0942 004583        | 38          |
| 0867 594110        | 34          | 0868 110030        | 14          | 0868 164294        | 4           | 0942 004588        | 38          |
| 0867 594120        | 33,34       | 0868 110060        | 14          | 0868 310080        | 3           | 0942 004590        | 38          |
| 0867 594130        | 33,34       | 0868 110080        | 14          | 0868 310090        | 3           | 0942 004629        | 38          |
| 0867 594134        | 34          | 0868 140040        | 9           | 0868 320030        | 9           | 0942 004683        | 38          |
| 0867 594140        | 33          | 0868 140170        | 10,11       | 0868 320040        | 9           | 0990 490105        | 28          |
| 0867 594150        | 33          | 0868 140350        | 27          | 0868 320050        | 9           | 0990 490106        | 28          |
| 0867 594154        | 33          | 0868 140360        | 27          | 0868 320070        | 9           | 0992 001020        | 15          |
| 0867 594160        | 34          | 0868 144014        | 26          | 0868 320104        | 9           | 0992 016580        | 8           |
| 0867 594170        | 34          | 0868 144023        | 26          | 0868 320114        | 9           | 0992 023560        | 8           |
| 0867 594180        | 34          | 0868 144033        | 26          | 0868 350043        | 12          | 0992 023577        | 8           |
| 0867 594183        | 33          | 0868 144043        | 26          | 0868 350060        | 12          | 0992 023980        | 38          |
| 0867 594193        | 34          | 0868 144050        | 31          | 0868 350093        | 12          | 0993 904247        | 32          |
| 0867 594200        | 34          | 0868 144603        | 29          | 0868 354010        | 12          | 0995 340617        | 25          |
| 0867 594203        | 33          | 0868 144613        | 27          | 0868 354020        | 12          | 0998 881010        | 3           |
| 0867 594210        | 33,34       | 0868 144623        | 26          | 0868 354024        | 12          | 0998 881610        | 4           |
| 0867 594220        | 34          | 0868 144703        | 29          | 0868 354030        | 12          | 0998 882080        | 11          |
| 0867 594230        | 34          | 0868 144713        | 27          | 0868 354040        | 12          | 0999 220752        | 15          |
| 0867 594240        | 33          | 0868 150083        | 10,11       | 0868 354060        | 12          | 0999 240301        | 28          |
| 0867 594250        | 34          | 0868 150120        | 10,11       | 0868 354124        | 12          | 0999 240376        | 15          |
| 0867 594263        | 34          | 0868 150160        | 10,11       | 0868 354134        | 12          | 0999 240392        | 24          |

| Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel  | Part No./Teile-Nr. | Table/Tafel  | Part No./Teile-Nr. | Table/Tafel   |
|--------------------|-------------|--------------------|--------------|--------------------|--------------|--------------------|---------------|
| 1001 009243        | 29,31       | 9202 001678        | 2            | 9202 100747        | 34           | 9205 101528        | 10,11         |
| 4867 590014        | 33          | 9202 002053        | 17           | 9202 150117        | 27           | 9205 101827        | 13,14,32      |
| 4867 590024        | 34          | 9202 002057        | 3,4,15       | 9203 002422        | 3,5,7        | 9205 101847        | 2,17,19,27,   |
| 9041 100015        | 10,11       | 9202 002067        | 15,21,24,26, | 9203 003077        | 35           |                    | 31            |
| 9041 100025        | 2,10,11     |                    | 33,34        | 9203 003637        | 29           | 9205 101883        | 12            |
| 9041 100035        | 2,15        | 9202 002068        | 3,4,5        | 9203 003657        | 38           | 9205 101893        | 19            |
| 9041 100203        | 15,25       | 9202 002077        | 7,9,10,11,   | 9203 100002        | 3,19,32      | 9205 102158        | 19            |
| 9081 200253        | 25          |                    | 12,15,24,26, | 9203 211837        | 8            | 9205 102447        | 29            |
| 9081 200303        | 25          |                    | 28,29,34,36  | 9203 312412        | 2            | 9205 102450        | 9,10,11,12    |
| 9081 200500        | 32          | 9202 002078        | 2            | 9203 312447        | 34           | 9205 102467        | 3,4,5,6,7,12, |
| 9081 300003        | 32          | 9202 002087        | 12,20,27,32, | 9203 313047        | 35           |                    | 16,17,19,33,  |
| 9081 300050        | 32          |                    | 34           | 9204 002363        | 17           |                    | 34            |
| 9081 500000        | 25          | 9202 002097        | 31,33,34,36  | 9204 101657        | 3            | 9205 102477        | 1,2,3,4,6,8,  |
| 9081 500010        | 25          | 9202 002098        | 3,5,7,12     | 9204 170847        | 39           |                    | 9,16,17       |
| 9081 500051        | 32          | 9202 002107        | 12,22        | 9204 200747        | 19           | 9205 102487        | 4             |
| 9122 200161        | 16          | 9202 002108        | 4            | 9204 201067        | 29,31        | 9205 102513        | 34            |
| 9122 322200        | 4           | 9202 002118        | 4            | 9204 201077        | 13,14        | 9205 102538        | 3             |
| 9126 102520        | 16          | 9202 002127        | 37           | 9204 201107        | 13,14        | 9205 102558        | 3             |
| 9126 102540        | 16          | 9202 002377        | 37           | 9204 201647        | 19,21,28,32  | 9205 102778        | 28            |
| 9126 300089        | 10,11       | 9202 002387        | 33           | 9204 201657        | 2,21,26,31   | 9205 103087        | 10,11         |
| 9126 300201        | 16          | 9202 002477        | 1            | 9204 201667        | 13,15,18,21, | 9205 121868        | 12            |
| 9129 020180        | 33,34       | 9202 002487        | 3,5,7        |                    | 27,28,37     | 9205 122488        | 10,11,33      |
| 9129 020240        | 33,34       | 9202 002497        | 9,33,34      | 9204 201677        | 28,31        | 9205 162463        | 33,34         |
| 9130 221050        | 1           | 9202 002877        | 28           | 9204 201693        | 13,14,18,20, | 9206 100637        | 26            |
| 9130 221170        | 1           | 9202 002887        | 24           |                    | 21,31,33,34, | 9207 150147        | 38            |
| 9130 221230        | 1           | 9202 002897        | 1            |                    | 39           | 9207 161237        | 25            |
| 9150 010177        | 34          | 9202 002907        | 5,7,28       | 9204 201697        | 25,31        | 9207 170227        | 21,23,28,29,  |
| 9190 100104        | 15          | 9202 002908        | 10,11        | 9204 201717        | 14           |                    | 30,31,37      |
| 9190 100226        | 10,11       | 9202 002918        | 3            | 9204 201733        | 15,18,20,21, | 9207 170437        | 26,29,32,36,  |
| 9190 120011        | 34          | 9202 002927        | 1,7,24       |                    | 33,37        |                    | 37            |
| 9201 111257        | 12          | 9202 002937        | 22,36        | 9204 201977        | 39           | 9207 170847        | 22,25,26,38   |
| 9201 113267        | 38          | 9202 002947        | 1            | 9204 211997        | 25           | 9207 170857        | 25            |
| 9201 113277        | 31          | 9202 002967        | 22           | 9204 301467        | 13,14        | 9207 171057        | 23,30,31      |
| 9201 113697        | 23,30       | 9202 003727        | 16           | 9204 311887        | 18,21        | 9207 171067        | 26            |
| 9201 113757        | 38          | 9202 003748        | 16           | 9204 311917        | 18,21        | 9210 023417        | 33            |
| 9202 001107        | 22          | 9202 022467        | 15           | 9204 351607        | 29           | 9217 000157        | 28            |
| 9202 001637        | 10,11       | 9202 042067        | 10,11        | 9204 431647        | 19           | 9217 300117        | 13,14         |
| 9202 001657        | 10,11       | 9202 042327        | 29           | 9204 431657        | 9,10,11,29,  | 9217 300517        | 3             |
| 9202 001667        | 33,34       | 9202 100338        | 34           |                    | 38           | 9225 201240        | 14            |
| 9202 001677        | 12,33,34    | 9202 100535        | 11           | 9204 451677        | 7            | 9225 201750        | 2,13,14,32    |

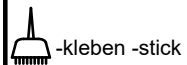
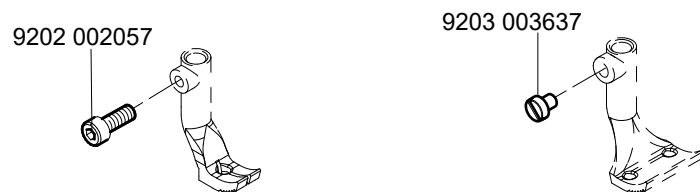
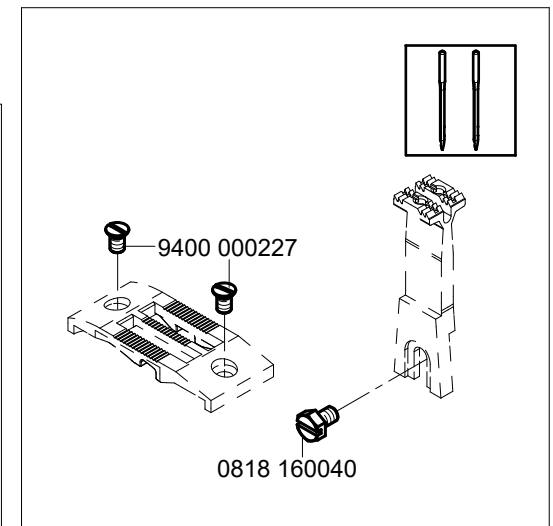
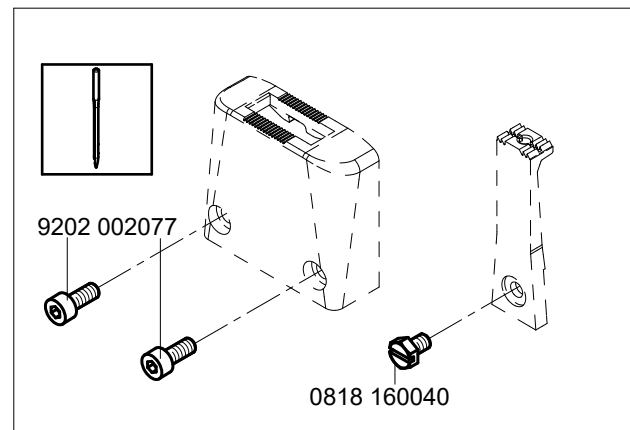
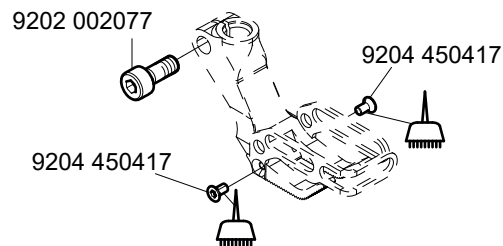
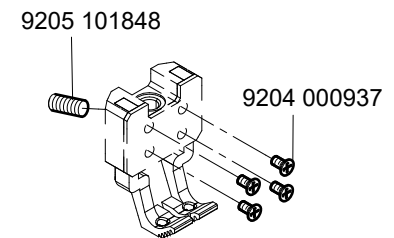
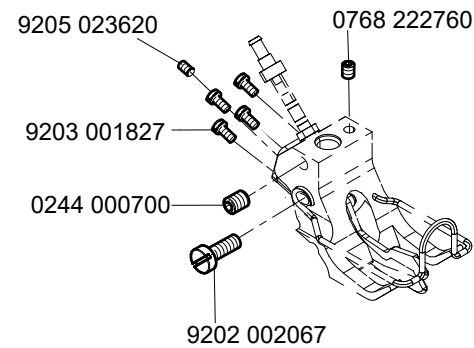
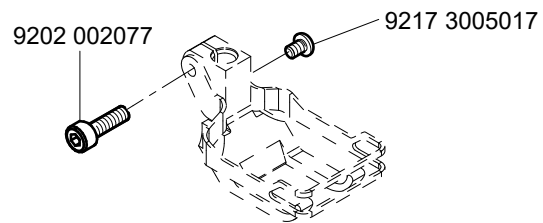
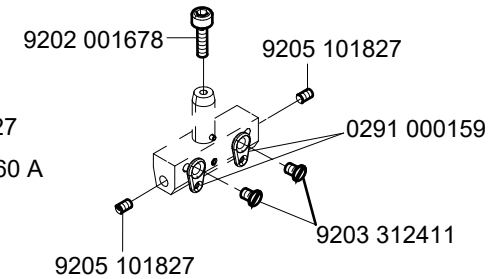
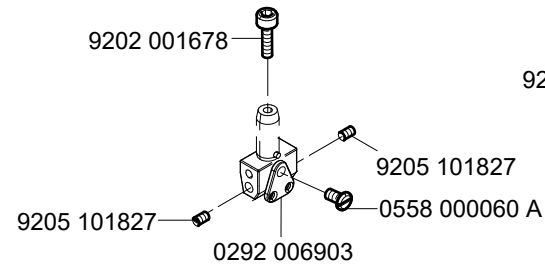
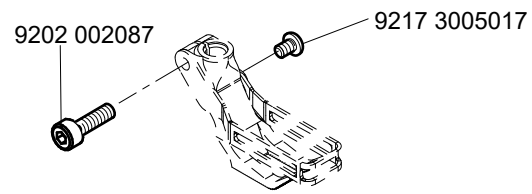
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|--------------------|-------------------------------------------------------------------|--------------------|-------------|--------------------|-------------|--------------------|-----------------------------|
| 9225 201770        | 36                                                                | 9334 001620        | 33,34       | 9710 900410        | 24          | 9822 510011        | 36                          |
| 9225 201790        | 13,14,32                                                          | 9334 001630        | 2,3,4,7     | 9710 920013        | 28          | 9822 560000        | 37                          |
| 9231 000367        | 13,14                                                             | 9334 001640        | 3,5,6       | 9710 920016        | 35          | 9822 560021        | 36                          |
| 9231 000377        | 33,34                                                             | 9334 002130        | 4,7,22      | 9712 867401        | 24          | 9822 560041        | 36                          |
| 9231 000397        | 29                                                                | 9334 002638        | 3,26        | 9731 001030        | 10,11       | 9825 190110        | 29                          |
| 9231 110057        | 13,14,15,18                                                       | 9343 000060        | 14          | 9731 001035        | 15          | 9825 190113        | 29                          |
| 9231 110127        | 3,28                                                              | 9351 000087        | 31          | 9731 002001        | 24          | 9825 570004        | 29                          |
| 9231 110137        | 23,30,38                                                          | 9352 000050        | 12          | 9731 004054        | 35          | 9830 200711        | 29                          |
| 9233 010105        | 38                                                                | 9352 000070        | 15          | 9731 005004        | 27          | 9830 501001        | 29                          |
| 9234 000057        | 13,14                                                             | 9352 000080        | 10,11,17    | 9731 006004        | 24,26       | 9830 501010        | 27                          |
| 9234 000067        | 13,14,19,22,<br>32                                                | 9352 640050        | 26          | 9731 007031        | 2           | 9830 501011        | 21                          |
| 9301 101551        | 10,11                                                             | 9353 000350        | 17          | 9740 200803        | 13,14,20    | 9830 501030        | 26                          |
| 9301 101871        | 3                                                                 | 9353 000420        | 17          | 9751 000021        | 24          | 9830 501033        | 32                          |
| 9301 102203        | 16                                                                | 9353 000470        | 16          | 9780 000108        | 24          | 9830 501035        | 33,34                       |
| 9301 102541        | 29                                                                | 9353 200173        | 12          | 9781 000010        | 24          | 9830 503031        | 19                          |
| 9301 200660        | 10,11                                                             | 9354 010210        | 1,16        | 9790 000220        | 27          | 9830 515083        | 39                          |
| 9302 000100        | 15                                                                | 9354 400800        | 10,11       | 9790 000550        | 15          | 9830 530001        | 21,39                       |
| 9330 000047        | 10,11                                                             | 9357 000050        | 7,12        | 9790 030020        | 27          | 9835 400017        | 32                          |
| 9330 000067        | 3,10,11,13,<br>14                                                 | 9357 000060        | 19,26       | 9790 060101        | 28          | 9835 611010        | 13,14                       |
| 9330 000087        | 4,10,11,13,<br>14,15,18,19,<br>20,24,25,28,<br>29,31,34,37,<br>39 | 9357 000070        | 3,4,7,26    | 9790 104001        | 24          | 9835 901008        | 32                          |
|                    |                                                                   | 9357 000080        | 6           | 9790 201000        | 27          | 9840 101005        | 28,31                       |
|                    |                                                                   | 9357 000090        | 3,5         | 9790 212600        | 24          | 9840 104001        | 36,37                       |
|                    |                                                                   | 9357 000100        | 4           | 9792 001040        | 24          | 9840 104209        | 29                          |
|                    |                                                                   | 9357 000120        | 3           | 9792 051020        | 24          | 9840 120001        | 29                          |
|                    |                                                                   | 9380 520100        | 22          | 9800 170046        | 1           | 9840 120003        | 26,28,29,31,<br>32,36,37,39 |
| 9330 000097        | 37                                                                | 9400 000088        | 10,11       | 9800 220001        | 25          | 9840 120025        | 10,11,27,31                 |
| 9330 000107        | 3,25,28,36                                                        | 9400 000168        | 29          | 9800 580057        | 13,14       | 9840 120026        | 3,21,27,28,<br>32,36,37     |
| 9330 000127        | 23,30,38                                                          | 9400 000227        | 9           | 9800 580059        | 33,34       |                    |                             |
| 9330 000177        | 25                                                                | 9400 000440        | 39          | 9800 580060        | 3,5,7       |                    |                             |
| 9330 200077        | 29                                                                | 9400 000460        | 31,33,34    | 9800 580061        | 19          | 9840 120027        | 37                          |
| 9330 200097        | 27,38                                                             | 9401 000101        | 26          | 9815 550005        | 21          | 9840 120028        | 15                          |
| 9330 200110        | 10,11                                                             | 9401 000194        | 25          | 9815 580009        | 28,31       | 9840 120029        | 10,11                       |
| 9330 700097        | 17,18                                                             | 9401 003300        | 25          | 9815 710221        | 29          | 9840 120030        | 25                          |
| 9330 900097        | 19,21,26                                                          | 9401 003590        | 39          | 9815 710223        | 33          | 9840 120060        | 26                          |
| 9330 900117        | 22,23,30,31                                                       | 9401 003620        | 39          | 9815 710232        | 34          | 9840 120104        | 15                          |
| 9334 000030        | 3,4,26                                                            | 9700 100040        | 28          | 9815 920024        | 31          | 9840 120105        | 15                          |
| 9334 000050        | 12                                                                | 9706 000314        | 31          | 9815 920048        | 31          | 9840 120106        | 21                          |
| 9334 000051        | 10,11                                                             | 9710 001040        | 28          | 9815 925009        | 27          | 9840 120154        | 29                          |
| 9334 001120        | 19                                                                | 9710 063420        | 27,35       | 9820 110050        | 32          | 9840 121001        | 2,21,25,31,<br>36,37        |
|                    |                                                                   | 9710 900401        | 24          | 9820 110051        | 12          |                    |                             |

| Part No./Teile-Nr. | Table/Tafel                        | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel |
|--------------------|------------------------------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 9840 121002        | 27,28,29,31,<br>35                 | 9854 867017        | 29          | MG43 000062        | 23,30       | N800 080001        | 28          |
| 9840 121009        | 21                                 | 9854 867018        | 29          | MG53 002501        | 23          | N800 080003        | 28          |
| 9840 123002        | 26,29,39                           | 9854 867019        | 34          | MG53 002531        | 30          | N800 080004        | 28          |
| 9840 123003        | 23,25,28,29,<br>30,31,32,36,<br>37 | 9854 867020        | 22          | MG53 007511        | 23,30       | N800 080021        | 28          |
|                    |                                    | 9854 867021        | 29          | MG53 007659        | 28,31       | N800 867224        | 33,34       |
|                    |                                    | 9870 001046        | 30          | MG53 007922        | 24          | N900 001202        | 38          |
| 9840 124000        | 21                                 | 9870 001075        | 39          | MG55 000508        | 23          | N900 001206        | 38          |
| 9840 124001        | 21                                 | 9870 001301        | 29          | MG58 000602        | 30          | N900 001506        | 38          |
| 9840 124002        | 21                                 | 9870 001302        | 26          | MG58 000603        | 30          | N900 001510        | 38          |
| 9840 130007        | 15                                 | 9870 001303        | 29          | MG58 000610        | 30          | N900 001527        | 38          |
| 9840 130008        | 15                                 | 9870 001304        | 28,31       | MG58 000611        | 30          | NR00 060300        | 33,34       |
| 9840 131012        | 28,31                              | 9870 009052        | 39          | MG58 002523        | 30          | S080 683053        | 12          |
| 9840 132015        | 36,37                              | 9870 009057        | 21          | N522 005007        | 38          |                    |             |
| 9840 133012        | 29,36,37                           | 9874 867000 VES    | 21          | N522 005008        | 38          |                    |             |
| 9840 133013        | 36,37                              | 9874 867001 VES    | 21          | N522 005009        | 38          |                    |             |
| 9840 134012        | 28,31                              | 9874 867003        | 14,33,34    | N522 005022        | 38          |                    |             |
| 9840 135012        | 29,36,37                           | 9874 867007        | 29          | N522 005024        | 38          |                    |             |
| 9840 303003        | 28,31                              | 9874 867009        | 32          | N522 005025        | 38          |                    |             |
| 9840 503007        | 28,29,31                           | 9874 867011        | 21          | N522 005026        | 38          |                    |             |
| 9840 934009        | 21                                 | 9874 867012        | 27          | N522 005032        | 38          |                    |             |
| 9850 001083        | 37                                 | 9874 867013        | 21          | N522 005034        | 38          |                    |             |
| 9850 001089        | 37                                 | 9874 867014        | 21          | N522 005035        | 38          |                    |             |
| 9850 001309        | 21                                 | 9874 867016        | 19          | N522 005042        | 38          |                    |             |
| 9850 001415        | 22                                 | 9874 867020        | 32          | N522 005044        | 38          |                    |             |
| 9850 001419        | 39                                 | 9874 867022        | 32          | N522 005045        | 38          |                    |             |
| 9850 001420        | 39                                 | 9874 867023        | 27,35       | N522 005052        | 38          |                    |             |
| 9850 001430        | 39                                 | 9874 867024        | 33,34       | N522 005054        | 38          |                    |             |
| 9850 001432        | 39                                 | 9874 867025        | 29          | N522 005055        | 38          |                    |             |
| 9850 001438        | 39                                 | 9874 867026        | 34          | N522 025021        | 38          |                    |             |
| 9850 755001        | 27                                 | 9874 867027        | 32          | N522 025031        | 38          |                    |             |
| 9854 867000        | 21                                 | 9874 867028        | 29          | N522 025041        | 38          |                    |             |
| 9854 867001        | 21                                 | 9874 868009        | 12          | N522 025051        | 38          |                    |             |
| 9854 867007        | 3                                  | 9880 001006        | 26          | N800 005004        | 33,34       |                    |             |
| 9854 867008        | 32                                 | 9880 001015        | 30          | N800 005613        | 28          |                    |             |
| 9854 867009        | 14,33                              | 9880 002010        | 32          | N800 005615        | 28          |                    |             |
| 9854 867011        | 15                                 | 9880 867100        | 36          | N800 006521        | 28          |                    |             |
| 9854 867012        | 32                                 | 9884 867103        | 37          | N800 005622        | 28          |                    |             |
| 9854 867013        | 19                                 | B1300297.00        | 24          | N800 005655        | 28          |                    |             |
| 9854 867014        | 13,14                              | H867 V93298 001    | 29          | N800 005810        | 28          |                    |             |
|                    |                                    | H867 V93298 005    | 29          | N800 075013        | 28          |                    |             |



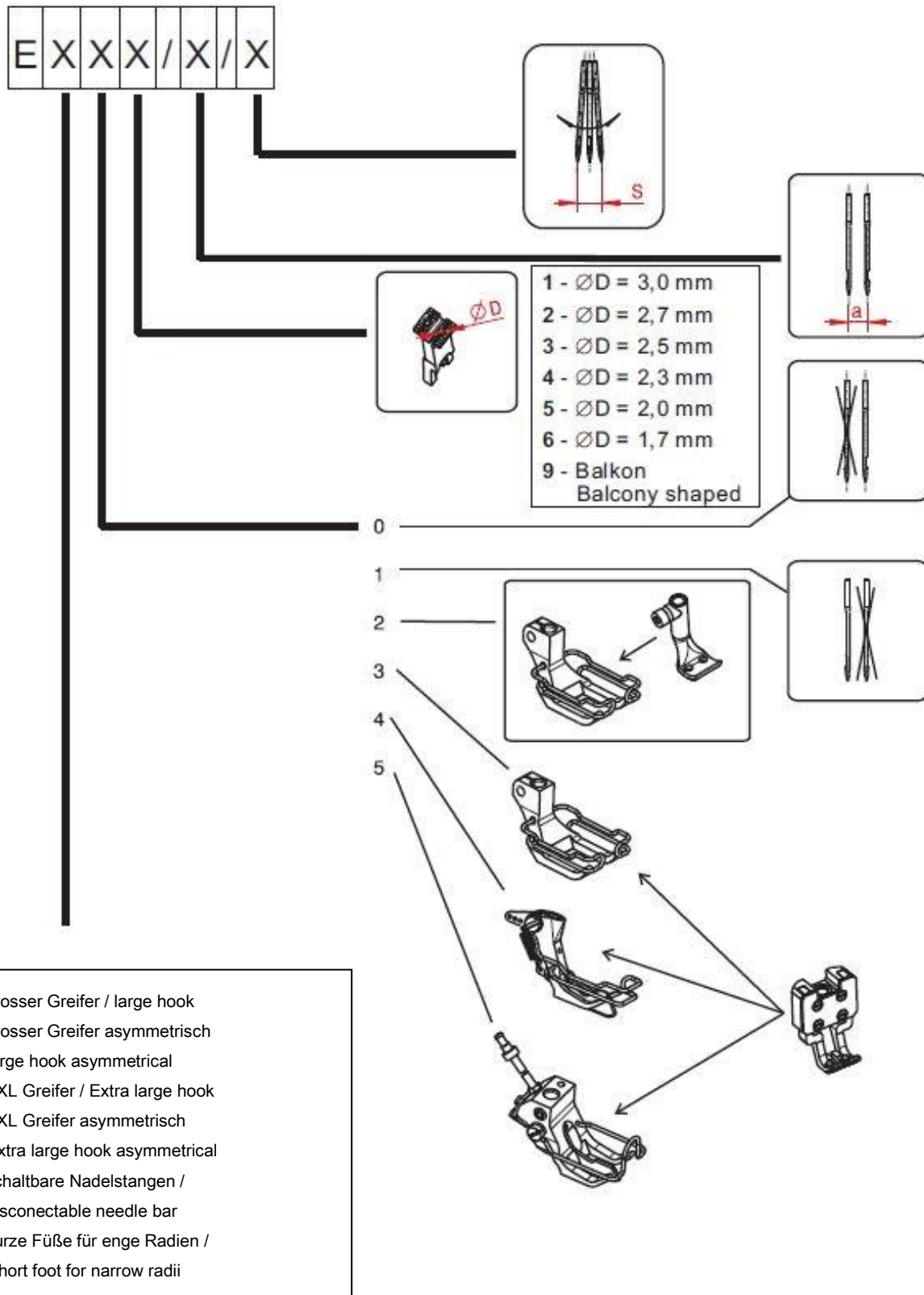
N - nicht als Einzelteil lieferbar  
not available as separate part

# Befestigungsteile für Nähmaschinen Fastening parts for Sewing equipment



Nummernschlüssel – Näheinrichtung der Kl. 868

Code numbers – Sewing equipment cl. 868

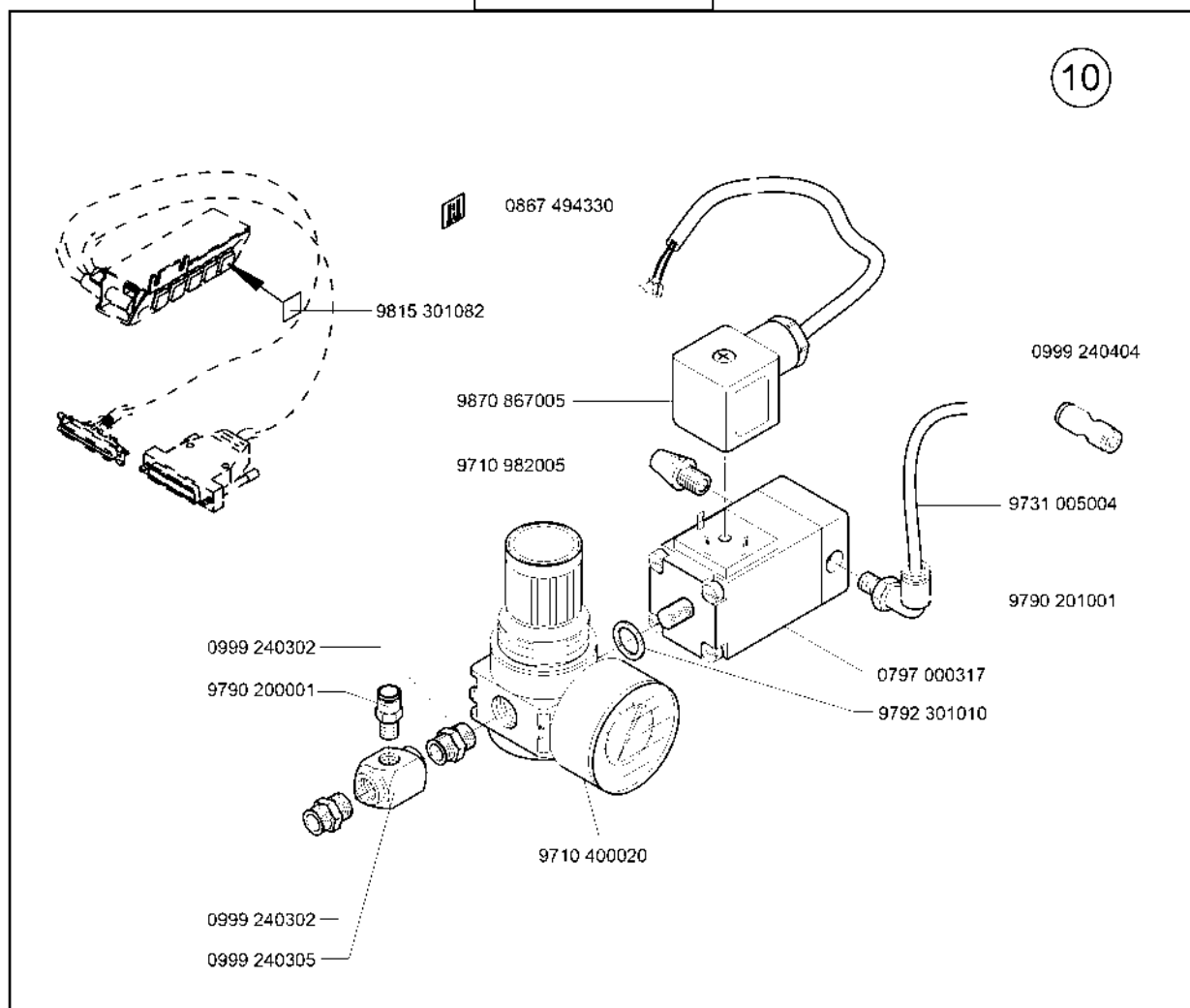


## Pneumatische Anschluss/Pneumatic connection

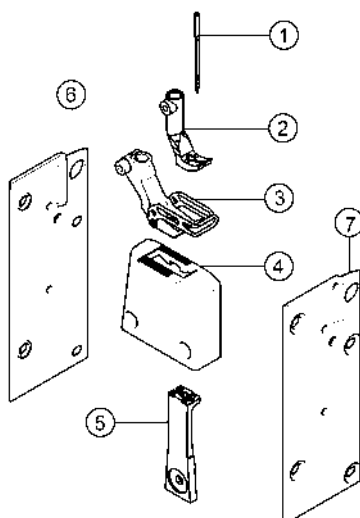
Die Näheinrichtungen E5x/xx/xx, Ex5x/xx/xx beinhalten auch die unten abgebildete Komponente.

The following sewing equipments E5x/xx/xx, Ex5x/xx/xx include also the below reproduced component.

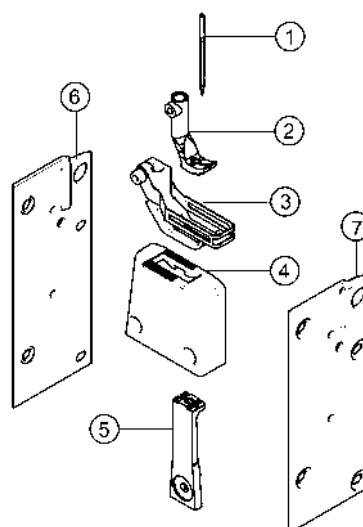
**0867 590064**



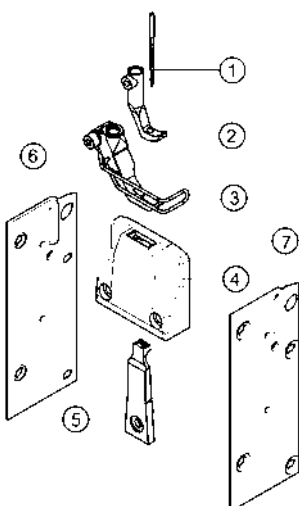
E1/0/9  
E3/0/9



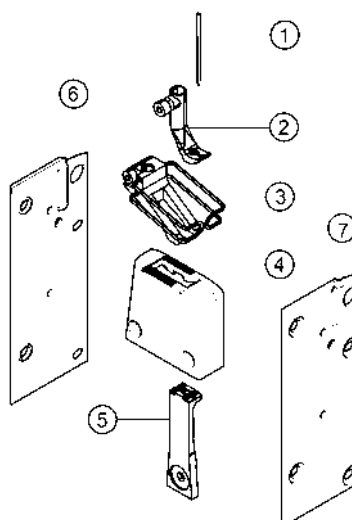
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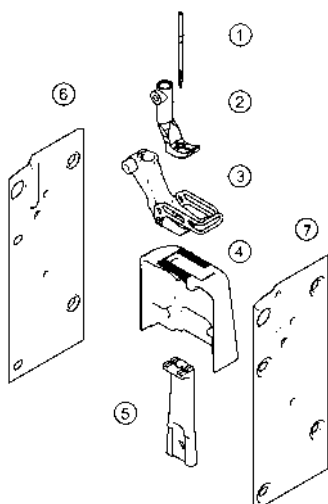
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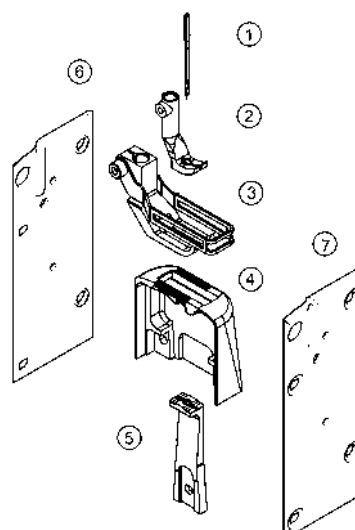
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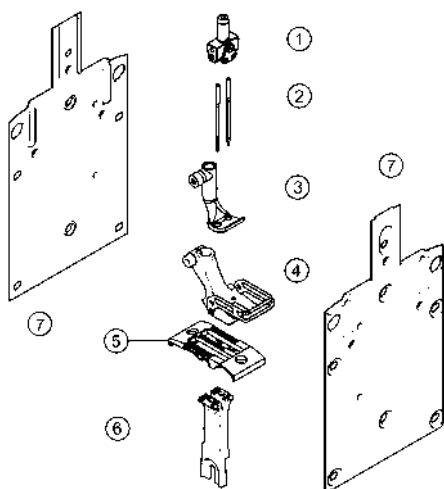
E13/0/9



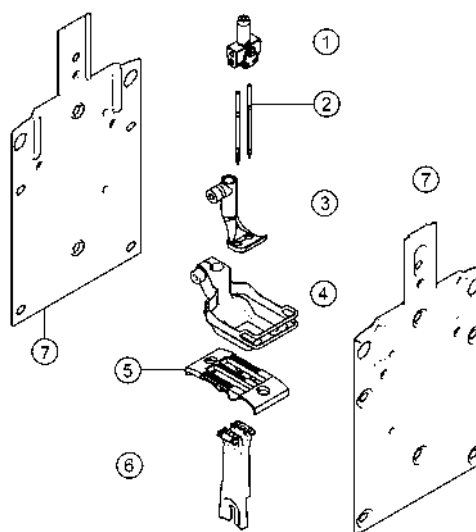
E13/0/12



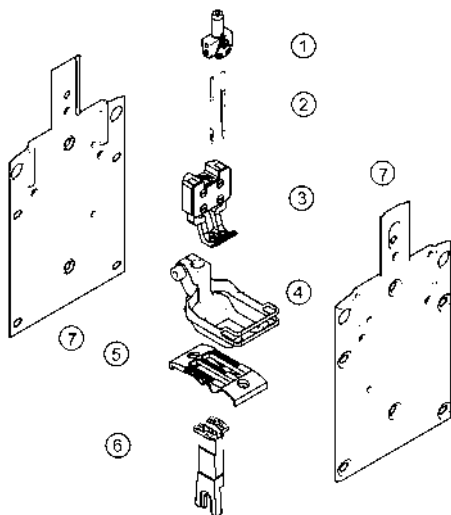
**E23/6/9  
E23/8/9**



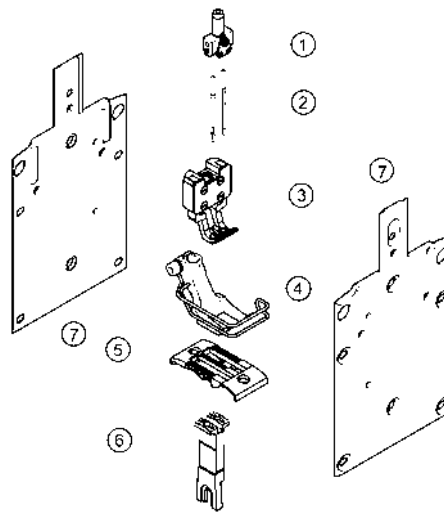
**E23/8/12**



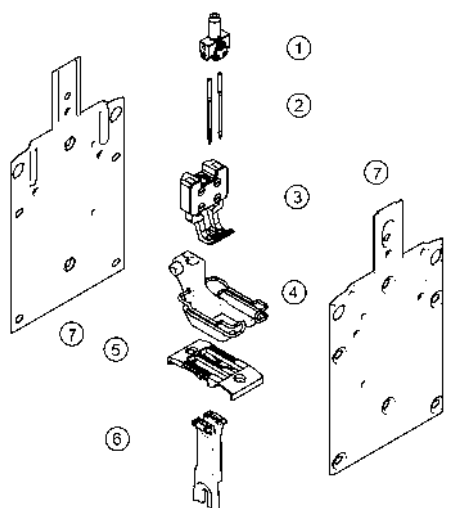
**E31/8/12  
E33/8/12**



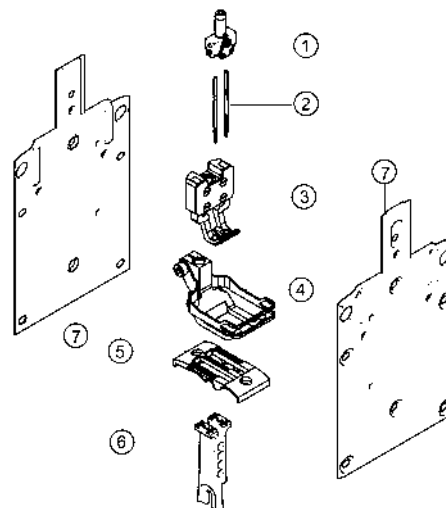
**E33/6/9**



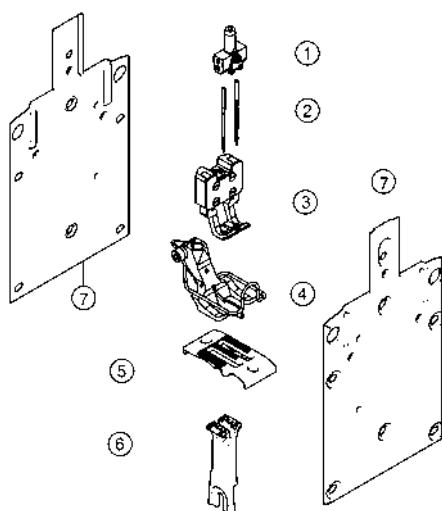
**E33/8/9**



**E31/10/12  
E31/12/12  
E33/10/12**



**E43/8/9**



**E51/8/9**

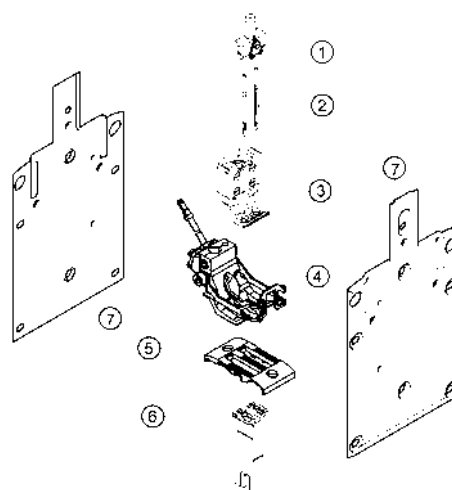
**E51/10/9**

**E51/12/9**

**E53/6/9**

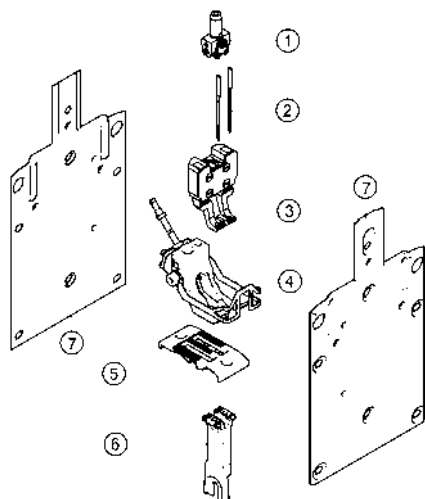
**E53/8/9**

**E53/10/9**



siehe/see position ⑩

**E953/8/9**



siehe/see position ⑩

| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                                                                                | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog ⑤ |             |  | Presserfuß<br>Presser foot ③ |  |  | Transp. Fuß<br>Feeding foot ② |  |  |             |             |             |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|--|--|----------------------------|-------------|--|------------------------------|--|--|-------------------------------|--|--|-------------|-------------|-------------|
|                |                                                                                                                                                                                                                                                                                             |                     |                      |                             | ④                           |  |  |                            |             |  |                              |  |  |                               |  |  | ⑥           | ⑦           | ①           |
| E1/0/9         | -190922-01<br>Näheinrichtung, Nadelstärke Nm 140-180, Stichlänge max. 9 mm, für schweres Nähgut.<br>Sewing equipment, needle size Nm 140-180, stitch length max. 9 mm, for heavy weight material.                                                                                           |                     |                      | 4868 E00109                 | 0868 206010                 |  |  | Ø 3                        | 0868 210010 |  | 0867 224044                  |  |  | 0768 220113                   |  |  | 0868 140020 | 0868 140030 | 134-35S/180 |
| E1/0/12        | -190922-01<br>Näheinrichtung, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.                                                                                         |                     |                      | 4868 E00112                 | 0868 206020                 |  |  | Ø 3                        | 0868 210010 |  | 0867 224054                  |  |  | 0768 220113                   |  |  | 0868 140020 | 0868 140030 | 134-35S/180 |
| E3/0/9         | -190922-01<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.                                                                                    |                     |                      | 4868 E00309                 | 0868 206010                 |  |  | Ø 2,5                      | 0868 210030 |  | 0867 224044                  |  |  | 0768 220113                   |  |  | 0868 140020 | 0868 140030 | 134-35/140  |
| E9/0/6         | -190922-01<br>Für kantennahe Näharbeiten mit besonders kleinen Radien in mittelschwerem Nähgut, Nadelstärke Nm 110-120, Stichlänge max. 6 mm.<br>Sewing equipment for medium weight material, sewing operation on edges with small radius. Needle size Nm 110-120, Stitch length max. 6 mm. |                     |                      | 4868 E00906                 | 0868 206040                 |  |  | Ø 1,7                      | 0868 210080 |  | 0768 220083                  |  |  | 0768 220093                   |  |  | 0868 140020 | 0868 140030 | 134-35/120  |
| E10/0/9        | -190922-01<br>Näheinrichtung für enge Radien, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for narrow radii, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.                                                   |                     |                      | 4868 E01009                 | 0868 206010                 |  |  | Ø 3                        | 0868 210010 |  | 0868 223013                  |  |  | 0868 223003                   |  |  | 0868 140020 | 0868 140030 | 134-35S/180 |

| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                        | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog ⑤ |             |  | Presserfuß<br>Presser foot ③ |  |  | Transp. Fuß<br>Feeding foot ② |  |             |             |             |  |            |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|--|--|----------------------------|-------------|--|------------------------------|--|--|-------------------------------|--|-------------|-------------|-------------|--|------------|
|                |                                                                                                                                                                                                                                     |                     |                      |                             | ④                           |  |  |                            |             |  |                              |  |  |                               |  |             | ⑥           | ⑦           |  | ①          |
| E13/0/9        | -390922-01<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, Linksgreifer, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, left hook, for medium weight material.   |                     |                      | 4868 E01309                 | 0868 206210                 |  |  | Ø 2,5                      | 0868 210070 |  | 0867 224044                  |  |  |                               |  | 0768 220113 | 0868 140030 | 0868 140020 |  | 134-35/140 |
| E13/0/12       | -390922-01<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, Linksgreifer, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 12 mm, left hook, for medium weight material. |                     |                      | 4868 E01312                 | 0868 206200                 |  |  | Ø 2,5                      | 0868 210070 |  | 0867 224054                  |  |  |                               |  | 0768 220113 | 0868 140030 | 0868 140020 |  | 134-35/140 |

| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                                                     | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog ⑥ |             |  | Presserfuß<br>Presser foot ④ |  |  | Transp. Fuß<br>Feeding foot ③ |    |  |             |             |             |
|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|--|--|----------------------------|-------------|--|------------------------------|--|--|-------------------------------|----|--|-------------|-------------|-------------|
|                |                                                                                                                                                                                                                                                                  |                     |                      |                             | ⑤                           |  |  |                            |             |  |                              |  |  |                               |    |  | ⑦           | ①           | ②           |
| E23/6/9        | -290922-01<br>Näheinrichtung, Nadelabstand 6 mm,<br>Nadelstärke Nm 110-140, Stichlänge<br>max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 6 mm,<br>needle size Nm 110-140, stitch length<br>max. 9 mm, for medium weight material.   |                     |                      | 4868 E02309 6               | 0868 206100                 |  |  | Ø 2,5                      | 0868 212210 |  | 0868 224014                  |  |  | 0067 222343                   | 6  |  | 0868 142190 | 0867 230134 | 134-35/140  |
| E23/8/9        | -290922-01<br>Näheinrichtung, Nadelabstand 8 mm,<br>Nadelstärke Nm 110-140, Stichlänge<br>max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm,<br>needle size Nm 110-140, stitch length<br>max. 9 mm, for medium weight material.   |                     |                      | 4868 E02309 8               | 0868 206120                 |  |  | Ø 2,5                      | 0868 212270 |  | 0868 224024                  |  |  | 0768 222013                   | 8  |  | 0868 142250 | 0867 230144 | 134-35/140  |
| E23/8/12       | -290922-01<br>Näheinrichtung, Nadelabstand 8 mm,<br>Nadelstärke Nm 110-140, Stichlänge<br>max. 12 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm,<br>needle size Nm 110-140, stitch length<br>max. 12 mm, for medium weight material. |                     |                      | 4868 E02312 8               | 0868 206110                 |  |  | Ø 2,5                      | 0868 212270 |  | 0867 224264                  |  |  | 0768 222013                   | 8  |  | 0868 142250 | 0867 230144 | 134-35/140  |
| E31/8/12       | -290922-01<br>Näheinrichtung, Nadelabstand 8 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 12 mm, für schweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm,<br>needle size Nm 140-180, stitch length<br>max. 12 mm, for heavy weight material.        |                     |                      | 4868 E03112 8               | 0868 206110                 |  |  | Ø 3                        | 0868 212250 |  | 0867 224264                  |  |  | 0768 222374                   | 8  |  | 0868 142250 | 0867 230144 | 134-35S/180 |
| E31/10/12      | -290922-01<br>Näheinrichtung, Nadelabstand 10 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 12 mm, für schweres Nähgut.<br><br>Sewing equipment, needle gauge 10 mm,<br>needle size Nm 140-180, stitch length<br>max. 12 mm, for heavy weight material.      |                     |                      | 4868 E03112 10              | 0868 206130                 |  |  | Ø 3                        | 0868 212310 |  | 0867 224274                  |  |  | 0768 222404                   | 10 |  | 0868 142310 | 0867 230154 | 134-35S/180 |
| E31/12/12      | -290922-01<br>Näheinrichtung, Nadelabstand 12 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 12 mm, für schweres Nähgut.<br><br>Sewing equipment, needle gauge 12 mm,<br>needle size Nm 140-180, stitch length<br>max. 12 mm, for heavy weight material.      |                     |                      | 4868 E03112 12              | 0868 206150                 |  |  | Ø 3                        | 0868 212370 |  | 0867 224284                  |  |  | 0768 222434                   | 12 |  | 0868 142370 | 0867 230164 | 134-35S/180 |

| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                                               | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |                            |                               | Transporteur<br>Feed dog ⑥      |                                      |                            |                                            | Presserfuß<br>Presser foot ④     |                           |                          | Transp. Fuß<br>Feeding foot ③                      |                                  |                                  |                          |                                |   |                             |             |             |            |
|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|----------------------------|-------------------------------|---------------------------------|--------------------------------------|----------------------------|--------------------------------------------|----------------------------------|---------------------------|--------------------------|----------------------------------------------------|----------------------------------|----------------------------------|--------------------------|--------------------------------|---|-----------------------------|-------------|-------------|------------|
|                |                                                                                                                                                                                                                                                            |                     |                      |                             | ⑤                           | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahnt / Serrated mm | Säge-schrägverzahnt / Serrated, oblique mm | Kreuzverzahnt / Cross toothed mm | Drückerfuß / Presser foot | Unverzahnt / Non toothed | Hüpfenfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahnt / Cross toothed mm | Unverzahnt / Non toothed | Nadelabstand / Needle distance | ⑦ | Seitenblech / Lateral cover | ①           | ②           |            |
|                |                                                                                                                                                                                                                                                            |                     |                      |                             |                             |                            |                               |                                 |                                      |                            |                                            |                                  |                           |                          |                                                    |                                  |                                  |                          |                                |   |                             |             |             |            |
| E33/6/9        | -290922-01<br><br>Näheinrichtung, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.     |                     |                      | 4868 E03309 6               | 0868 206100                 |                            |                               |                                 | Ø 2,5                                | 0868 212210                |                                            |                                  | 0367 222573               |                          |                                                    |                                  | 0768 222264                      |                          |                                |   | 6                           | 0868 142190 | 0867 230134 | 134-35/140 |
| E33/8/9        | -290922-01<br><br>Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.     |                     |                      | 4868 E03309 8               | 0868 206120                 |                            |                               |                                 | Ø 2,5                                | 0868 212270                |                                            |                                  | 0768 222133               |                          |                                                    |                                  | 0768 222274                      |                          |                                |   | 8                           | 0868 142250 | 0867 230144 | 134-35/140 |
| E33/8/12       | -290922-01<br><br>Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 12 mm, for medium weight material.   |                     |                      | 4868 E03312 8               | 0868 206110                 |                            |                               |                                 | Ø 2,5                                | 0868 212270                |                                            |                                  | 0867 224264               |                          |                                                    |                                  | 0768 222374                      |                          |                                |   | 8                           | 0868 142250 | 0867 230144 | 134-35/140 |
| E33/10/12      | -290922-01<br><br>Näheinrichtung, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 12 mm, for medium weight material. |                     |                      | 4868 E03312 10              | 0868 206130                 |                            |                               |                                 | Ø 2,5                                | 0868 212330                |                                            |                                  | 0867 224274               |                          |                                                    |                                  | 0768 222284                      |                          |                                |   | 10                          | 0868 142310 | 0867 230154 | 134-35/140 |
| E43/8/9        | -290922-01<br><br>Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.     |                     |                      | 4868 E04309 8               | 0868 206120                 |                            |                               |                                 | Ø 2,5                                | 0868 212270                |                                            |                                  | 0868 222064               |                          |                                                    |                                  | 0768 222274                      |                          |                                |   | 8                           | 0868 142250 | 0867 230144 | 134-35/140 |

| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                                              | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog ⑥ |             |  | Presserfuß<br>Presser foot ④ |             |  | Transp. Fuß<br>Feeding foot ③ |  |    |             |             |             |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|--|--|----------------------------|-------------|--|------------------------------|-------------|--|-------------------------------|--|----|-------------|-------------|-------------|
|                |                                                                                                                                                                                                                                                           |                     |                      |                             | ⑤                           |  |  |                            |             |  |                              |             |  |                               |  |    | ⑦           | ①           | ②           |
| E51/8/9        | -290922-01<br>Näheinrichtung, Nadelabstand 8 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 9 mm, für schweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm,<br>needle size Nm 140-180, stitch length<br>max. 9 mm, for heavy weight material.   |                     |                      | 4868 E05109 8               | 0868 206120                 |  |  | Ø 3                        | 0868 212250 |  |                              | 0867 224934 |  | 0768 222374                   |  | 8  | 0868 142250 | 0867 230144 | 134-35S/180 |
| E51/10/9       | -290922-01<br>Näheinrichtung, Nadelabstand 10 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 9 mm, für schweres Nähgut.<br><br>Sewing equipment, needle gauge 10 mm,<br>needle size Nm 140-180, stitch length<br>max. 9 mm, for heavy weight material. |                     |                      | 4868 E05109 10              | 0868 206140                 |  |  | Ø 3                        | 0868 212310 |  |                              | 0867 224944 |  | 0768 222404                   |  | 10 | 0868 142310 | 0867 230154 | 134-35S/180 |
| E51/12/9       | -290922-01<br>Näheinrichtung, Nadelabstand 12 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 9 mm, für schweres Nähgut.<br><br>Sewing equipment, needle gauge 12 mm,<br>needle size Nm 140-180, stitch length<br>max. 9 mm, for heavy weight material. |                     |                      | 4868 E05109 12              | 0868 206160                 |  |  | Ø 3                        | 0868 212370 |  |                              | 0867 224954 |  | 0768 222434                   |  | 12 | 0868 142370 | 0867 230164 | 134-35S/180 |

| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                                                                                                                               | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog ⑥ |       |             |  | Presserfuß<br>Presser foot ④ |             |  | Transp. Fuß<br>Feeding foot ③ |             |  |  |    |             |             |            |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|--|--|----------------------------|-------|-------------|--|------------------------------|-------------|--|-------------------------------|-------------|--|--|----|-------------|-------------|------------|
|                |                                                                                                                                                                                                                                                                                                                                            |                     |                      |                             | ⑤                           |  |  |                            |       |             |  |                              |             |  |                               |             |  |  |    |             |             |            |
|                |                                                                                                                                                                                                                                                                                                                                            |                     |                      |                             |                             |  |  |                            |       |             |  |                              |             |  |                               |             |  |  |    |             |             |            |
| E53/6/9        | -290922-01<br><br>Näheinrichtung, Nadelabstand 6 mm,<br>Nadelstärke Nm 110-140, Stichlänge<br>max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 6 mm,<br>needle size Nm 110-140, stitch length<br>max. 9 mm, for medium weight material.                                                                         |                     |                      | 4868 E05309 6               | 0868 206100                 |  |  |                            | Ø 2,5 | 0868 212210 |  |                              | 0867 224154 |  |                               | 0768 222264 |  |  | 6  | 0868 142190 | 0867 230134 | 134-35/140 |
| E53/8/9        | -290922-01<br><br>Näheinrichtung, Nadelabstand 8 mm,<br>Nadelstärke Nm 110-140, Stichlänge<br>max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 8 mm,<br>needle size Nm 110-140, stitch length<br>max. 9 mm, for medium weight material.                                                                         |                     |                      | 4868 E05309 8               | 0868 206120                 |  |  |                            | Ø 2,5 | 0868 212270 |  |                              | 0867 224934 |  |                               | 0768 222274 |  |  | 8  | 0868 142250 | 0867 230144 | 134-35/140 |
| E53/10/9       | -290922-01<br><br>Näheinrichtung, Nadelabstand 10 mm,<br>Nadelstärke Nm 110-140, Stichlänge<br>max. 9 mm, für mittelschweres Nähgut.<br><br>Sewing equipment, needle gauge 10 mm,<br>needle size Nm 110-140, stitch length<br>max. 9 mm, for medium weight material.                                                                       |                     |                      | 4868 E05309 10              | 0868 206140                 |  |  |                            | Ø 2,5 | 0868 212330 |  |                              | 0867 224944 |  |                               | 0768 222284 |  |  | 10 | 0868 142310 | 0867 230154 | 134-35/140 |
| E953/8/9       | -290922-01<br><br>Näheinrichtung mit kurzen Füßen für enge<br>Radien, Nadelabstand 8 mm, Nadelstärke<br>Nm 110-140, Stichlänge max. 9 mm,<br>für mittelschweres Nähgut.<br><br>Sewing equipment with short foot for narrow<br>radii, needle gauge 8 mm, needle size<br>Nm 110-140, stitch length max. 9 mm,<br>for medium weight material. |                     |                      | 4868 E95309 8               | 0868 206120                 |  |  |                            | Ø 2,5 | 0868 212270 |  |                              | 0868 224134 |  |                               | 0868 222924 |  |  | 8  | 0868 142250 | 0867 230144 | 134-35/140 |

| Klasse/Verschleißteileliste<br>Class/Wear parts list |                                                                                     |              |                                  |                                                                    | D868-190922-01<br>4868 991003 V                                                  | D868-290922-01<br>4868 991009 V |  |  |  |  |
|------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|----------------------------------|--------------------------------------------------------------------|----------------------------------------------------------------------------------|---------------------------------|--|--|--|--|
| Nr.                                                  | Abbildung/Figure                                                                    | Material Nr. | Bezeichnung/Designation          | Verwendung/Use                                                     | Menge beim Kauf von 1/20/100 Maschinen<br>Quantity when buying 1/20/100 machines |                                 |  |  |  |  |
| 1                                                    |    | 0867 114280  | ANZUGSFEDER<br>TENSILE SPRING    |                                                                    | 1/3/15                                                                           | 1/3/15                          |  |  |  |  |
| 2                                                    |                                                                                     | 0867 114270  |                                  |                                                                    | –                                                                                | 1/3/15                          |  |  |  |  |
| 3                                                    |    | 0271 001397  | DRUCKFEDER<br>PRESSURE SPRING    | f. Fadenspannungsfeder<br>Thread tension spring                    | 1/5/25                                                                           | 2/10/35                         |  |  |  |  |
| 4                                                    |    | 0367 110340  | FADENANZ.ROLLE<br>TENSION ROLLER |                                                                    | 2/3/15                                                                           | 4/6/20                          |  |  |  |  |
| 5                                                    |    | 0467 110220  | SPANNUNGSSCHEIBE<br>TENSION DISC | f. Hauptspannung<br>Main tensioner                                 | 4/8/16                                                                           | 8/24/30                         |  |  |  |  |
| 6                                                    |    | 0037 001280  | FADENSP.SCHEIBE<br>TENSION DISC  | f. Vorspannung<br>Secondary tensioner                              | 2/6/30                                                                           | 4/12/40                         |  |  |  |  |
| 7                                                    |   | 0867 114070  | WELLENFEDER<br>SPRING            | f. Hauptspannung<br>Main tensioner                                 | 1/3/8                                                                            | 2/3/8                           |  |  |  |  |
| 8                                                    |  | 0868 354030  | FADENZIEHMESSER<br>KNIFE         |                                                                    | 1/5/25                                                                           | 2/10/35                         |  |  |  |  |
| 9                                                    |  | 0688 350200  | SCHRAUBE<br>SCREW                | f. Fadenziehmesser-<br>befestigung<br>Trimming knife<br>attachment | 2/3/15                                                                           | 4/6/30                          |  |  |  |  |
| 10                                                   |  | 0868 354010  | GEGENMESSER<br>COUNTERKNIFE      |                                                                    | 1/5/25                                                                           | 2/10/35                         |  |  |  |  |
| 11                                                   |  | 0868 354070  | KLEMMFEDER<br>FIXING CLAMP       | f. FA<br>Thread trimmer                                            | 1/3/15                                                                           | 2/6/20                          |  |  |  |  |

| <b>Klasse/Verschleißteilleiste</b><br><b>Class/Wear parts list</b> |                                                                                     |              |                                           |                                                                         | D868-190922-01<br>4868 991003 V                                                                | D868-290922-01<br>4868 991009 V |  |  |  |  |
|--------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|-------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------|--|--|--|--|
| Nr.                                                                | Abbildung/Figure                                                                    | Material Nr. | Bezeichnung/Designation                   | Verwendung/Use                                                          | <b>Menge beim Kauf von 1/20/100 Maschinen</b><br><b>Quantity when buying 1/20/100 machines</b> |                                 |  |  |  |  |
| 12                                                                 |    | 0868 354090  | SCHRAUBE<br>SCREW                         | f. Fadenziehmesser-<br>befestigung<br>Trimming knife<br>attachment      | 2/5/25                                                                                         | 4/10/50                         |  |  |  |  |
| 13                                                                 |    | 0868 354060  | SCHRAUBE<br>SCREW                         | f. Klemmfeder und<br>Gegenmesser<br>Retaining spring and fixed<br>knife | 2/5/25                                                                                         | 4/10/50                         |  |  |  |  |
| 14                                                                 |    | 0867 154380  | SPULE Ø 28MM<br>BOBBIN Ø 28MM             |                                                                         | 5/50/250                                                                                       | 8/75/325                        |  |  |  |  |
| 15                                                                 |    | 0867 154320  | SPULE Ø 28MM<br>BOBBIN Ø 28MM             |                                                                         | 5/50/250                                                                                       | 8/75/325                        |  |  |  |  |
| 16                                                                 |    | 0867 154570  | SPULE Ø 28MM RFW<br>BOBBIN Ø 28MM RFW     |                                                                         | 5/50/250                                                                                       | 8/75/325                        |  |  |  |  |
| 17                                                                 |  | 0867 154544  | G.GREIFER K Ø 28MM DLC<br>HOOK Ø 28MM DLC |                                                                         | 1/3/15                                                                                         | 2/6/30                          |  |  |  |  |
| 18                                                                 |  | 0867 150170  | DRUCKFEDER<br>PRESSURE SPRING             |                                                                         | 1/5/25                                                                                         | 4/10/35                         |  |  |  |  |
| 19                                                                 |  | 0767 150590  | KEGELFEDER<br>SPRING                      |                                                                         | 1/5/25                                                                                         | 2/10/50                         |  |  |  |  |
| 20                                                                 |  | 0467 150120  | SPANNUNGSFEDER<br>TENSION SPRING          |                                                                         | 1/5/25                                                                                         | 2/5/25                          |  |  |  |  |
| 21                                                                 |  | 0992 023560  | SCHRAUBE M2x0,25<br>SCREW M2x0,25         |                                                                         | 3/5/25                                                                                         | 6/10/50                         |  |  |  |  |
| 22                                                                 |  | 0992 023577  | SCHRAUBE M2x0,25<br>SCREW M2x0,25         |                                                                         | 3/5/25                                                                                         | 6/10/50                         |  |  |  |  |

| <b>Klasse/Verschleißteilleiste</b><br><b>Class/wear parts list</b> |                                                                                     |               |                                          |                                          | D868-190922-01<br>4868 991003 V                                                  | D868-290922-01<br>4868 991009 V |  |  |  |  |
|--------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------|------------------------------------------|------------------------------------------|----------------------------------------------------------------------------------|---------------------------------|--|--|--|--|
| Nr.                                                                | Abbildung/Figure                                                                    | Material Nr.  | Bezeichnung/Designation                  | Verwendung/Use                           | Menge beim Kauf von 1/20/100 Maschinen<br>Quantity when buying 1/20/100 machines |                                 |  |  |  |  |
| 23                                                                 |    | 0992 016580   | SCHRAUBE M2x5<br>SCREW M2x5              |                                          | 6/6/30                                                                           | 12/12/60                        |  |  |  |  |
| 24                                                                 |    | 9205 102477   | GEW.STIFT M6x8<br>THREADED PIN M6x8      | f. Greiferbefestigung<br>Hook attachment | 10/20/40                                                                         | 10/20/40                        |  |  |  |  |
| 25                                                                 |    | 0271 000275   | SPULENFEDER<br>SPRING                    | f. Spuler<br>Bobbin winter               | 1/5/25                                                                           | 1/5/25                          |  |  |  |  |
| 26                                                                 |    | 0667 175020   | MESSER<br>KNIFE                          | f. Spuler<br>Bobbin wnder                | 1/5/25                                                                           | 1/5/25                          |  |  |  |  |
| 27                                                                 |    | 0291 000159   | FADENFÜHRUNG<br>THREAD GUIDE             |                                          | 2/5/25                                                                           | 2/5/25                          |  |  |  |  |
| 28                                                                 |   | 9203 312412   | SCHRAUBE M2,5x3<br>SCREW M2,5x3          |                                          | 5/10/25                                                                          | 5/10/25                         |  |  |  |  |
| 29                                                                 |  | 0292 006903   | FADENFÜHRUNG<br>THREAD GUIDE             |                                          | –                                                                                | 1/5/25                          |  |  |  |  |
| 30                                                                 |  | 0558 000060 A | ZYL.SCHR. M2,5x3,3<br>CYL.SCREW M2,5x3,3 |                                          | –                                                                                | 1/5/25                          |  |  |  |  |
| 31                                                                 |  | 9205 101847   | GEW.STIFT M4x4<br>THREADED PIN M4x4      | f. Nadelbefestigung<br>Needle attachment | 10/50/250                                                                        | –                               |  |  |  |  |
| 32                                                                 |  | 9205 101827   | GEW.STIFT M4x3<br>THREADED PIN M4x3      | f. Nadelbefestigung<br>Needle attachment | –                                                                                | 10/100/500                      |  |  |  |  |

**Klasse/Verschleißteileliste**  
**Class/wear parts list**

**D868-290922-01**  
**4868 991009 V**

**D868-290922-01**  
**4868 991009 V**

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