

## Assembling Steps of Upper thread holding device S7300A (BIMH PART NO. N4000800)

1: Remove rubber cover



2: Remove face plate



3: Loose set screw of Arm thread guide



4: Insert Upper thread holding device



5: Loose screw of Hand switch



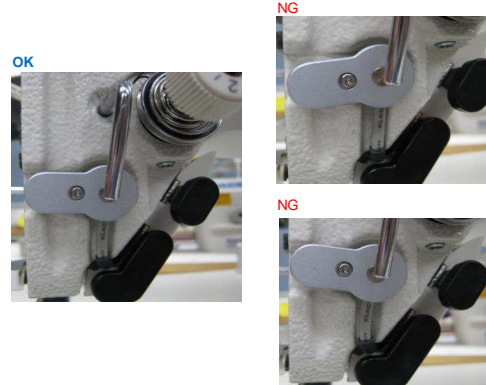
6: Cable must follow arm channel



7: Temporary tighten upper thread holding device



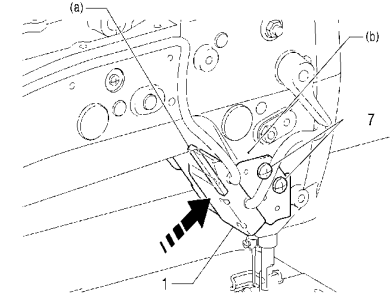
8: Fix upper thread holding device position like below and tighten screw



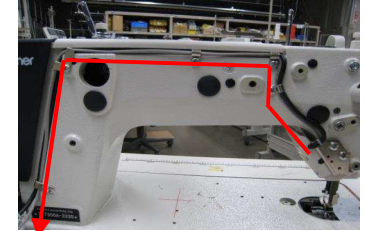
9: Tighten set screw of Arm thread guide



10: Fix Hand switch, push indicated below and tighten screw



11: Harness position is same as hand switch cables



12: Two Electric Pins insert #1 and #6 of Solenoid connect  
\* Those cables are inter changeable



13: Fix face plate

### Memory Sw. Setting

	0: Not activate
No. 501	1: Activate (ON = See Memo Sw.502 OFF = See Memo Sw.503) 2: Activate (ON = Upper shaft rotating OFF = See Memo Sw.503) ( No.2 = Not recommend )
No.502	Solenoid ON timing ( Angle) Default : 180 (Degree) Value : 90 ~ 270 (Degree)
No.503	Solenoid OFF timing ( Angle) Default : 320 (Degree) Value : 270 ~ 430 (Degree)

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