

PFAFF

**PFAFF**<sup>®</sup> Industrial

Excellence in seaming



**2081/2083**  
Powerful high-speed seamer

# 2081/2083



An intelligent machine concept and the use of extremely wear-resistant components guarantee the quality, flexibility and sewing speed of this high-speed seamer. 50 years of experience with the production of "dry machines" and more than 15 years of experience with motors integrated in the sewing head are reflected in these high-speed seamers. Complex assembly work is not required. The machine is supplied ready for use.

The quiet running of the low-vibration machines is one of the outstanding features. The built-in drive unit, transmits the power directly (direct drive) to the machine and guarantees a 50% reduction of the power consumption compared to conventional drive units.

The machine works with very low thread tension settings. The needle bar stroke can be changed from 30 to 36 mm, which is an absolute requirement for sewing an extremely wide range of materials. The 300 mm arm clearance of the 2081/2083 series is unique for a high-speed seamer.



PFAFF 2083: version with bottom feed



PFAFF 2081: version with compound feed



# 2081/2083

**PFAFF**

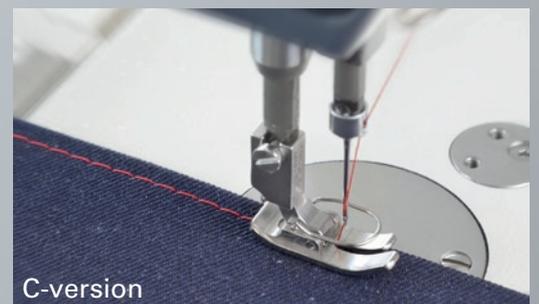
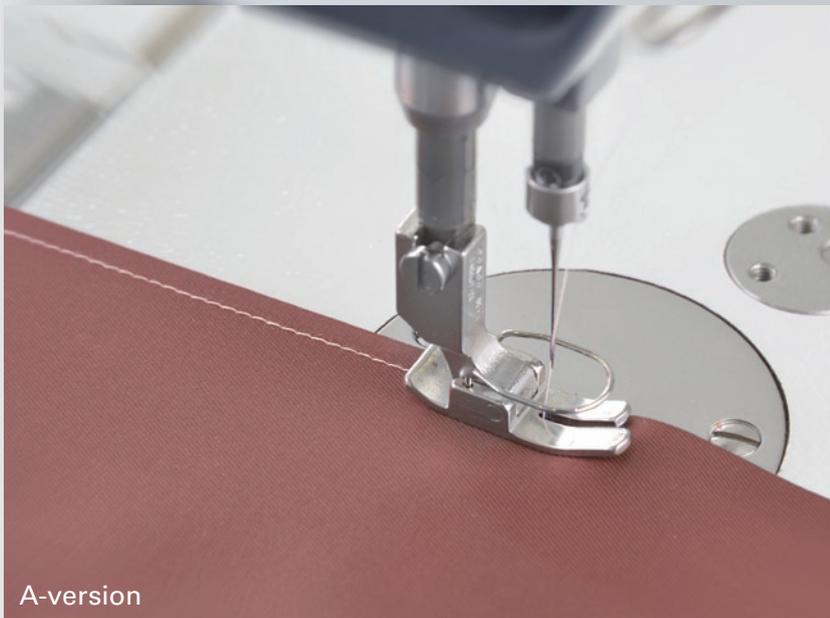


## Versions:

Typ	Parts set	Version	 max. mm	 		 -900/24		 -909/14		 -910/06		 -911/37		 -748/02		 -731/01 *		
				●	○	●	○	●	○	●	○	●	○	●	○			
2081	34/11	A	3,0	●		●	●	●	●	●								
	8/11	B	4,5	●		●	●	●	●	●		○						
	8/13	C	6,0		●	●	●	●	●	●								
	-8/92	B	4,5	●		●	●	●	●	●	●			●				
2083	34/31	A	3,0	●		●	●	●	●	●								
	8/31	B	4,5	●		●	●	●	●	●		○						
	8/33	C	6,0		●	●	●	●	●	●								
	-8/93	B	4,5	●		●	●	●	●	●	●			●				
	8/44	B	4,5	●		●	●	●	●	●	●							●

\* Trimming margin: 5 mm  
(further on request)

● Standard  
○ Option



# 2081/2083

## Features:

- Good stitch length continuity and seam quality
- Even feed without off-setting of the material layers
- Integrated solutions for presser foot lift, backtacking mechanism without compressed air
- Automatic hook lubrication
- Robust and durable machine concept
- Easy to maintain
- Simple placement and removal due to 13 mm clearance, even for high-volume material
- 50 years of „dry machines“ (no oil-sump)
- High flexibility due to the adjustable needle bar stroke (30 to 36 mm).  
One machine for all material thicknesses
- Integrated bobbin thread winder
- Knife/catcher change for the thread trimming device without readjustment
- Up to 6 mm stitch length – forward and reverse (on the C-model of the PFAFF 2081/83)
- Oil free sewing (if desired) – by simply changing the hook (4,000 s.p.m.)
- The thread nipper -909/14 (option) is controlled electronically, the presser foot is raised momentarily and the needle thread is pulled through to the underside of the workpiece
- Option: Large hook (G) with 50% more thread capacity
- Mechanically driven puller -748/02 to sew long webs (option)



The new controlled thread nipper -909/14 always ensures a neat seam start



More than 15 years experience with direct drive technology



Triple switch within reach of the operator:  
- forward/reverse  
- multi-function buttons

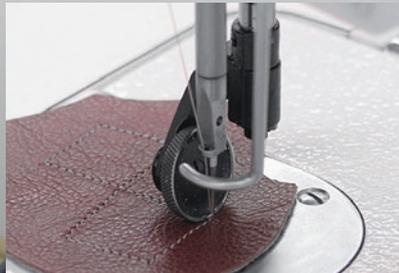




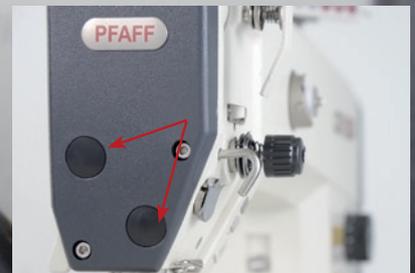
300 mm clearance under the machine arm



PFAFF 2083-8/44:  
Special version with roller foot  
for basic shoe applications



Presser foot and needle bar height  
can be adjusted from the outside



## Specifications:

**Stitch type:**

301 (lockstitch)

**Max. sewing speed:**

5,500 s.p.m., depending on version  
(with puller: max. 5,000 s.p.m.)

**Max. fabric clearance:**

13 mm

**Needle bar stroke:**

adjustable to 30 or 36 mm

**Needle system:**

134 (DBx5)

**Connection voltage:**

single-phase a.c.,  
230 V, 50/60 Hz

**Power input:**

0.4 KW

**Weight: gross/net**

approx. 57 kg / approx. 49 kg

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